



**Progress with Austin.**

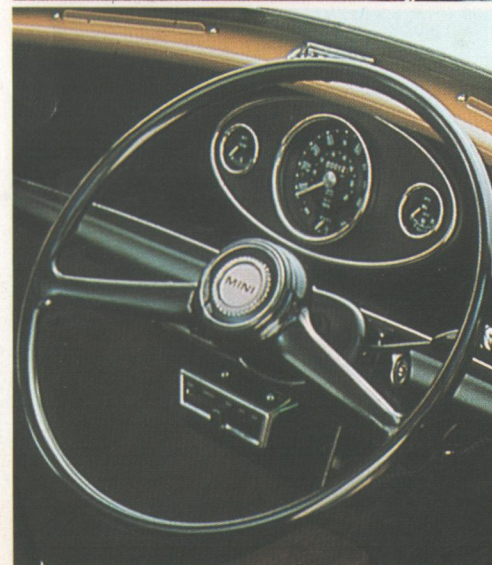


**Austin**



## Mini 850 and 1000 Saloons

Motoring costs continue to climb, but the Mini drives on from success to success. That's because its brilliant money-saving features now make better sense than ever and it packs so much space into such a tiny area. You get good fuel economy, especially with the thrifty 848 c.c. engine. And you can have bigger car performance if you choose the 998 c.c. engine. But never think of the Mini as a mere cost saver. It's superbly engineered to give you safe, comfortable, inexpensive motoring that you can enjoy to the full!



## Specifications

**Engine:** Four-cylinder, transverse, o.h.v. **(850 Saloon):** Bore 2.48 in. (62.9 mm.), stroke 2.69 in. (68.25 mm.); capacity 848 c.c., †33 b.h.p. at 5,300 rev/min. Compression ratio 8.3 : 1. **(1000 Saloon):** Bore 2.54 in. (64.59 mm.), stroke 3.0 in. (76.2 mm.); capacity 998 c.c., †39 b.h.p. at 4,750 rev/min. Compression ratio 8.3 : 1.

**Clutch:** Diaphragm-spring, 7.125 in. (0.18 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.525 : 1; second 2.218 : 1; third 1.433 : 1; fourth 1.00 : 1; reverse 3.544 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio: (850) 3.76 : 1; (1000) 3.44 : 1.

**Steering:** Rack and pinion.

**Road Wheels:** Pressed-steel disc, 145—10 radial-ply tyres.

**Brakes:** Hydraulic with 7 in. (0.18 m.) diameter drums all round. Two leading shoes at front, leading and trailing at rear.

**Suspension:** Cone-rubber springs and hydraulic dampers.

**Electrical:** 12-volt, 30-amp. hr. battery. Single lever on steering-column controls horn, headlamp flasher, dipswitch, and self-cancelling direction indicators. Electrically-heated rear window. Fresh-air heater/demister.

**Instruments:** Speedometer. Fuel gauge. Warning lamps to show low oil pressure (850 only), flashers working, headlamp high-beam, and no charge. (Separate gauges on 1000 Saloon for water temperature and oil pressure.)

**Coachwork:** Two-door, four-seater Saloon. Wind-down windows. Door mounted mirror. Knit-backed expanded vinyl seat wearing surfaces.

### Dimensions:

Overall length: 10 ft. 0.25 in. (3.05 m.)

Overall width: 4 ft. 7.5 in. (1.41 m.)

Overall height: 4 ft. 5 in. (1.35 m.)

**Optional Extras: 1000 Saloon:** Automatic transmission. Face-level ventilation. Cropped nylon seat wearing surfaces front and rear with rake-adjusting front seats.

† DIN 70020



# Mini Clubman Saloon and Estate

Here are two very good ways to cut your motoring costs but not your standards of comfort. You enjoy all the fun and cost-saving benefits of Mini motoring, but you also get more comfortable seats with wearing surfaces trimmed in cropped nylon, a neat instrument binnacle and adjustable fresh-air vents. If you need extra loadspace from time to time choose the Estate. The rear seat folds flat in seconds to give you no less than 36 cu. ft. of loadspace.

## Specifications

**Engine:** Four-cylinder, transverse, o.h.v. Bore 2.54 in. (64.58 mm.), stroke 3.29 in. (83.73 mm.); capacity 1098 c.c. †45 b.h.p. at 5,250 rev/min. Compression ratio 8.5 : 1.

**Clutch:** Diaphragm-spring, 7.125 in. (0.18 m.) diameter.

**Gearbox:** Four-speed synchromesh on forward gears. Ratios: first 3.525 : 1; second 2.218 : 1; third 1.433 : 1; fourth 1.00 : 1; reverse 3.544 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.44 : 1.

**Steering:** Rack and pinion.

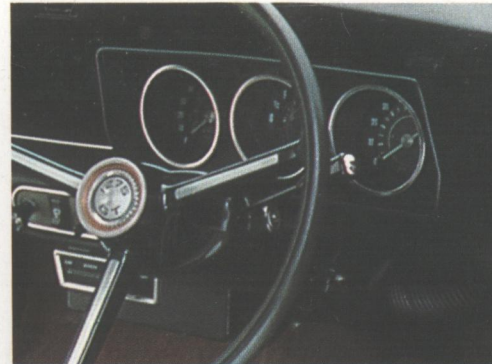
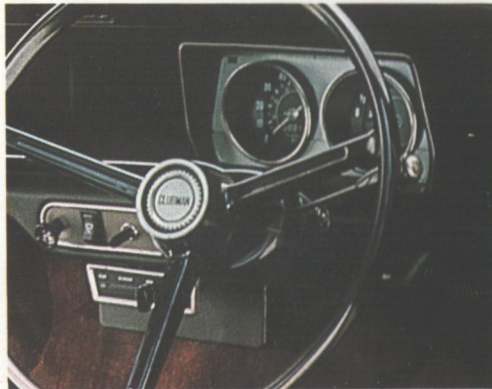
**Road Wheels:** Pressed-steel disc, 145—10 radial-ply tyres.

**Brakes:** Hydraulic with 7 in. (0.18 m.) diameter drums all round. Two leading shoes at front, leading and trailing at rear.

**Suspension:** Cone-rubber springs and hydraulic dampers.

**Electrical:** 12-volt battery; 30 amp. hr. (Saloon), 36 amp. hr. (Estate). Single lever on steering-column controls horn, headlamp flasher, dipswitch and self-cancelling direction indicators. Electrically-heated rear window (Saloon only). Fresh-air heater/demister.

**Instruments:** Speedometer. Fuel and water temperature gauges. Warning lamps to show flashers working, low oil pressure, headlamp high-beam, and no charge.



## Mini 1275 GT

Nothing gets you through the traffic quite like the Mini 1275 GT. With that legendary Mini roadholding, handling and compactness, a larger engine with substantially more power and torque, and a superbly dependable disc/drum braking system, you have by far the best answer for today's crowded roads. But the Mini 1275 GT is no mere hot-rod — it's beautifully upholstered and equipped. You get the fun of a sportscar plus the sort of comfort that makes such a difference on longer journeys.

## Specification

**Engine:** Four-cylinder transverse o.h.v. Bore 2.78 in. (70.61 mm.); stroke 3.20 in. (81.28 mm.); capacity 1275 c.c. S.U. HS4 carburetter. †54 b.h.p. at 5,250 rev/min. Maximum torque †9.2 kgf.m. at 2,500 rev/min. Compression ratio 8.8 : 1.

**Clutch:** Diaphragm-spring, 7.125 in. (0.18 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.33 : 1; second 2.09 : 1; third 1.35 : 1; top 1.00 : 1; reverse 3.35 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio: 3.44 : 1.

**Steering:** Rack and pinion.

**Road Wheels:** Pressed-steel disc with 145/70 SR—12 radial ply tyres.

**Brakes:** Hydraulic, 8.4 in. (0.21 m.) diameter discs at front, 7 in. (0.18 m.) drums with leading and trailing shoes at rear.

**Suspension:** Cone-rubber springs and hydraulic dampers.

**Electrical:** 12-volt, 40-amp. hr. battery. Single lever on steering-column controls horn, headlamp flasher, dipswitch, and self-cancelling direction indicators. Electrically-heated rear window. Fresh-air heater/demister.

**Instruments:** Speedometer. Fuel and water temperature gauges. Tachometer. Warning lamps to show flashers working, headlamp high-beam, low oil pressure, and no charge.

**Coachwork:** Four-seater Saloon of all-steel unitary construction. Adjustable fresh-air vents. Wind-down windows. Door-mounted mirror. Cropped nylon seat wearing surfaces. Rake-adjusting front seats.

### Dimensions:

Overall length: 10 ft. 4.64 in. (3.17 m.)

Overall width: 4 ft. 7.5 in. (1.41 m.)

Overall height: 4 ft. 5.55 in. (1.36 m.)

**Optional Extras:** Denovo wheels and tyres.

† DIN 70020



## Allegro 2 1100 De-luxe

The Allegro 1100 has the advantage of two or four-door styling and is brim-filled with good ideas, which add up to a brilliantly effective design for modern road conditions. Great comfort for four, thanks to the excellence of the unique \*Hydragas suspension. Astonishing compactness, thanks to the Austin transverse engine. And the engine is an extremely frugal 1098 c.c. unit so that you can enjoy all these benefits and excellent fuel economy as well!

### Specification

**Engine:** Four-cylinder, transverse, o.h.v. Bore 2.54 in. (64.58 mm.), stroke 3.29 in. (83.73 mm.); capacity 1098 c.c. †45 b.h.p. at 5,250 rev./min. Compression ratio 8.5 : 1. Single S.U. HS4 carburetter.

**Clutch:** Diaphragm-spring 7.125 in. (0.18 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.53 : 1; second 2.22 : 1; third 1.43 : 1; fourth 1.00 : 1; reverse 3.54 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 4.13 : 1.

**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 145—13 radial-ply tyres.

**Brakes:** Hydraulic: 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) drums with leading and trailing shoes at rear.

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps.

**Instruments:** Speedometer. Fuel gauge. Water temperature gauge. Warning lamps to show low oil pressure, headlamp high-beam, flashers working, and no charge.

**Coachwork:** Four-seater, two- and four-door De-Luxe Saloons.

#### Dimensions:

Overall length: 151.67 in. (3.85 m.)

Overall width: 63.52 in. (1.61 m.)

Overall height: 54.75 in. (1.39 m.)

**Optional Extra:** Brake servo.

\*'Hydragas' is a registered Trade Mark  
† DIN 70020



## Allegro 2 1300 Super Saloon & Estate

The design of the Allegro shows that compact cars don't have to be cramped inside—there is a maximum of 52.50 inches leg reach in the rear! Another big attraction in the 1300 Super range is that, apart from two and four door saloons, there's an Estate version as well. This retains all the best-selling Allegro features and quickly converts to a spacious luggage carrier of no less than 53.06 cu. ft. capacity. All three models have the transversely installed 1275 c.c. power pack.



### Specifications

**Engine:** Four-cylinder, transverse, o.h.v. Bore 2.78 in. (70.61 mm.), stroke 3.2 in. (81.28 mm.); capacity 1275 c.c. †54 b.h.p. at 5,250 rev./min. Compression ratio 8.8 : 1. Single S.U. HS4 carburetter.

**Clutch:** Diaphragm-spring, 7.125 in. (0.18 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.53 : 1; second 2.22 : 1; third 1.43 : 1; fourth 1.00 : 1; reverse 3.54 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.94 : 1.

**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 145—13 radial-ply tyres.

**Brakes:** Hydraulic 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) drums with leading and trailing shoes at rear. (Servo-assisted on Estate.)

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps. Cigar lighter. Electric rear window wiper and washer unit (Estate only). Reversing lamps.

**Instruments:** Speedometer. Fuel and water temperature gauges. Warning lamps to show low oil pressure, headlamp high-beam, flashers working, and no charge.

**Coachwork: (Saloon):** Four-seater, two- and four-door Super models. Reclining front seats.

**(Estate):** Dual purpose passenger/goods carrier. Four-seater with folding rear seat to provide extra load carrying capacity. Reclining front seats.

#### Dimensions:

(Saloon): Overall length: 151.67 in. (3.85 m.)

Overall width: 63.52 in. (1.61 m.)

Overall height: 54.75 in. (1.39 m.)

(Estate): Overall length: 155.22 in. (3.94 m.)

Overall width: 63.52 in. (1.61 m.)

Overall height: 55.80 in. (1.41 m.)

**Optional Extras:** Head restraints. Brake servo (Saloon only). Metallic paint finish. Automatic transmission (except 2-door).

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† DIN 70020





## Allegro 2 1500 Super Saloon

For quick acceleration and faster, even more restful cruising, this version of the versatile Allegro has an overhead camshaft 1485 c.c. engine and a five forward speed gearbox (or the extra cost option of fully automatic transmission). The Super trim looks after your comfort with such refinements as individual reclining front seats, 'wall-to-wall' carpets, coat hooks, armrests, and cigar lighter.

### Specification

**Engine:** Four-cylinder, transverse, overhead camshaft. Bore 3.0 in. (76.2 mm.), stroke 3.2 in. (81.28 mm.); capacity 1485 c.c. †68 b.h.p. at 5,500 rev./min. Compression ratio 9.0 : 1. Single S.U. HS6 carburetter.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.869 : 1; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.647 : 1.

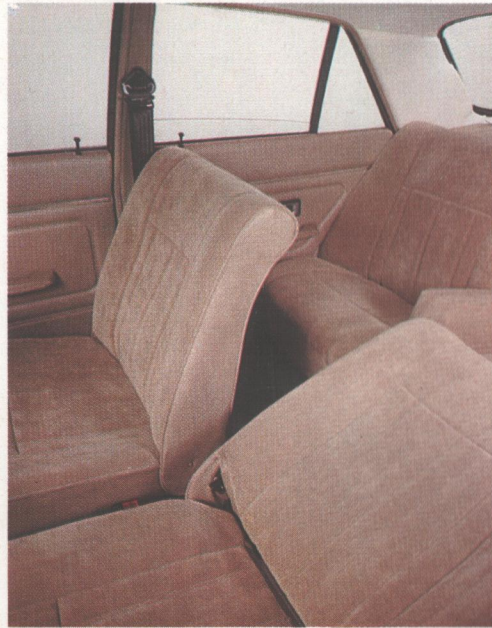
**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 145—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted, 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps. Cigar lighter. Twin horns. Reversing lamps.



**Instruments:** Speedometer. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp main-beam, flashers working and no charge.

**Coachwork:** Four-seater, four-door Super Saloon. Reclining front seats.

#### Dimensions:

Overall length: 151.67 in. (3.85 m.)  
Overall width: 63.52 in. (1.61 m.)  
Overall height: 54.75 in. (1.39 m.)

**Optional Extras:** Head restraints. Metallic paint finish. Automatic transmission.

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† DIN 70020

## Allegro 2 1500 Super Estate

Similar in many respects to the 1300 Estate, this version has the same spacious interior, but the seat facings are trimmed with velour. The spare wheel is stowed under the floor and the counterbalanced tailgate is fitted with an electric washer and wiper. With the extra power of its 1485 c.c. engine, the Allegro 1500 Estate is sure to win many friends.



### Specification

**Engine:** Four-cylinder, transverse, overhead camshaft. Bore 3.0 in. (76.2 mm.), stroke 3.2 in. (81.28 mm.); capacity 1485 c.c. †68 b.h.p. at 5,500 rev./min. Compression ratio 9.0 : 1. Single S.U. HS6 carburetter.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.869 : 1; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.647 : 1.

**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 145—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted; 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps. Cigar lighter. Twin horns. Reversing lamps. Electric rear window wiper and washer unit.

**Instruments:** Speedometer. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp main-beam, flashers working and no charge.

**Coachwork:** Dual purpose passenger/goods carrier. Four-seater with folding rear seat to provide extra load carrying capacity. Reclining front seats.

#### Dimensions:

Overall length: 155.22 in. (3.94 m.)  
Overall width: 63.52 in. (1.61 m.)  
Overall height: 55.80 in. (1.41 m.)

**Optional Extras:** Head restraints. Metallic paint finish. Automatic transmission.

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## Allegro 2 1500 Special

Here's a four-door saloon that provides a pleasant balance between limousine luxury, ample performance, and thrifty fuel consumption. The comfort offered by this car is quite outstanding, with a list of trim and features that would look good on a car costing much more. Servo-assisted brakes, head restraints, velour seat facings, rear centre folding armrest, reclining front seats, fitted carpeting, clock, dipping rear view mirror, lockable glove box . . . in all, outstanding value for money.

### Specification

**Engine:** Four-cylinder, transverse, overhead camshaft. Bore 3.0 in. (76.2 mm.), stroke 3.2 in. (81.28 mm.); capacity 1485 c.c. †68 b.h.p. at 5,500 rev./min. Compression ratio 9.0 : 1. Single S.U. HS6 carburetter.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.869 : 1; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio: 3.647 : 1.

**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 145—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted; 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps. Cigar lighter. Twin horns. Reversing lamps. Boot lamp. Fog lamps.

**Instruments:** Speedometer. Water temperature and fuel gauges. Clock. Warning lamps to show low oil pressure, headlamp main-beam, flashers working, and no charge.

**Coachwork:** Four-seater, four-door Special Saloon. Reclining front seats. Head restraints. Rear seat centre armrest. Vinyl trimmed roof. Twin door mirrors.

#### Dimensions:

Overall length: 151.67 in. (3.85 m.)

Overall width: 63.52 in. (1.61 m.)

Overall height: 54.75 in. (1.39 m.)

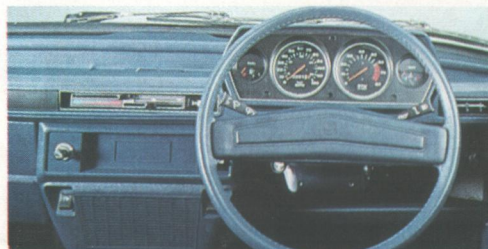
**Optional Extras:** Metallic paint finish. Automatic transmission.

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## Allegro 2 1750 HL

The ultimate Allegro. With its magnificent luxury, all the features of the 1500 saloon . . . extra items such as tinted windows, bigger radial ply tyres and the urge of a 1748 c.c. twin-carburetter engine, it's a completely new class of car that makes very good sense for today's motoring conditions. Why take up unnecessary space and consume vast quantities of fuel when this compact four-door saloon has so much to offer?



### Specification

**Engine:** Four-cylinder, transverse, overhead camshaft. Bore 3.0 in. (76.2 mm.), stroke 3.77 in. (95.76 mm.); capacity 1748 c.c. †90 b.h.p. at 5,500 rev./min. Compression ratio 9.5 : 1. Twin S.U. HS6 carburetters.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.869 : 1; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.647 : 1.

**Steering:** Rack and pinion. Safety steering-column.

**Road Wheels:** Pressed-steel disc, 155—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted; 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydragas suspension units inter-connected front to rear.

**Electrical:** 12-volt, 50-amp. hr. battery. Electric windscreen washer. Two-speed windscreen wipers. Electrically heated rear window. Hazard warning lamps. Cigar lighter. Twin horns. Reversing lamps. Boot lamp. Fog lamps.

**Instruments:** Speedometer. Tachometer. Clock. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp main-beam, flashers working, and no charge.

**Coachwork:** Four-seater, four-door HL Saloon. Reclining front seats. Rear seat centre arm-rest. Head restraints. Vinyl trimmed roof. Tinted windows. Twin door mirrors. Side mouldings.

#### Dimensions:

Overall length: 151.67 in. (3.85 m.)

Overall width: 63.52 in. (1.61 m.)

Overall height: 54.91 in. (1.39 m.)

**Optional Extra:** Metallic paint finish.

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## Maxi 1500 and 1750

The versatile Maxi may look like an attractive, compact family saloon. Pure deception, concealing an amazingly spacious interior that can be converted into a two-berth sleeper or 50.9 cu. ft. gross (approx.) luggage carrier extraordinary! Mechanically outstanding, these cars feature \*Hydrolastic all-independent suspension, 5 forward speed gearbox and 1485 c.c. or 1748 c.c. engines respectively.

### Specifications

**Engine:** Four-cylinder, transverse, overhead camshaft. **(1500):** Bore 3.0 in. (76.2 mm.), stroke 3.2 in. (81.28 mm.); capacity 1485 c.c. †68 b.h.p. at 5,500 rev./min. Compression ratio 9.0 : 1. Single S.U. HS6 carburetter. **(1750):** Bore 3.0 in. (76.2 mm.), stroke 3.77 in. (95.75 mm.); capacity 1748 c.c. †72 b.h.p. at 4,900 rev./min. Compression ratio 8.75 : 1. Single S.U. HS6 carburetter.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.795 : 1 **(1500)**, 0.869 : 1 **(1750)**; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio: 3.938 : 1 **(1500)**, 3.647 : 1 **(1750)**.

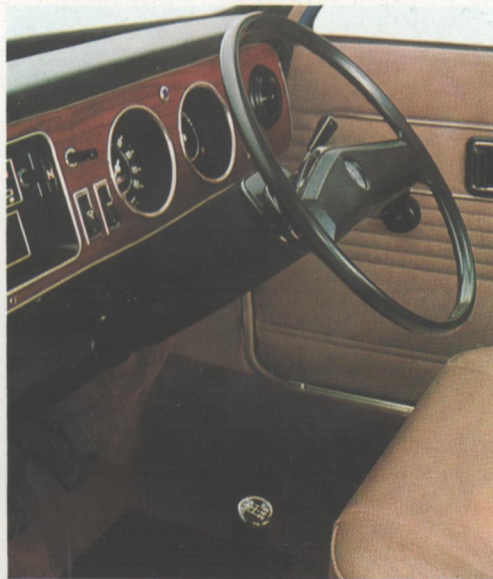
**Steering:** Rack and pinion.

**Road Wheels:** Pressed-steel disc, 155—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted; 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydrolastic displacers inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Hazard warning lamps. Electrically heated rear window. Cigar lighter.



**Instruments:** Speedometer. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp main-beam, flashers working, and no charge.

**Coachwork:** Four/five-seater, five door vehicle.

#### Dimensions:

Overall length: 13 ft. 2.33 in. (4.02 m.)  
Overall width: 5 ft. 4.12 in. (1.63 m.)  
Overall height: 4 ft. 7.28 in. (1.40 m.)

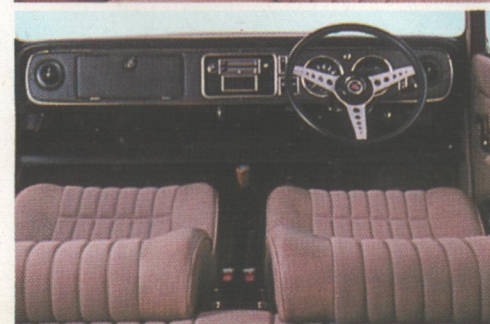
**Optional Extra:** Automatic transmission (1750 only).

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† DIN 70020

## Maxi HL

This is the quick one. With the 1748 c.c. transverse engine tuned to produce \*91 b.h.p., very fast averages become possible, especially over twisting routes where the Maxi's excellent roadholding can be exploited. But this isn't all—there's even more luxury inside, including brushed nylon seat inserts, a simulated leather bound steering wheel, a padded fascia, and many other safety-first features besides. In all important respects the Maxi HL is an extremely accomplished car.

\* DIN 70020



## Specification

**Engine:** Four-cylinder, transverse, overhead camshaft. Bore 3.0 in. (76.2 mm.), stroke 3.77 in. (95.75 mm.); capacity 1748 c.c. †91 b.h.p. at 5,250 rev./min. Compression ratio 9.5 : 1. Twin S.U. HS6 carburettors. Torque †14.38 kgf.m. at 3,400 rev./min.

**Clutch:** Diaphragm-spring, 7.75 in. (0.20 m.) diameter.

**Gearbox:** Five-speed, synchromesh on forward gears. Ratios: first 3.202 : 1; second 2.004 : 1; third 1.372 : 1; fourth 1.00 : 1; fifth 0.869 : 1; reverse 3.467 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio: 3.647 : 1.

**Steering:** Rack and pinion.

**Road Wheels:** Pressed-steel disc, 165—13 radial-ply tyres.

**Brakes:** Hydraulic, servo-assisted; 9.68 in. (0.25 m.) diameter discs at front, 8 in. (0.20 m.) diameter drums with leading and trailing shoes at rear.

**Suspension:** \*Hydrolastic displacers inter-connected front to rear.

**Electrical:** 12-volt, 40-amp. hr. battery. Electrically heated rear window. Cigar lighter. Single lever on steering-column controls horn, headlamp flasher, dipswitch, and self-cancelling direction indicators. Hazard warning lamps.

**Instruments:** Speedometer. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp main-beam, flashers working, and no charge.

**Coachwork:** Four/five seater, five-door vehicle.

#### Dimensions:

Overall length: 13 ft. 2.33 in. (4.02 m.)  
Overall width: 5 ft. 4.12 in. (1.63 m.)  
Overall height: 4 ft. 7.28 in. (1.40 m.)

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† DIN 70020



## Princess 1800 and 1800 HL

Few new cars — of any nationality — have received such a rapturous reception as the new Princess. Its bold wedge shape was immediately acclaimed, but there was even more praise for its spaciousness and the way it performed. You'll need to examine the Princess to appreciate just how roomy it is, and you'll need to take a test drive to discover how smoothly and silently it rides.

### Specifications

**Engine:** Four-cylinder, transverse, o.h.v. Bore 3.16 in. (80.26 mm.), stroke 3.5 in. (88.9 mm.); capacity 1798 c.c. †82 b.h.p. at 5,250 rev/min. Single S.U. HS6 carburetter. Compression ratio 9.0 : 1.

**Clutch:** Diaphragm-spring, 8 in. (0.20 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.29 : 1; second 2.06 : 1; third 1.38 : 1; top 1.00 : 1; reverse 3.07 : 1.

**Final drive:** Front-wheel drive, open shafts with universals. Ratio 3.72 : 1.

**Steering:** Rack and pinion.

**Road Wheels:** Pressed-steel disc, 185/70SR—14 radial-ply tyres.

**Brakes:** Hydraulic, dual circuit, servo-assisted. 10.6 in. (0.27 m.) diameter discs at front, 9 in. (0.23 m.) drums with leading/trailing shoes at rear.

**Suspension:** \*Hydragas suspension units interconnected front to rear.

**Electrical:** 12-volt, 55-amp. hr. battery. Reversing lamps. Twin horns. Fibre optic switch illumination. Two-speed windscreen wipers. Hazard warning lamps. Electrically heated rear window. Cigar lighter.

**Instruments:** Speedometer with trip recorder. Water temperature and fuel gauges. Warning lamps to show low oil pressure, headlamp high-beam, flashers working, no charge, seat belts not fastened, brake line failure, hazard warning lamps working and heated rear window on.

**Coachwork:** Four-door, five-seater Saloon. Twin door-mounted mirrors. Fresh-air heater/demister with air blend and 3-speed fan. Reclining front seats. Driver's seat with height adjustment.

#### Dimensions:

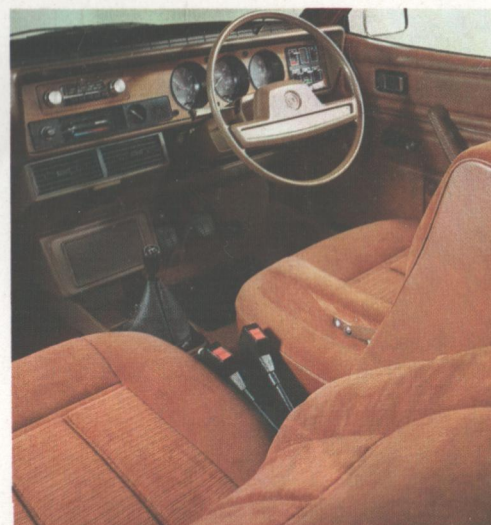
Overall length: 175.41 in. (4.45 m.)

Overall width: 68.11 in. (1.73 m.)

Overall height: 55.48 in. (1.41 m.)

**Optional extras:** Automatic transmission. Power-assisted steering. Metallic paint finish. Head restraints. Laminated windscreen. Tinted window glass. Denovo wheels and tyres. Vinyl covered roof (HL). Cropped nylon seat trim (HL).

\* 'Hydragas' is a registered Trade Mark.  
† DIN 70020.



## Princess 2200 HL and 2200 HLS

Welcome to a great new British idea — a range of cars that have the glamour of a GT, the ride of a softly-sprung limousine and the technical excellence of a hand-built special costing many times as much. You'll probably find the luxury of the HL difficult to surpass. But for those who are looking for that extra touch of opulence the HLS has much to distinguish it, as befits the most exclusive Princess of all.

### Specifications

**Engine:** Six-cylinder, transverse, overhead valve with single overhead camshaft. Bore 3.0 in. (76.2 mm.); stroke 3.2 in. (81.28 mm.). Capacity 2227 c.c. Twin S.U. HIF6-type carburetters. †110 b.h.p. at 5,250 rev/min. Compression ratio 9.0 : 1.

**Clutch:** Diaphragm-spring, 8.75 in. (0.22 m.) diameter.

**Gearbox:** Four-speed, synchromesh on forward gears. Ratios: first 3.29 : 1; second 2.06 : 1; third 1.38 : 1; top 1.00 : 1; reverse 3.07 : 1.

**Final Drive:** Front-wheel drive, open shafts with universals. Ratio 3.72 : 1.

**Steering:** Rack and pinion, power-assisted.

**Road Wheels:** Pressed-steel disc, 185/70SR—14 radial-ply tyres.

**Brakes:** Hydraulic, dual circuit, servo-assisted. 10.6 in. (0.27 m.) diameter discs at front; 9 in. (0.23 m.) drums with leading/trailing shoes at rear.

**Suspension:** \*Hydragas suspension interconnected front to rear.

**Electrical:** 12-volt, 55-amp. hr. battery. Reversing lamps. Twin horns. Fibre optic switch illumination. Two-speed windscreen wipers. Hazard warning lamps. Electrically heated rear window. Cigar lighter. **HLS only:** Radio, boot lamp, under-bonnet lamp, glove box lamp.

**Instruments:** Speedometer with trip recorder. Water temperature gauge. Battery condition gauge. Electric clock. Fuel gauge. Warning lamps to show headlamp high-beam, flashers working, no charge, low oil pressure, seat belts not fastened, brake line failure, hazard warning lamps working, and heated rear window on.

**Coachwork:** Four-door, five-seater Saloon. Twin door-mounted mirrors. Reclining front seats. Fresh-air heater/demister with air blend and 3-speed fan. Driver's seat with height adjustment. Floor console. Rear seat folding centre armrest. Velour seat facings (HLS). Vinyl covered roof (HLS). Tinted window glass (HLS).

#### Dimensions:

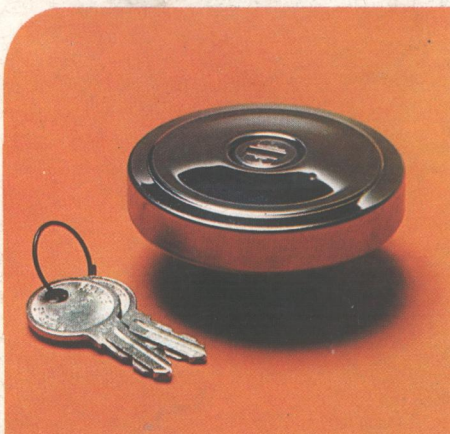
Overall length: (HL) 175.41 in. (4.45 m.)  
(HLS) 176.37 in. (4.48 m.)

Overall width: 68.11 in. (1.73 m.)

Overall height: 55.48 in. (1.41 m.)

**Optional Extras:** Automatic transmission. Metallic paint finish. Head restraints. Laminated windscreen. Tinted windows (HL). Vinyl covered roof (HL). Cropped nylon seat trim (HL). Denovo wheels and tyres.

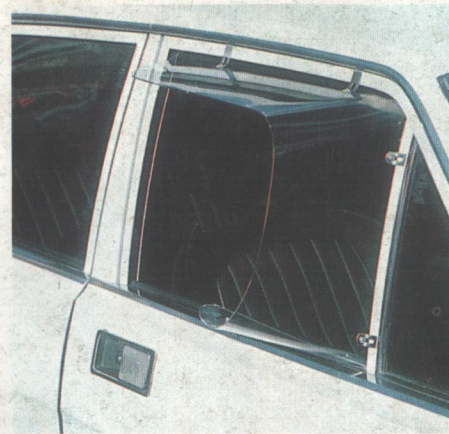
\* 'Hydragas' is a registered Trade Mark.  
† DIN 70020.



A



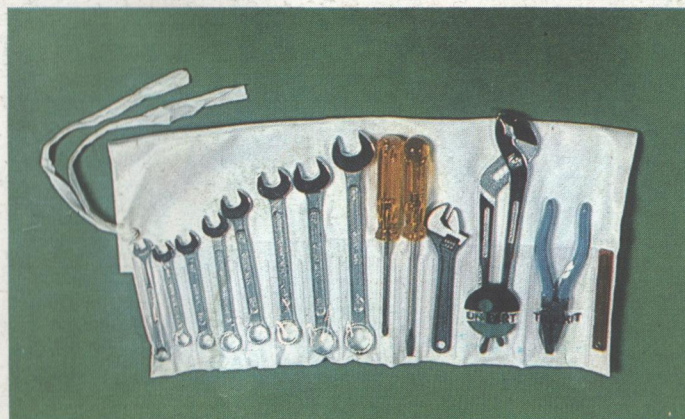
B



C

# UNIPART

**Better parts  
make better cars**



D



E

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Unipart accessories can help you tailor your car to meet your own particular requirements.

The specification and performance of each item has been approved by British Leyland engineers and chemists for quality and reliability. Ask your local British Leyland Distributor or Dealer to show you the full range.

**A** Locking Petrol Filler Cap. Non-corroding, stainless steel cap with effective locking mechanism. GSS 128, 129, 154 (Vented), GSS 133, 157 (Non Vented).

**B** Cadulac Corrosion Preventive system. The only anti-corrosion system approved and marketed by British Leyland.

**C** Weathershield. Gives increased ventilation while reducing cold draughts and rain splashes in car. GTT 115, 117, 118, 119, 135, 141.

**D** Tool Kit. A tool kit to suit every motorist for week-end maintenance and emergency repairs. GAT 144.

**E** Roof Rack. Strongly constructed in non-corrosive tubular steel. Supplied in kit form, easily assembled. GTT 107. Also available for Allegro only. GTT 137.

**ADDENDUM:** Metallic paint finish is now available as an extra cost option on Maxi HL. Metallic paint finish is not now available as an extra cost option on the Princess 1800 Saloon.

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BRITISH LEYLAND UK LIMITED  
BOX 41  
LONGBRIDGE  
BIRMINGHAM B31 2TB**

 **Austin**