

# ZAFIRA

2014 Models Edition 2



Proud Sponsor of Home Nations Football



# WELCOME TO A LIFETIME OF FORWARD THINKING



1903 – Forward thinking has been in our nature from the very start. The 6HP, our first ever car, had two forward gears. And no reverse.



1922 – The Silver Arrow OE 30-98 was capable of speeds of over 100mph, this model was built for shipping magnate Sir Leonard Ropner to race at Brooklands.



1937 – The Vauxhall 10' H-type, the first British car to have integral construction.



1957 – The PA Cresta introduced Americana styling to the UK.



1984 – The MkII Astra introduced class-leading aerodynamic styling that still looks good today. The Formula Vauxhall Lotus ran a modified version of the Astra GTE's 2.0i 16v engine.



1971 – The formation of Dealer Team Vauxhall (DTV). The track car was the precursor to our enormous success in touring car racing.





1999 – The Zafira introduced the revolutionary Flex7® seating system inventing the seven-seat compact MPV.



1990 – The Calibra was the world's most aerodynamic production car.



1989 – The Lotus Carlton was the world's fastest production four-door saloon.

2012 – The 'RAK e'. A radical looking electric concept car for the future. Our forward thinking continues.



2012 – Ampera. The first ever Extended-Range Electric Vehicle (E-REV) that redefined electric vehicle innovation leading to it being voted European Car Of The Year 2012.



Scan this QR code with your smartphone for more information on the last 110 years of Vauxhall innovation. Don't forget to download a QR reader from your app store first.



**The world was a very different place in 1903 when Vauxhall made its first car.** We steered with tillers, not wheels. Six horsepower was considered pretty nippy. And King Edward's face was still on the stamps. But for us, one important thing hasn't changed: we started out with a philosophy of Forward Thinking and, 110 years later, it still motivates everything we do. Who knows what innovations the next 110 years will bring?


**The Vauxhall Lifetime Warranty.** There's one thing every owner of a new Vauxhall can rely on. We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. It's available to the first owner of all our new Vauxhall passenger cars and valid for the lifetime of the vehicle up to a maximum of 100,000 miles. So you've got year after year of carefree driving to look forward to...



Please see back cover for full details of the Vauxhall Lifetime 100,000 mile warranty.

**LIFETIME**  
WARRANTY 100,000 MILE





# make the world adjust to you

Zafira shows what can be achieved with clever thinking. All that dynamic driving experience, interior comfort and built-in seven-seater flexibility – but with sharp styling, cool interior finishes and impressive safety features.

*This brochure covers Exclusiv, Excite and Design models only. Some of the models shown include options and accessories available at extra cost. And not all of the features described are available on every model. We may also offer alternative Zafira models such as Special Editions. So for all current model or equipment details visit the Vauxhall website: [www.vauxhall.co.uk](http://www.vauxhall.co.uk)*

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## real comfort wherever you sit

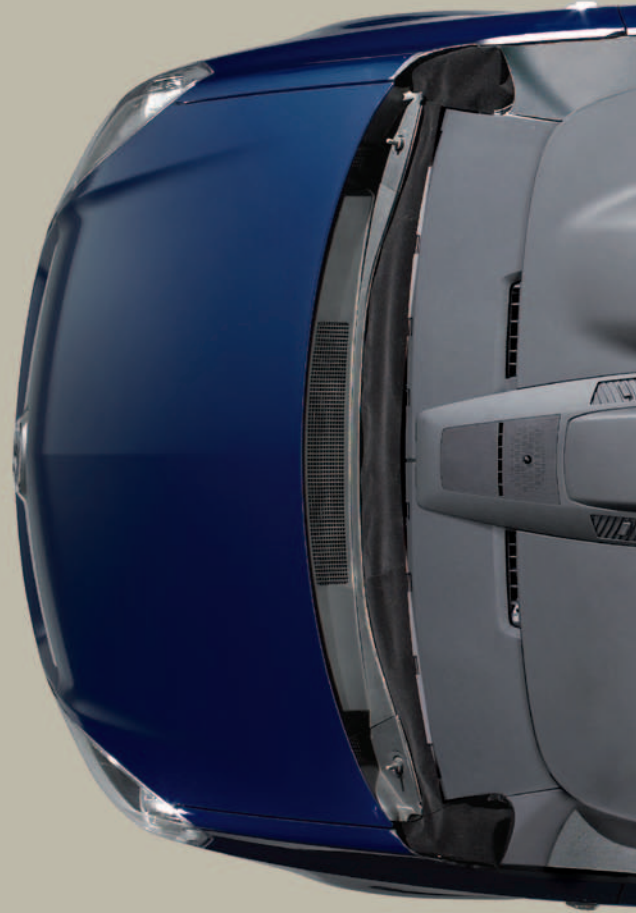
Zafira's design themes move effortlessly from outside to inside with a driver-friendly fascia and high quality interior finishes throughout. And while it's easy for the driver to get comfortable, this is a car designed to make travel easy for the whole family. So it's light and spacious, comfortable and clever – wherever you're sitting.





## space for a quality lifestyle

This is what versatility looks like. And it's all down to clever design – Flex7® seating, adaptable luggage space and plenty of smart storage ideas for all your essential travelling kit.









Zafira Exclusiv

# technology for real world efficiency

Zafira's lowest emission ecoFLEX engines clearly demonstrate that you don't have to compromise on performance and driveability in order to achieve cost-effective family motoring.

Our Zafira 1.7CDTi 16v ecoFLEX models have among the lowest CO<sub>2</sub> emissions of any seven-seat MPV and yet retain the dynamic driving experience that Zafira has become renowned for. So not only do you save money on Vehicle Excise Duty (VED) and lower company car taxation but the improved fuel economy means an even better bank balance too.

And we haven't stopped there. We have been researching ways of developing new cars that are more efficient than ever before. The innovative Vauxhall Ampera\* is an Extended-Range Electric Vehicle (E-REV) that can drive up to 50 miles on battery power alone and over 300 miles utilising an on-board electric generator system.

But then it's not just our cars that can help you save money. You can help yourself by simply adopting smarter driving techniques. Smooth throttle control, changing gear at around 2000rpm when accelerating and lifting off the accelerator earlier in order to slow your vehicle down, all contribute to efficient motoring.

So there you have it. You can sit back, relax and enjoy the ride with the whole family safe in the knowledge that Zafira will help your money go further too.

**ecoFLEX**

*\*For more information on Vauxhall Ampera please visit [www.vauxhall.co.uk/ampera](http://www.vauxhall.co.uk/ampera)*

Scan this QR code with your smartphone, watch our Eco Driving tips video and start saving.




## Life is better on the move

Think Zafira. Think advanced engine and chassis technology. Two petrol engines and two common rail turbo diesels – all brilliantly efficient with an impressive spread of power, and out on the road, a reassuring sense of control, helping you feel relaxed and secure under any conditions.



**Petrol engines.** Zafira's 1.8i 16v VVT Euro 5 engines – available with 120PS or 140PS – feature multi-point sequential fuel injection and utilise Double Continuous Variable Cam Phasing (DCVCP), which provides most of the available torque across a wide rev band. The result? More power, lower fuel consumption and improved CO<sub>2</sub> emissions.



 **Six-speed.** Zafira comes with a six-speed manual gearbox as standard on all diesel models. Petrol models come with a five-speed manual as standard.



	Combined fuel economy mpg (litres/100km)#	CO <sub>2</sub> emissions (g/km)#	VED (2013/14)*		Benefit in kind tax band** (2013/14 tax year)
			First year	Standard	
<b>Petrol</b>					
1.8i 16v VVT (120PS)	39.2 (7.2)	168	£285	£200	25%
1.8i 16v VVT (140PS)	39.2 (7.2)	168	£285	£200	25%
<b>Diesel</b>					
1.7CDTi 16v (110PS) ecoFLEX	55.4 (5.1)	134	£125	£125	21%
1.7CDTi 16v (125PS) ecoFLEX	55.4 (5.1)	134	£125	£125	21%

**ecoFLEX diesels.** Zafira's two turbo diesel ecoFLEX models – 1.7CDTi 16v (110PS) and (125PS) have CO<sub>2</sub> emission figures of only 134g/km. Not only do they save you money with lower Vehicle Excise Duty (VED) charges and benefit in kind company car tax (see table left), but they do so without compromising the excellent driveability and performance Zafira is renowned for.

#Official Government Test Environmental Data. Official EU-regulated test data is provided for comparison purposes and actual performance will depend on driving style, road conditions and other non-technical factors. \*Correct at time of publication. \*\*Taxation information for guidance only. Please take professional advice on your own tax position.

## Intelligent, reassuring safety and security

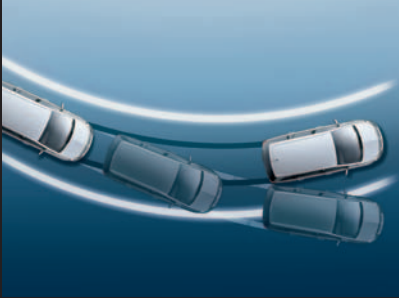
Zafira has a strong reputation for safety and security, and with good reason. Every model has six full-size airbags and a chassis that is packed with active safety innovations that help you avoid accidents before they happen. Security features include remote control central deadlocking.

*Non-specific model shown. For illustrative purposes only.*





**Remote control alarm system.**  
The ultrasonic security alarm system features forced entry detection, along with tilt, movement and rear glass breakage sensors. Optional at extra cost on all Zafira models.



**Anti-lock Braking System (ABS).**  
On its own, ABS is a huge benefit in emergency braking, but Zafira goes even further. Emergency Brake Assist (EBA), Electronic Brakeforce Distribution (EBD) and Cornering Brake Control (CBC) all make the car easier to control and stop under extreme cornering and braking.

**ESP-plus.** Especially useful on wet roundabouts and greasy roads or whenever a slippery surface catches you out, Electronic Stability Programme-plus (ESP-plus), senses if the car starts to slide on a bend and applies corrective braking to the appropriate wheels to help you regain control.

**ISOFIX Child seat restraint system.**  
The rigid ISOFIX anchoring mechanism virtually eliminates the dangers of incorrect child seat installation. You simply click the optional accessory Vauxhall ISOFIX child seat into the mounting points engineered into the Zafira outer rear second-row seats.



**Six airbags.** Zafira protects you and your family with six full-size airbags. Specially developed to provide maximum protection, each model has twin front airbags, enlarged 'thorax-pelvis' front seat side-impact airbags and full-size curtain airbags too.



## Keeping everybody happy

Zafira's Flex7<sup>®</sup> seating. It's not just about quantity. It's about quality too, making everyone feel comfortable – front and rear. Wherever you're sitting, you'll be amazed at what Zafira has to offer, whether it's features like air conditioning or clever storage space for all your bits and bobs.





**Quality sounds.** All Zafira models feature a quality CD/MP3 CD player/ stereo radio complete with steering wheel mounted audio controls and an aux-in socket as standard. What's more, with a DAB digital radio option now available at extra cost, you can enjoy digital quality sound together with a broader range of stations.



**Mobile phone system with Bluetooth®\*.** With the mobile phone system, your phone interfaces with the audio unit, for operation via the steering wheel controls and fascia display. Bluetooth® wireless technology with voice activation is included. Standard on Excite, optional at extra cost on Exclusiv and Design models.



**Cruise control.** The easy-to-use, tap-up/tap-down cruise control is optional on all Zafira models. It allows you to maintain a steady speed without keeping your foot on the throttle. So it's more comfortable on long journeys and easier to keep to speed limits too.



**Touch and Connect.** An intuitive touch-screen navigation system complete with USB connection and Bluetooth® facility. The perfect in-car multimedia solution. The Zafira's sophisticated system packs all the latest technology:

- Five-inch touch-screen colour display and steering wheel control for easy, intuitive operation
- Dynamic navigation with bird's eye view map
- Navigation data for 28 European countries on SD card
- CD/MP3 CD player
- Aux-in socket and USB connection with full control and browsing capability for portable MP3 players
- Bluetooth® wireless connectivity for hands-free calling and audio streaming with detailed track information on display
- Four x 20 watts per channel output and six premium speakers.

*Standard on Exclusiv Nav and Design Nav models, optional on Excite.*

**Versatile load space.** When you're not using Zafira's third row seats, there's no need to remove them completely. Each one folds down separately, flush with the load floor. Add the optional FlexOrganiser® pack, and you've got the smartest, most versatile way to manage your load area ever!



*\*Please consult your Vauxhall retailer for a list of phone-specific cradles.*



**Air conditioning.** It makes for a fresher interior atmosphere all year round, with chilled air on hot days and faster demisting when it's damp. Move up to the optional Electronic Climate Control (standard on Design models) and you can maintain the interior temperature to within a single degree.

**Multi-function trip computer.** Standard on Zafira Excite and Design models this invaluable driver information system provides instantaneous and average fuel consumption, fuel consumed, average speed, distance travelled and range based on fuel remaining.

## EXCLUSIV/EXCLUSIV NAV

### Standard features include:

- Anti-lock braking system
- Twin front airbags
- Front seat side-impact airbags
- Full-size curtain airbags
- Driver's seat height adjuster
- Electric front windows
- Remote control central deadlocking
- Steering wheel adjustable for reach and rake
- Air conditioning
- CD/MP3 CD player/stereo radio (CD 30 MP3)
- Aux-in socket
- 16-inch Structure wheels
- Leather-covered three-spoke steering wheel
- Steering wheel mounted audio controls
- Piano black-effect centre console
- Electrically adjustable/heated door mirrors
- Body-colour door handles and side-protection mouldings

## EXCLUSIV NAV

### Additional features over and above Exclusiv model:

- Touch and Connect satellite navigation system



Engine availability	Insurance groups (ABI)
1.8i 16v VVT (120PS)	15E
1.8i 16v VVT (140PS)	15E
1.7CDTi 16v (110PS) ecoFLEX	14E
1.7CDTi 16v (125PS) ecoFLEX	17E

Model illustrated features Sovereign Silver two-coat metallic paint, optional at extra cost.



## EXCITE

### Additional features over and above Exclusiv model include:

- 16-inch alloy wheels
- Mobile phone system with Bluetooth®  
(does not include phone or cradle)
- Dark-tinted rear glass
- Front fog lights
- Multi-function trip computer
- Alloy-effect roof rails

### Engine availability

### Insurance groups (ABI)

1.8i 16v VVT (120PS)	16E
1.8i 16v VVT (140PS)	17E
1.7CDTi 16v (110PS) ecoFLEX	15E





## DESIGN/DESIGN NAV

### Additional features over and above Exclusiv models include:

- 16-inch alloy wheels
- Multi-function trip computer
- Electronic climate control
- Heated front seats
- Electric rear windows
- Driver's seat with tilt and lumbar adjustment
- Rain-sensitive windscreen wipers
- Front fog lights
- Alloy-effect roof rails
- Chrome-effect side window mouldings
- Automatic lighting control
- Electro-chromatic anti-dazzle rear-view mirror

## DESIGN NAV

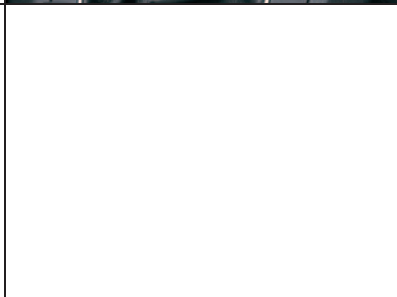
### Additional features over and above Design model:

- Touch and Connect satellite navigation system

*Model illustrated features Asteroid Grey two-coat pearlescent paint, optional at extra cost.*

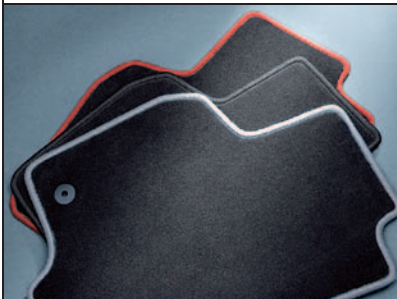


◀ ▶ Electronic climate control.



Engine availability	Insurance groups (ABI)
1.8i 16v VVT (120PS)	16E
1.8i 16v VVT (140PS)	15E
1.7CDTi 16v (110PS) ecoFLEX	14E
1.7CDTi 16v (125PS) ecoFLEX	17E

Genuine Vauxhall Accessories are the right choice for your Zafira. Whatever you're into, there's certain to be a Vauxhall accessory with your name on it; all fitted by trained Vauxhall professionals. We've only featured a small selection of what's available here, so please check with your Vauxhall retailer for accessory availability information or visit our website at [www.vauxhall.co.uk/accessories](http://www.vauxhall.co.uk/accessories)



**Floor mats.** A range of floor mats including rubber, velour and deluxe velour are available for your Zafira. Each come with their own fixing points which help keep them firmly in place. The rubber mats are available as a front pair or set of four rears whilst all other variants are supplied in sets of six.

**Base carrier.** The Vauxhall roof rack system begins with a base carrier. It comprises two T-track bars which support a wide range of attachments from Thule including bicycle carriers and a choice of high-capacity roof boxes (available separately). Each carrier is supplied with locks for security.



**Rear parking distance sensors.** Activated automatically as you select reverse, this clever system beeps faster the closer you get to an obstruction, changing to a continuous tone at 300mm away.

**Dog guard with space divider grid\*.** Designed to fit Zafira models, the heavy-duty steel dog guard helps keep your pet secure and protects passengers in the event of sudden braking. The space divider grid (sold separately) allows luggage to be stored on one side, and the dog to travel on the other.



\*The space divider grid can only be used in conjunction with the dog guard. N.B. Dog guard requires fitting kit (retailer-fit only) if vehicle is not equipped with the optional factory-fit vertical load restraining net.

- FURTHER ACCESSORIES AVAILABLE INCLUDE:**
- Thatcham approved alarm system
  - Cargo liner
  - Mudflaps
  - Headlight protectors
  - Electrically chilled 12-litre cool bag
  - Thule bike carrier
  - Thule alloy ski carrier
  - Tow bar
  - Steering wheel security bar
  - Child seats
  - Privacy shades
  - Alloy wheels
  - iPad cradle
  - DAB upgrade
  - Glovebox shelf

## VAUXHALL ACCESSORY PACKS

Vauxhall accessory packs bring together a selection of essential accessories at great prices, helping you to protect your car and equipping you for roadside emergencies.



Now you are able to browse all of the Genuine Vauxhall Accessories range with just the click of a button. Scan this QR code with your smartphone for more information. Don't forget to download a QR reader from your app store first.

### ▶▶ Protection Pack.

- Velour mats
- Mudflaps
- Cargo liner



### ◀ Safety Pack.

- First aid kit
- Warning triangle
- Hi-visibility vest



## *irmscher* Styling

Developed in conjunction with auto design specialists Irmischer International, Zafira styling accessories perfectly complement the vehicle's lines, as well as being manufactured to the same exacting standards as the car itself.

### ▶ Irmischer sports silencers.

For distinctive looks (with chrome-plated tailpipes) and a sportier exhaust note, these split oval design tailpipes are the perfect choice for your Zafira.



◀ Irmischer alloy wheels. They're the perfect way to personalise your Zafira. With a huge range to choose from (style illustrated is Stila), and sizes from 16 to 19 inches, you're sure to find one to suit your style and budget. And don't forget to ask about our accessory wheel locking kits too.

▶ Irmischer grille. Being different is easy with this front grille. Featuring an aluminium upper strip with a laser-etched 'Irmischer' logo it adds style and individuality.



Zafira comes in seven different exterior colours, each one complementing the interior cloth trim beautifully.

Royal Blue – solid



Power Red – solid (two-coat)



Summit White – brilliant\*



Sovereign Silver – metallic\*



Carbon Flash – metallic\*



Sculpture Bronze – metallic\*



Asteroid Grey – pearlescent\*\*



\*Optional at extra cost. †Not available on Excite models.

Due to the limitations of the printing process the colours reproduced may vary slightly from the actual paint colour or trim material. As a result they should be used as a guide only. Your Vauxhall retailer has a comprehensive display of all our paint samples. Vehicle illustrated is a non-specific model.





◀ Twist cloth – Charcoal  
All models feature Twist cloth interior.


## Performance, fuel economy, emissions and VED rates

Model	Performance (manufacturer's figures)		Fuel economy mpg (litres/100km)#			CO <sub>2</sub> emissions (g/km)#	Vehicle Excise Duty*	
	Maximum speed (mph)	Acceleration 0-60mph (secs)	Urban driving	Extra- urban driving	Combined figure		First year rate	Standard rate
<i>Manual 5-speed</i>								
1.8i 16v VVT (120PS)	116	11.5	29.4 (9.6)	49.6 (5.7)	39.2 (7.2)	168	£285	£200
1.8i 16v VVT (140PS)	122	10.8	29.4 (9.6)	49.6 (5.7)	39.2 (7.2)	168	£285	£200
<i>Manual 6-speed</i>								
1.7CDTi 16v (110PS) ecoFLEX	111	12.5	46.3 (6.1)	62.8 (4.5)	55.4 (5.1)	134	£125	£125
1.7CDTi 16v (125PS) ecoFLEX	117	11.5	46.3 (6.1)	62.8 (4.5)	55.4 (5.1)	134	£125	£125

\* = Correct at time of publication.

# = Official Government Test Environmental Data. Official EU-regulated test data is provided for comparison purposes and actual performance will depend on driving style, road conditions and other non-technical factors.

## Tyre rating

Tyre size	Fuel efficiency group	Wet grip performance	External noise	
			Measured (dB)	Group
205/55 R 16	C-E	B-E	69-76	

Tyre rating according to EU Regulation 1222/2009

## Fuel tank capacity

58 litres (12.8 gallons).

## Smarter driving tips

- **Drive at an appropriate speed:** Staying within the speed limit increases driver safety, reduces CO<sub>2</sub> emissions and saves fuel. At 70mph you could be using up to 9% more fuel than at 60mph and up to 15% more fuel than at 50mph
- **Drive smoothly at all times:** Anticipate the ebb and flow of the traffic to avoid harsh acceleration and braking
- **Reduce your revs:** Change gear earlier to help reduce fuel consumption – try 2500rpm with petrol engines and 2000rpm with diesel
- **Idling is wasting fuel:** If you're likely to be at a standstill for more than three minutes, switch off the engine to save fuel
- **Regularly check your tyre pressures:** Under inflated tyres increase CO<sub>2</sub> emissions whilst incorrectly inflated tyres can be unsafe. Always check your handbook for the correct tyre pressure. This will also help to increase the life of your tyres
- **Remove unnecessary items from the car:** Extra weight increases the engine's workload, whilst roof racks and bike carriers increase wind resistance. All burn more fuel and increase CO<sub>2</sub> emissions

## Weights and towing data kg

	Gross vehicle weight	Max. towing weights Trailer with brakes (without brakes)
1.8i 16v VVT (120PS)	2095	1200 (750)
1.8i 16v VVT (140PS)	2095	1200 (750)
1.7CDTi 16v (110PS)	2175	1300 (750)
1.7CDTi 16v (125PS)	2175	1400 (750)

**Gross vehicle weight** is the total permissible weight of the vehicle including passengers and their luggage. The **maximum roof rack loading** should not exceed 100kg. The **maximum towing weights** are based on the ability of the car, with two occupants of 75kg each, to restart on a 12% gradient, which is approximately 1 in 8.3, at sea level. At altitudes above 1500 metres, the engine output may drop with a corresponding reduction in towing capability. Any extra weight, such as luggage or additional passengers, should be deducted from the maximum towing weight. With a trailer fully loaded, **maximum noseweight** should not exceed 75kg. Always fit Vauxhall towing attachments and accessories available from your Vauxhall retailer. They are designed specifically for Vauxhall models and carry a 12-month guarantee.

# Trust Vauxhall

## Company Car Driver 3 Day Test Drive



Our free\* 3 Day Test Drive programme is open to all Company Car Drivers which allows you to choose any model in the current Vauxhall line-up (excluding Ampera, all VXR models and Commercial Vehicles), with full insurance cover provided, to give you a meaningful length of time to make an informed decision about your next company car.

To book your free\* test drive just log on to [www.vauxhall3dtd.co.uk](http://www.vauxhall3dtd.co.uk) or call **0870 240 4848\*\***



## Fleet Customer Services

Our dedicated support services for fleet decision makers include factory demonstrators and information on whole life costs, company car taxation and finance.

For further information please call **0870 010 0651**.

## E10 Fuel

E10 fuel is cleared for use in all petrol-engined Vauxhall vehicles excluding models with the 2.2 litre direct injection petrol engine (code Z22YH) used in Vectra, Signum and Zafira models. Owners of these vehicles should continue to use regular unleaded or premium unleaded petrol.

## Proud Sponsor of Home Nations Football



## For more information...

For a brochure on any Vauxhall model (up to a maximum of three per caller) or location of your nearest Vauxhall retailer please call **0845 600 1500**.

Alternatively, details can be found on our website at [www.vauxhall.co.uk](http://www.vauxhall.co.uk)

## Join us online:



Scan this QR code with your smartphone for more information. Don't forget to download a QR reader from your app store first.

## Vauxhall Lifetime Warranty

We're so confident in Vauxhall quality and reliability that we are now able to offer a lifetime warranty. Available to the first owner of all new Vauxhall passenger cars, it's valid for the lifetime of the vehicle up to a maximum of 100,000 miles<sup>†</sup>. In addition, our warranty also includes Vauxhall Assistance for 12 months from first registration and six years body panel anti-perforation warranty. Full details of Vauxhall's warranties including terms, conditions and exclusions can be obtained through any authorised Vauxhall retailer or go to: [www.vauxhall.co.uk/warranty](http://www.vauxhall.co.uk/warranty)

**LIFETIME**  
WARRANTY 100,000 MILE

\*The free 3 Day Test Drive programme is open to Company Car Drivers and excludes fuel and lubricants, congestion charges, parking and speeding fines and the £250 insurance excess (if applicable). It features a wide selection of models from the Vauxhall range (excluding Ampera, all VXR models and Commercial Vehicles and subject to availability). Drivers must be aged 25 years or over, have held a full driving licence for at least a year and hold a major credit card. You will need to have your driving licence (and proof of identity (i.e. passport) where the driving licence is not a photocard licence) when your car is delivered. While every effort will be made to ensure that at least 3 days are provided for the test drive, this cannot always be guaranteed due to delivery and collection dates and timings. Available for UK Mainland only. Terms and conditions apply. \*\*Telephone lines open Monday-Friday 9.00am to 5.00pm excluding Bank Holidays. Calls may be recorded or monitored for quality and/or training purposes.

†Vauxhall Lifetime Warranty covers lifetime ownership of first car owner, 100,000 mile limit, annual check required. The warranty excludes wear and tear and serviceable items and the vehicle must be serviced in accordance with the manufacturer's servicing schedule to continue the lifetime warranty. Terms and conditions apply. Offer available to all Vauxhall passenger cars (this offer does not apply to car-derived vans) from 1st August 2010.

Every effort has been made to ensure that the contents of this publication were accurate and up-to-date at the time of going to press (January 2014). Vauxhall vehicles are equipped with components manufactured by various General Motors operating units and outside suppliers. The Company reserves the right to alter specifications and withdraw products from sale without notice. Any such alterations will be notified to Vauxhall retailers at the earliest opportunity, please consult your local retailer for the latest information. The specifications detailed within this brochure are not necessarily applicable to alternative models such as Special Editions. Details of any such models will be contained in specific literature or found on the Vauxhall website. Please note that Vauxhall retailers are not the agents of General Motors UK Limited and are not authorised to bind the Company by any specific or implied undertaking or representation. It is advisable to ensure that your motor insurance policy provides adequate cover for additional fitted options and accessories. Please note accessories shown are for illustrative purposes only. As part of Vauxhall's policy of environmental care, this brochure is printed on paper manufactured using Elemental Chlorine Free pulps from specially farmed, sustainable timber resources. All rights reserved. No part of this publication may be reproduced in any form or by any means, without the prior written permission of General Motors UK Limited.



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