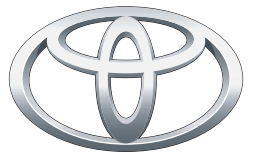


www.toyota.co.uk

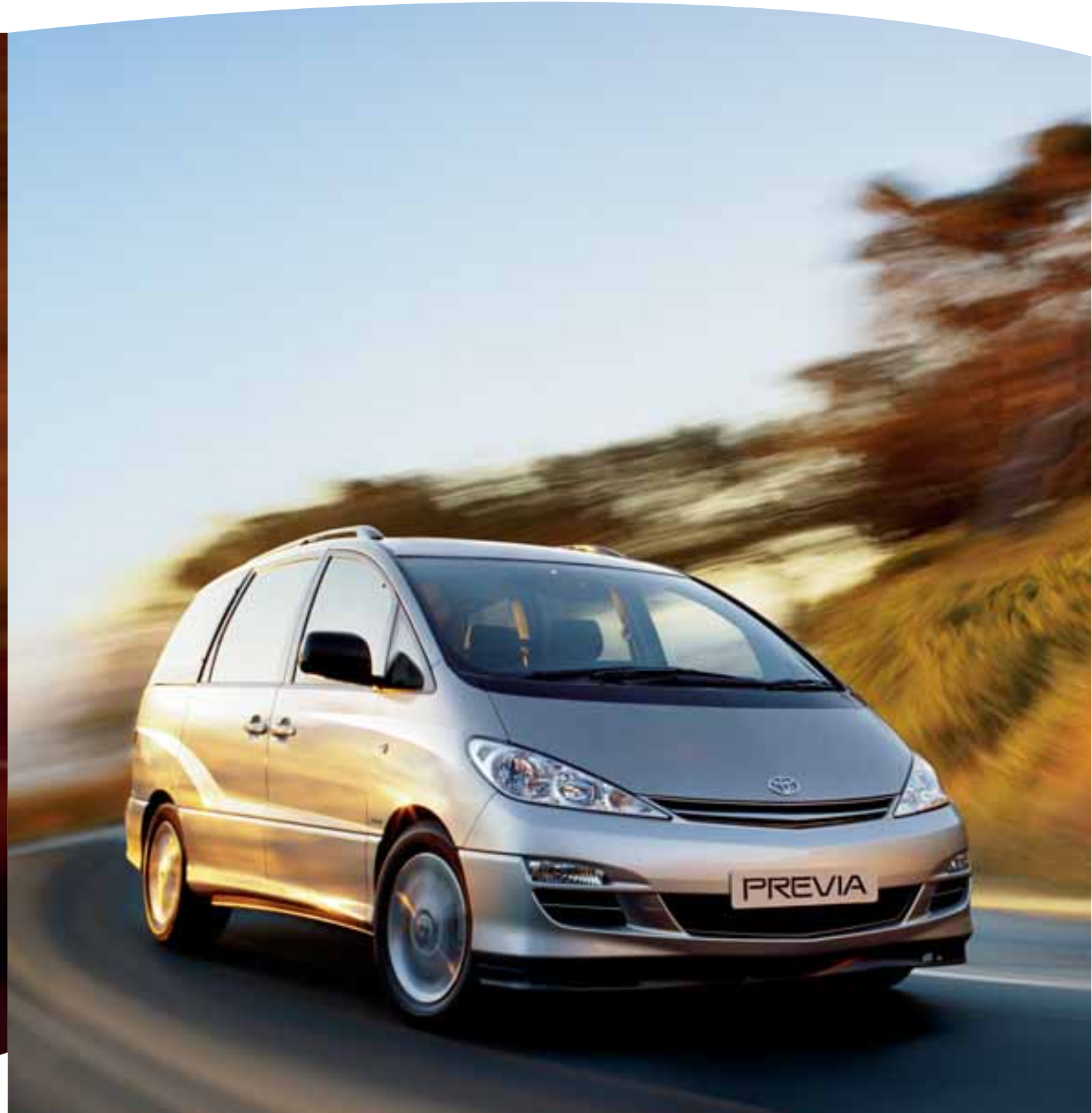
Whilst every effort is made to reproduce accurate information, we reserve the right to change specifications, equipment and availability without prior notice. This brochure cannot be regarded as infallible (some of the vehicles shown may not be to exact UK specification) and as such does not constitute an offer for sale of any particular vehicle or specification. For the latest specification and availability we ask that you contact your local Toyota Centre.
Fuel consumption values quoted throughout this brochure are determined according to EC Directive 1999/100/EC. The results do not express or imply any guarantee of actual fuel consumption.
For more information on any other Toyota models and the location of your nearest Toyota Centre, simply call: 0845 275 5555 (calls to Toyota may be monitored or recorded) or visit our web site: www.toyota.co.uk

CBNGV-094PV-VB | Sept 2004



TOYOTA

Previa



Contents

Toyota Previa

- 04 Introduction
- 06 Design

Comfort

- 08 Interior details

Driving

- 14 VVT-i engine technology
- 16 D-4D engine technology

Safety

- 18 Active and passive safety

Finance

- 20 Drive Plans

Accessories

- 22 Toyota genuine accessories

Colours and trims

- 24 Exterior colours and interior trims

Technical data

- 25 Specifications
- 26 Equipment

Peace of mind

- 30 Customer services

Toyota Previa



Where adventure starts

The Toyota Previa opens up a whole new world for you and your family.

With its futuristic but practical design, plus the superior performance of its advanced VVT-i and D-4D engines, it delivers outstanding levels of space and safety, coupled with excellent fuel economy.

The Previa has been designed to put you in control. With its unrivalled flexibility – it can seat up to seven – it gives you the freedom to do what you want, when you want.

And that means you can do more together as a family – and explore further.



Practical – but stylish and prestigious



With its advanced design, the Previa confirms its premium status as the most prestigious people-carrier on the market.

Its sleek, dynamic looks, enhanced by integrated fog lamps, three-dimensional headlamp design, stylish grille, 16-inch wheels and sharper rear light clusters with chrome accents, not only reinforce its individuality but also ensure its special place in the minds of those who want a uniquely stylish but practical vehicle.

The Previa is offered with a choice of two powerful but efficient petrol and diesel engines across the range – with automatic transmission available on the petrol version.

The seven-seater T₂ comes with twin front and side airbags, ABS braking with EBD and Brake Assist, climate control front air-conditioning, six-speaker CD/radio player, steering wheel mounted audio controls and electrically-heated exterior mirrors.

The T₃ additionally offers cruise control, front and rear air-conditioning, 16-inch five spoke alloy wheels and roof rails, while the prestigious T Spirit adds twin sunroofs, turn-by-turn satellite navigation with Electronic Traffic Avoidance (ETA), privacy glass and power-retractable mirrors. All Previas have three-point seat belts on all seats.

Comfort and practicality wherever you go



Once in the driving seat, you'll immediately appreciate the detail and quality of the Previa's superbly equipped cabin with its excellent ergonomic and practical features, complemented by the comfort of its plush cloth trim – or even the luxury of optional leather on T₂, T₃ and T Spirit.

The high driving position affords an uninterrupted view of the road ahead, while the Previa's large windows give first-rate visibility all round. Finding the perfect driving position couldn't be easier – simply adjust the seat height and steering wheel.

And no matter which position you choose, you'll find all the controls within easy reach. What's more, with the CD/radio system's audio controls now perfectly positioned on the steering wheel, you'll enjoy even more control, enabling you to keep your eyes firmly on the road ahead.

You can also adjust – and heat – both wing mirrors electrically and, with Toyota's unique Optitron displays, you can see vital information 'projected' on to the instrument panel, thereby minimising glare and reflection. Behind you, the family will also enjoy Previa levels of comfort and practicality, giving you complete peace of mind – especially on long journeys.

Interior shown illustrates the full-map satellite navigation system which is optional on T Spirit.

Cruise control

An aid to more relaxed driving, cruise control is standard on T₃ and T Spirit automatic models.



Twin sunroofs

The T Spirit comes with twin sunroofs – a front manual tilt sunroof and rear electric sunroof.



Steering-wheel audio controls

Convenient, but also safe, steering-wheel-mounted controls put you in complete charge of the audio system's volume output.



Toyota's advanced satellite navigation system – standard on the T Spirit but optional on T₂ and T₃ models – includes Electronic Traffic Avoidance for jam-free journeys.



Travel in space

The Previa's interior space takes some beating. And that means great flexibility. So, whatever adventure you have in mind for the family, the Previa can handle it – easily!

You have a choice of five, six, or seven seat configurations – with luggage space to match. Converting the Previa to your individual requirements couldn't be easier and takes no time at all.

For ease of access, there are wide sliding doors on each side. And, because of its exceptionally low floor height, the Previa offers the best head and leg room in its class. In addition, with the large rear door and its low lip, loading heavy, bulky items is no problem at all.





Interior shown illustrates the full-map satellite navigation system which is optional on T Spirit.

Full map satellite navigation

Every journey is straightforward with the help of Toyota's full-map satellite navigation system with Electronic Traffic Avoidance (ETA) – a highly valued option on T Spirit.



In-Car Entertainment system

Toyota's optional In-Car Entertainment system gives you DVD quality vision and superb stereo sound, plus games console and video camera compatibility. (Must be ordered at time of purchasing the vehicle.)



Rear View Monitor with Park Assist

The Rear View Monitor with Park Assist, standard with full map satellite navigation, offers a valuable aid by providing detailed visual parking and reversing guidance.



Storage

Practical by design, the Previa features handy compartments and spaces throughout the cabin to hold all your personal effects and other items.



So relaxing, so enjoyable

The Previa is a truly relaxing experience. We've tried to think of everything to make each journey comfortable and enjoyable for every occupant. The six-speaker audio system maximises sound balance throughout, while air-conditioning keeps the cabin refreshingly cool.

Pleasure is further enriched by the Previa's quietness, due to thick carpet and rich upholstery, plus the vehicle's platform, also improves stability and cuts vibration to a minimum.

Coupled with the wide range of standard practical features the Previa offers, it means every trip you and the family take

together will be as smooth and comfortable as possible. You can make every journey even more enjoyable by opting for Toyota's advanced In-Car Entertainment system, offering top-quality sound and vision, as well as games console and video camera compatibility.

And if, for you, total contentment means a world on its own, why not take advantage of the 'privacy' glass offered as standard on the Previa T Spirit?

So, wherever you go, whatever adventure you follow, the Previa will ensure your journey into the wide open spaces is as we designed it to be – restful and effortless for everyone.

"Formula One", "Formula 1", "F1" and "FIA Formula One World Championship", (together with their foreign translations and permutations) are trademarks of the Formula One group of companies. Game 2002 Sony Computer Entertainment Europe. Developed by Studio 33. An official product of the FIA Formula One World Championship. Licensed by Formula One Administration Limited. All rights reserved.

Technology drives superior performance



Toyota's engineers are driven by one central goal – to produce engines that deliver maximum performance, outstanding fuel economy and low emissions.

With petrol power units, the main solution is provided by Toyota's VVT-i technology – Variable Valve Timing with intelligence. This advanced system automatically reacts to the way you're driving and the demands made of the engine. An on-board computer controls the timing and duration of the intake valve opening which means you get the power you want when you need it.

And by maximising engine efficiency, it ensures that fuel consumption and exhaust emissions are as low as possible.

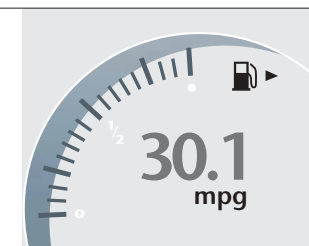
In fact, the Previa's efficient 2.4 litre VVT-i petrol engines meet the latest EURO STEP IV emissions standards – in accordance with Toyota policy to meet international environmental regulations.

The 2.4 litre VVT-i engine* (with direct-injection technology for improved performance, fuel economy and low emissions) – 154 bhp, maximum torque of 225 Nm, maximum speed 115 mph, acceleration to 62 mph in 11.0 seconds, fuel economy on the combined cycle 30.1 mpg, emissions 226 g/km.

* Figures based on Previa with manual transmission.

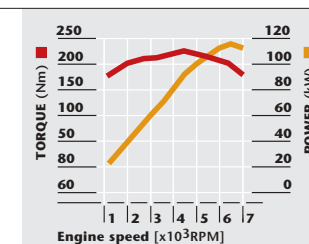
Efficient

Thanks to VVT-i technology, the 2.4 litre petrol engine delivers more than 30 mpg on the combined cycle.



Dynamic

Among the most powerful four-cylinder engine in its class, the unit produces 154 bhp and 225 Nm of torque, ensuring the Previa responds quickly and safely to your driving requirements.



Delivering clean, efficient power



Toyota's advanced diesel-engine technology delivers the best of both worlds – the lively, responsive power you expect from a petrol engine but with the superior fuel economy and low emissions of a diesel.

Toyota's highly efficient 2.0 litre turbocharged D-4D engine employs direct-injection, common-rail technology which means that atomised fuel is injected into the combustion chamber at very high pressure and according to how the car is being driven. The result is efficient, responsive performance, low fuel consumption and minimal emissions.

The D-4D engine also incorporates a variable nozzle turbocharger which helps boost power and torque, while other refinements reduce engine noise and vibration, and a

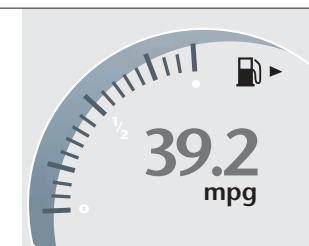
large catalytic converter helps cut emissions even further, helping it to comply with EURO III emissions regulations – which is good news for the environment.

Toyota diesel technology leads the way in designing engines that are clean, highly efficient and, above all, outstanding performers.

The 2.0 litre turbocharged D-4D engine – 114 bhp, maximum torque of 250 Nm, maximum speed 109 mph, acceleration to 62 mph 13.8 seconds, fuel economy on the combined cycle 39.2 mpg, emissions 191 g/km.

Economical

The efficient 2.0 litre D-4D diesel power unit produces a potent 114 bhp, yet returns more than 39 mpg on the combined cycle.



Powerful

With common-rail diesel technology, atomised fuel is injected at high pressure to optimise power and fuel efficiency.





Safety first and foremost

At Toyota, we recognise that whenever you take to the road with the family, you want to be assured of their safety. And that's exactly why we've designed the Previa with so many safety and security features.

Every model has computerised ABS (Anti-lock Braking System), supported by EBD (Electronic Brake force Distribution) and Brake Assist, affording the driver maximum control when braking in difficult conditions, while a multi-reflector brake light on the roof spoiler gives ample warning to following drivers.

The body-shell is highly crash-resistant and there are side-impact protection beams in the side doors. Three-point seat belts are standard, with the two front seat belts incorporating pre-tensioners and force-limiters. The driver and front-seat passenger also enjoy the added protection of SRS front and side airbags.

With the addition of a first-class range of sophisticated security measures, including immobiliser and remote central double-locking, the Previa gives you and your family all-round confidence.

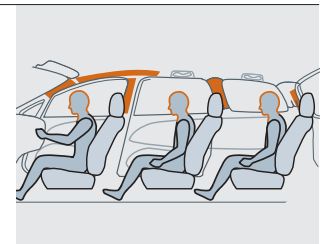
Airbags

Driver and front-seat passenger enjoy the added protection of front and side airbags throughout the model range.



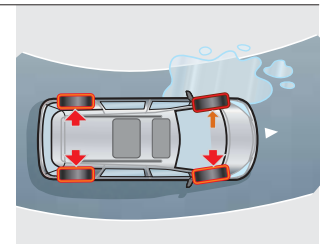
Head impact protection

In-built safety features include a special head-impact protection system across three rows of seats.



Anti-lock Braking System (ABS) with Electronic Brake force Distribution (EBD)

Every Previa comes with ABS with EBD for maximum controlled braking, even in difficult conditions.



Previas body shell is designed to be highly crash resistant, providing maximum protection from front, side and rear collisions.



Drive plans from Toyota Financial Services

We want to make acquiring and maintaining your Previa as easy as driving one. Our range of Toyota Drive Plans have been designed specifically with this in mind, to offer you a choice of affordable ways to finance, service and maintain your new car. Above all our plans offer flexibility, easy budgeting and peace of mind and can be arranged as a one-stop-shop when you select your Previa.

Easy Start

With Easy Start finding a large deposit is not an issue. Just the equivalent of one monthly payment in advance is all that is needed to drive away in a Previa. This simple and innovative plan, based on our popular PCP Drive Plan, is ideal for younger customers or families on a tight budget.

Easy Drive

Easy Drive is a comprehensive finance package, with one monthly payment taking care of most of your motoring needs for 2 or 3 years. The plan includes the cost of a Previa on a PCP Drive Plan, an Easy Care servicing plan covering routine major and intermediate services and extended membership of Club Toyota. As a further option you can also include the cost of car insurance from Toyota Insurance in your monthly payment.

Easy Care

For those who value the peace of mind of a pre-paid servicing package we can offer Toyota Easy Care. The plan ensures that your Previa will receive the very best maintenance and servicing. Easy Care covers routine major services (including routine servicing, parts and labour) and intermediate oil and filter services.

Business Drive

Business Drive offers the security of a fully maintained Contract Hire package, ideally suited for VAT registered businesses. The package offers a host of benefits including reduced capital outlay, all-inclusive monthly rentals and no depreciation, disposal or administration problems.

Flexible Finance

However, Drive Plans are about more than just these four schemes. Whatever your needs, Toyota has a full range of finance options to offer you. Whether you're a private motorist or a business customer, just discuss your individual requirements with your Toyota Centre, who will be pleased to help you choose a Drive Plan to suit you.

Typical Example

PCP Drive Plan – Previa T2 2.4 VVT-i 5 door MPV manual

On the road cash price	£20,150.00
Deposit/Initial payment	£5,119.89
35 Monthly payments	£329.00
Guaranteed Future Value/ Final Payment	£8,101.00
Total amount payable*	£24,775.89
APR	13.9%

Based on PCP Drive Plan with a mileage limit of 30,000 miles over the period of the agreement. Excess mileage charged at 10.6p (inc VAT) per mile.

*Includes £90 Acceptance Fee (payable in first payment) and £40 Option to Purchase Fee (payable with final payment).

Licensed credit broker. Written quotations on request from Toyota Financial Services, Great Burgh, Burgh Heath, Epsom, Surrey KT18 5UX. All finance subject to status over 18's only. Indemnities may be required. Prices correct at time of going to press and include VAT, delivery charge, number plates, one years road fund licence and £38 first registration fee.



The Previa – above – is fitted with cross bars, sailboard/mast holder, tow bar, Aldea 17" alloy wheels, bumper corner protectors, front grille chrome garnish and mud flaps.

Leather seats

Enjoy the sumptuous feel of top-quality leather seats in Mallory grey (must be ordered at time of purchase).



Hands-free mobile phone kits

Keep in touch the safe and convenient way with a Toyota Hands-Free (THF) mobile phone kit.



The Previa (right) features 16" Nemesis alloy wheels, rear bicycle holder and cross bars fitted with a ski/luggage box.



Meet your lifestyle needs

When you choose a Previa, you choose adventure and individuality. But, with Toyota's wide range of quality accessories, you can make your Previa even more personal to reflect both your family's individual lifestyle and your own taste.

Above all, you can enhance the Previa's outstanding practical qualities so that, wherever you go and whatever you do, you are fully equipped to make every adventure more enjoyable and more memorable.

Previa accessories have been specifically designed to add to your comfort, convenience and style. They are genuine, Toyota components, made to exacting standards, that will not only make your life easier but also add value to your Previa.

The full range of Previa accessories is shown below.

Audio

- 6-disc CD stand alone autochanger
- Tweeter speakers (front pair)
- Subwoofer speaker

Body exterior

- Exhaust trim, chrome
- Front grille chrome garnish
- Rear number plate chrome surround
- Mud flaps – black, set of 4

Bumpers

- Bumper corner protectors – black, set of 4
- Rear bumper protection film

Convenience

- Protection pack, comprising:
 - Bumper protectors (set of 4), Carpet mat set (tailored, blue/grey) and Mud flaps (set of 4)
- Aviation table
- Cool/hot box, fixed (25 ltr volume)
- Universal cool/hot box, removable (25 ltr volume) – all models
- In-Car Entertainment system – must be ordered at the time of purchasing the vehicle
- Toyota Hands Free mobile phone kits
- Parking corner sensors, 4-sensor system
- Turn by turn navigation DVD TNS300 system
- Europe DVD required for use with DVD TNS300 system
- Wind deflectors – set of 4

Emergency

- Emergency kit comprising:
 - Warning triangle & First aid kit in zipped holdall
- Fire extinguisher
- First aid kit

Interior trim

- Carpet mats, standard, tailored set of 4, black
- Carpet mats, premium, tailored set of 4, blue/grey – all models
- Leather gear knob, with wood effect insert – all manual transmissions

Lights

- Headlamp beam converter – for continental driving

Loadspace

- Boot liner, black
- Cargo nets, horizontal & vertical
- Dog guard, full height
- In-room bicycle holder
- Rear bicycle holder (tow bar & lamp set also required)
- Rear bicycle holder extension

Locks

- TRACKER stolen vehicle tracking systems:
 - Retrieve, Monitor, Horizon

Roof

- Roof rack
- Cross bars – T₃, T Spirit
- The following accessories must be fitted with Roof rack or Cross bars:
 - Bicycle holder, quick attachment
 - Load tie strap
 - Luggage platform – 800x800mm
 - Luggage platform – 1000x1050mm
 - Ratchet tie down
 - Roof box (large)
 - Sailboard/mast holder
 - Ski box/luggage box (bike holder can be fitted alongside)
 - Ski holder (horizontal)
 - Ski holder (vertical)

Safety

- Child seat – class G0, approx. up to 15 months (up to 13kg)
- Child seat – with ISOFIX fixation, class G1, approx. 8 months - 4 yrs (9-18kg)
- Child seat – class G2/3, approx. 3 - 12 yrs (15-36kg)

Seats

- Leather seats (Mallory grey) – must be ordered at the time of purchasing the vehicle

Storage

- Seat storage bag, grey/navy – 700x500x110mm

Towing

- Tow bar, detachable ball
- Tow bar, fixed ball
- 12n multiblock
- Caravan services wiring kit

Wheels

- Aldea alloy wheel, 17" (225/50 R17), tyre upgrade required
- Nemesis alloy wheel, 16" (215/60 R16) use original tyre
- Locking wheel nuts

A select choice of colours

The Previa looks superb in any colour - from Arctic White to a choice of exciting metallic finishes. The interior cloth trim features a shade of elegant, practical grey, but why not opt for the luxury of soft leather?

056 Arctic White



202 Astral Black



1C0 Silver Steel*



3J7 Henna Red*



6Q7 Ashdown Green*



8P4 Carlo Blue*



4R4 Cornsilk*



Fyres Grey



Mallory Grey Leather



COLOURS & TRIMS

Grade	Seat Trim	Colours						
		Arctic White	Astral Black	Silver Steel*	Henna Red*	Ashdown Green*	Carlo Blue*	Cornsilk*
T ₂	Fyres Grey	•	–	•	•	•	•	•
	Mallory Grey Leather	○	–	○	○	○	○	○
T ₃	Fyres Grey	•	–	•	•	•	•	•
	Mallory Grey Leather	○	–	○	○	○	○	○
T Spirit	Fyres Grey	•	•	•	•	•	•	•
	Mallory Grey Leather	○	○	○	○	○	○	○

• = Standard ○ = Optional – = Not available

* Metallic paint

Specifications

TRANSMISSION

		2.4 litre VVT-i 5 M/T	2.4 litre VVT-i 4 A/T	2.0 litre D-4D 5 M/T
7 Seat	T ₂ T ₃ T Spirit	• – –	• • •	• • •

ENVIRONMENTAL PERFORMANCE

Fuel consumption	2.4 litre VVT-i 5 M/T	2.4 litre VVT-i 4 A/T	2.0 litre D-4D 5 M/T
Combined mpg (litres/100 km)	30.1 (9.4)	26.2 (10.8)	39.2 (7.2)
Extra urban mpg (litres/100 km)	35.8 (7.9)	32.5 (8.7)	46.3 (6.1)
Urban mpg (litres/100 km)	23.3 (12.1)	19.5 (14.5)	31.4 (9.0)
Recommended fuel grade	unleaded	unleaded	diesel
Fuel tank capacity (litres)	75	75	75
Carbon dioxide CO ₂ (g/km)	226	259	191

PERFORMANCE

	2.4 litre VVT-i 5 M/T	2.4 litre VVT-i 4 A/T	2.0 litre D-4D 5 M/T
Maximum speed mph (km/h)	115 (185)	112 (180)	109 (175)
Acceleration 0–62 mph (sec)	11.0	11.4	13.8

SUSPENSION

Front	MacPherson strut
Rear	Torsion Beam

BRAKES

Front	Ventilated disc
Rear	Solid disc

ENGINE

	2.4 litre VVT-i	2.0 litre D-4D
Engine code	2AZ-FE	1CD-FTV
Number of cylinders	4 in line	4 in line
Valve mechanism	16 valve DOHC VVT-i	16 valve DOHC D-4D
Fuel injection system	Electronic fuel injection	Direct injection with common rail
Displacement (cc)	2362	1995
Bore x stroke (mm)	88.5 x 96.0	82.2 x 94.0
Compression ratio	9.6:1	18.6:1
Maximum output (kW/rpm)	115 (154 bhp)/5700	85 (114 bhp)/4000
Maximum torque (Nm/rpm)	225/4000	250/1800-3000

WEIGHTS

	2.4 litre VVT-i 5 M/T	2.4 litre VVT-i 4 A/T	2.0 litre D-4D 5 M/T
Kerb weight (kg) (min–max)	1605–1725	1635–1755	1740–1835
Gross vehicle weight	2325	2355	2505
Towing capacity with brakes (kg)	1600	1600	1600

M/T = Manual transmission

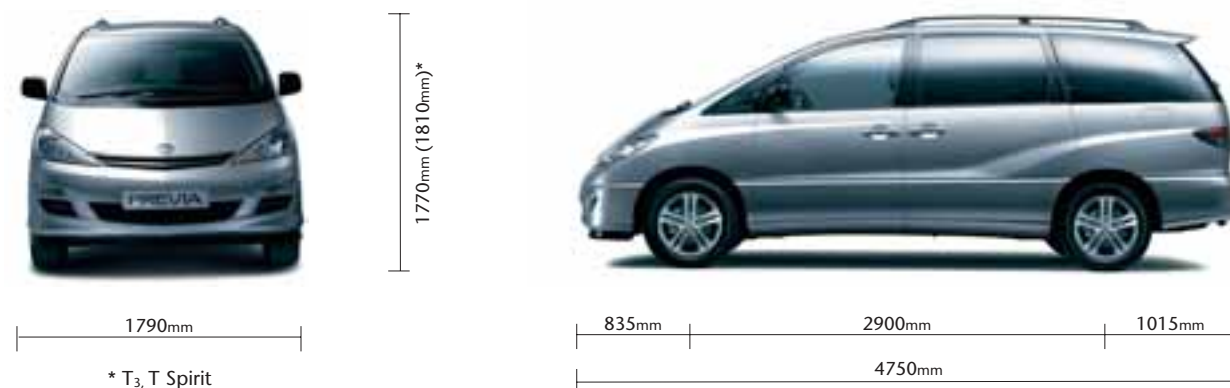
A/T = Sequential Automatic transmission

• = Standard

– = Not available

DIMENSIONS

Exterior dimensions	
Length (mm)	4750
Width (mm)	1790
Height (mm)	1770 (1810 on T ₃ and T Spirit)
Wheelbase (mm)	2900
Front tread (mm)	1545
Rear tread (mm)	1530
Turning radius (m)	5.8

**Equipment****AUDIO**

Grade	T ₂	T ₃	T Spirit
Audio, integrated unique fit with Liquid Crystal Display	•	•	•
AM/FM radio with pre-set settings	•	•	•
RDS with PTY and EON settings	•	•	•
CD player, single disc	•	•	•
Speakers - 6	•	•	•
Audio controls, steering wheel mounted	•	•	•
Radio aerial, glass integrated	•	•	•

BODY EXTERIOR

Grade	T ₂	T ₃	T Spirit
Door handles colour keyed	•	•	•
Front grille, chrome effect	•	•	•
Rear spoiler, roof mounted & colour keyed	•	•	•
Metallic paint	○	○	○

BRAKES

Grade	T ₂	T ₃	T Spirit
ABS - electronically controlled with Electronic Brake force Distribution	•	•	•
Front disc brakes - ventilated	•	•	•
Rear disc brakes	•	•	•

BUMPERS

Grade	T ₂	T ₃	T Spirit
Front bumper, colour keyed	•	•	•
Rear bumper, colour keyed	•	•	•

CONVENIENCE

Grade	T ₂	T ₃	T Spirit
Satellite navigation system with European DVD & turn-by-turn	○	○	•
Electronic Traffic Avoidance (standard with satellite navigation system)	○	○	•
In Car Entertainment system (DVD player, LCD screen, games console compatibility)	○	○	○
Cruise control	-	•	•
Drivers footrest (automatic models only)	-	•	•
Courtesy light, remote operation with delay	•	•	•
Fuel cap, remote release	•	•	•
Accessory power socket, front & rear	•	•	•
Ashtray & cigar lighter	•	•	•
Vanity mirrors, driver and front passenger, with cover and illumination	•	•	•

DOORS

Grade	T ₂	T ₃	T Spirit
Twin sliding rear doors with lock function	•	•	•

INSTRUMENTS

Grade	T ₂	T ₃	T Spirit
Trip computer with fuel consumption & average speed display	•	•	•
Automatic transmission mode indicator	-	•	•
Tachometer	•	•	•
Fuel indicator with low fuel warning	•	•	•
Water temperature indicator	•	•	•
Engine temperature warning	•	•	•
Engine management warning	•	•	•
Lights on warning	•	•	•
Door ajar warning	•	•	•
Outside temperature display	•	•	•
Instrument display dimmer	•	•	•
Digital odometer with two trip meters	•	•	•
Digital clock	•	•	•
Fuel cap location indicator	•	•	•
Central high-mounted instrument console	•	•	•

INTERIOR TRIM

Grade	T ₂	T ₃	T Spirit
Door inserts - carbon fibre	○	○	○
Door inserts - leather	○	○	○
Door inserts - cloth	•	•	•
Door handles - chrome effect	•	•	•

LIGHTS

Grade	T ₂	T ₃	T Spirit
Fog lamps - front	•	•	•
Fog lamps - rear / with auto cancelling	•	•	•
Electronic headlamp levelling	•	•	•
High mounted stop lamp	•	•	•
Interior light - front, centre & rear	•	•	•

• = Standard ○ = Optional - = Not available

LOCKS

Grade	T ₂	T ₃	T Spirit
Central double locking with remote activation	•	•	•
Transponder key engine immobiliser	•	•	•
Remote alarm with perimeter and microwave interior protection	•	•	•
Security window etching linked to 24hr ISR helpline	•	•	•
Steering column lock	•	•	•
Vehicle parts marking – major parts traceable to VIN	•	•	•

LOADSPACE

Grade	T ₂	T ₃	T Spirit
Fully trimmed boot	•	•	•
Luggage load hooks in boot	•	•	•
Interior tailgate pull handle	•	•	•
Rear tonneau cover	•	•	•
Load tie down points	•	•	•
Luggage area illumination	•	•	•

ROOF

Grade	T ₂	T ₃	T Spirit
Sunroof – manual, with shade	-	-	•
Roof rails	-	•	•

STORAGE

Grade	T ₂	T ₃	T Spirit
Dual glove box, illuminated & lockable	•	•	•
Front seatback pocket – driver and passenger side	•	•	•
Storage box – door	•	•	•
Driver storage compartment	•	•	•
Cupholder – front & rear	•	•	•
Bottle holders	•	•	•
Storage boxes for each row of seats	•	•	•

SAFETY

Grade	T ₂	T ₃	T Spirit
Airbags – driver & front passenger with hybrid inflators	•	•	•
Airbags – driver & front passenger, lateral	•	•	•
3-point seatbelts – front, 2nd & 3rd row seats with ELR & ALR	•	•	•
Seatbelts – front with electronic sensing, pre-tensioner & force limiter	•	•	•
Seatbelts – front, height adjustable	•	•	•
Child seat fixings – ISOFIX	•	•	•
Headrests – front, height adjustable	•	•	•
Seat integrated front seat belt anchorage and support	•	•	•
Anti-submarining seats	•	•	•
De-coupling brake pedal mechanism	•	•	•
Side impact beams on all side doors	•	•	•
Head impact protection structure roof side and pillar	•	•	•
Reinforced rear seat back with seat lock warning	•	•	•
Energy absorbing crumple zones front and rear	•	•	•
Child proof locks on rear doors	•	•	•

SEATS

Grade	T ₂	T ₃	T Spirit
Height adjustment – driver manual	•	•	•
Recline and slide adjustment – driver & passenger manual	•	•	•
Sliding rear seats / 2nd & 3rd seat row with slide function	•	•	•

SEATS

Grade	T ₂	T ₃	T Spirit
Rear seat tumble mechanism with lock	•	•	•
7 seat capacity	•	•	•
Individual detachable and foldable 2nd & 3rd row seats	•	•	•
Arm rests – front	•	•	•
Table-top feature on back of 2nd row seats	•	•	•
Upholstery – cloth	•	•	•
Upholstery – leather	○	○	○

STEERING

Grade	T ₂	T ₃	T Spirit
Power Assisted Steering – speed sensitive / electrically controlled	•	•	•
Adjustable steering column – stepless tilt	•	•	•
Energy absorbing, deformable and retracting steering column	•	•	•
Steering wheel 4-spoke	•	•	•

SUSPENSION

Grade	T ₂	T ₃	T Spirit
MacPherson strut front suspension	•	•	•
Torsion beam rear suspension	•	•	•

TRANSMISSION

Grade	T ₂	T ₃	T Spirit
5 speed manual	•	•(D-4D only)	•(D-4D only)
4 speed automatic	•(VT-i only)	•(VT-i only)	•(VT-i only)

VISIBILITY

Grade	T ₂	T ₃	T Spirit
Front wipers – Twin speed & variable intermittent / with mist function	•	•	•
Front windows – electric with "one-touch", & anti-trap mechanism & key-off function	•	•	•
Rear windows – electric	•	•	•
Sun visors – driver & front passenger	•	•	•
Rear screen – heated / with timer	•	•	•
Rear wipers – intermittent and continual sweep	•	•	•

WARRANTY

Grade	T ₂	T ₃	T Spirit
Three year / 60,000 mile mechanical warranty	•	•	•
Three year unlimited mileage paint warranty	•	•	•
Twelve year unlimited mileage anti corrosion perforation warranty	•	•	•

WHEELS

Grade	T ₂	T ₃	T Spirit
16" steel wheels with full wheelcaps	•	-	-
16" 5-spoke alloy wheels	○	•	•
Locking wheel nuts	○	•	•
Full size spare wheel	•	•	•

• = Standard

○ = Optional

– = Not available



Peace of mind

Toyota's global reputation for quality and integrity means the Previa can add peace of mind to its own highly individual range of attributes.

On the day you purchase your Previa, your Toyota Centre will present you with a 'Previas Passport'; a guide to living with your Previa and making the most of its considerable range of features. Your Toyota Centre will explain the car to you, and always be there, should you require any assistance.

Health and Safety

Your Toyota Centre will also talk you through Previa's very own Health and Safety programme. It's very simple. Your Previa will only need a full 'Health and Safety' check once every two years, or 20,000 miles if you enjoy driving it as much as we think you will. An intermediate oil change with additional 'Health and Safety' checks are also required every year or 10,000 miles.

Warranty

We're so confident each and every Previa is so well built that it comes with a three-year or 60,000 miles warranty against any mechanical failure. In addition, the paintwork, no matter what you select, is guaranteed against imperfections for three years too. Also, the body is guaranteed for 12 years against corrosion perforation.

Customer Services



When you buy a Toyota, you automatically become a member of one of the most exciting and innovative clubs for car owners in the UK – Club Toyota. As well as giving you one year's free RAC Roadside Assistance in the UK and Europe, Club membership provides a host of other valuable benefits. These include special rates for car and travel insurance plus an exclusive travel service designed to save you time and money. Club Toyota also offers you family membership and the opportunity to participate in a variety of special offers and promotions. You'll find all the details in the quarterly magazine written specifically for Toyota drivers: In Front. To find out more about Club Toyota call 0845 275 5555.



Toyota Insurance is available for Toyota owners at competitive premiums. To obtain details of the benefits included and to arrange a quotation, please contact your local Toyota Centre or call 0800 350 500.



Toyota Fleet provides complete business solutions for companies that run a fleet of vehicles. For more information on how Toyota Fleet can deliver your fleet requirements either contact your local Toyota Centre or the Toyota Fleet Business Centre on 0845 271 2712.



Toyota Drive Plans make acquiring and maintaining your new car as easy as driving it. They offer a choice of affordable ways to help you buy, finance, service and maintain your Toyota. The range of plans has been structured to offer you flexibility, easy budgeting and peace of mind.

- **Easy Start is an exciting new low deposit plan.**
- **Easy Care offers the complete reassurance of prepaid servicing.**
- **Easy Drive is a comprehensive plan which takes care of most of your motoring needs for 2 to 3 years with one monthly payment.**
- **Business Drive is a fully maintained contract hire package most suited to small business customers.**

Whatever your personal preference, your Toyota Centre can tailor a Drive Plan to suit your needs perfectly – driving a new car has never been so easy.

Written quotations available on request. All agreements subject to status. Indemnities may be required.



Every new Toyota comes with a three year/60,000 mile manufacturers warranty. Toyota offers you the opportunity to renew your warranty annually after the initial warranty period expires until the vehicle is 7 years old. No unexpected bills or concerns. In fact, nothing to pay beyond routine servicing and maintenance.

Toyota warranties offer equivalent cover to the manufacturers warranty, covering all of the main components of your vehicle (with the exception of batteries, corrosion of exhaust and damage or wear to interior trim).

Our warranty range offers you choice and flexibility, based on the vehicles age and engine size. All allow for an unlimited annual mileage and special low user discounts are available for those covering less than 10,000 miles a year. Warranty cover also includes Club Toyota membership including RAC Roadside Assistance, car hire up to 5 days after the first 24 hours, hotel expenses and free MOT test cover.


For further information please contact your local Toyota Centre.



In the event of an emergency Toyota offers free of charge to Toyota owners a comprehensive management service which includes advice, assistance and practical help. Please contact your local Toyota Centre for further details.



Toyota Approved Used Car Scheme. Please contact your local Toyota Centre for details.

 The pulp used in this paper is chlorine free and comes from sustainable sources. Please refer to www.toyota.co.uk for further environmental information.