

TOYOTA

The all-new RAV4

with Integrated Active Drive System



For Toyota,
quality is not just a promise;
it's a way of life

Nothing is so good that it cannot be made better. That is why we strive for constant improvement in everything we do. It is not a motto. Or a mission statement we hang on the wall and forget about. It is simply the way we do things. We have a word for it: 'kaizen'. It means 'continuous improvement' and it is the key principle that guides us in our pursuit of total quality.

This commitment to quality results in real benefits – benefits that enhance the quality of your life. We know this because you tell us so by consistently voting Toyota highly in independent customer satisfaction surveys. This is also evident through the excellent results Toyota achieves in the Euro NCAP safety tests. Most of all we know this because we make it our business to find out how to give you the best possible ownership experience, from when you first buy your car, right up to when you ultimately sell it.

What this means for you is that every time you get into the driving seat of a Toyota and start the engine, you will experience a feeling of complete confidence. Confidence that comes from knowing that the car you are driving is designed and engineered with the very highest standards of quality and reliability in mind. For Toyota, quality is not just a promise; it's a way of life.

"From now on, I want everybody to put their efforts together and unite in finding a way to make superior vehicles."

Kiichiro Toyoda, Founder
Toyota Motor Corporation, May 1939

Index

Recreation redefined

Introduction

Technology redefined

Driving dynamics

Technology

Comfort & quality redefined

Driver ergonomics

Cabin ergonomics

Modularity redefined

Ease of use

Engine technology redefined

D-4D Clean Power engine technology

D-4D and VVT-i engine technology

Safety redefined

Active safety

Passive safety

Choice redefined

RAV4 XT3 and XT4

RAV4 XT-R and XT5

RAV4 T180

Exterior colours and interior trims

Option packs

Specifications

Equipment

Environmental care redefined

Environmental protection

Customer support redefined

Drive Plans and Customer services

Peace of mind



Recreation redefined,
by Toyota

**Introducing the next generation,
all-new Toyota RAV4 – a vehicle that,
in true RAV4 tradition, continues
to challenge all expectations and
convention.**

From its evolved aerodynamic body shape to its wide range of innovative technology, the new RAV4 is more refined, more dynamic and more advanced than ever before. Available in a choice of grade options, including the luxurious RAV4 T180, outstanding agility meets with supreme comfort to deliver a ride so enjoyable, it completely redefines the SUV driving experience. Not to mention recreation itself.

Model shown is RAV4 XT-R.



Redefining indoor recreation

Life is there to be enjoyed. And, with the new RAV4, that feeling of leisure begins the moment you sit behind the wheel. Compact outside yet very spacious inside, the uniquely beautiful interior, with a high standard of finish and intricate attention to detail will leave you wondering why all SUVs can't be as elegant as this.

Even more refined is the driving journey itself: smooth, quiet – and in seats so comfortable and sumptuous you'll find it difficult to believe you're not inside a luxury saloon.

Model shown is RAV4 XT-R with optional leather upholstery.





An Integrated Active Drive System* that revolutionises driving pleasure

RAV4's Integrated Active Drive System* is a world first in its class. Engineered with the latest technology, the computer-controlled integration of an Active Torque Control 4WD system[‡], Electric Power Steering (EPS) and Vehicle Stability Control (VSC) offers immeasurable driving satisfaction by giving you supreme control of the road.

The Active Torque Control 4WD system uses an electro-magnetically controlled coupling to optimise torque distribution between the front and rear wheels, continuously switching between front wheel and 4WD control mode. Up to 45% of the power can be distributed to the rear wheels depending on road conditions, and a variety of sophisticated sensors monitor everything that's going on with the vehicle, reacting quickly by applying the appropriate torque ratio, resulting in improved handling, excellent fuel consumption and enhanced safety benefits.

In addition to Active Torque Control, the driver has the option to lock the torque distribution, for off-road purposes, using the 4WD Lock button on the dashboard. This enables the vehicle to get unstuck if an individual wheel loses grip.

The VSC system works with the Electric Power Steering (EPS) to add steering torque assistance to the conventional stability control system. It senses understeer or oversteer and assists the driver by making the correct steering action easier and an incorrect action more difficult. It complements features like Anti-lock Brakes, Electronic Brake Force Distribution, Brake Assist and Traction Control.

With RAV4's Integrated Active Drive System, all these systems work together. The result is real-time control that's completely in tune with your driving as well as the vehicle's own behaviour.

* Standard on XT4, XT-R, XT5 and T180 models.
‡ Active Torque Control 4WD system is standard across the range.

Model shown is RAV4 T180.



Oversteering correction
 To prevent oversteering, which causes the rear to swing away, RAV4's Integrated Active Drive System distributes more drive force to the front wheels, provides steering torque assistance to keep the vehicle stable, and improves acceleration performance.



Understeering correction
 To counteract understeer, which causes the front of the vehicle to drift away, Integrated Active Drive System supplies more power to the rear wheels, provides steering torque assistance to keep you on track, and enhances acceleration.

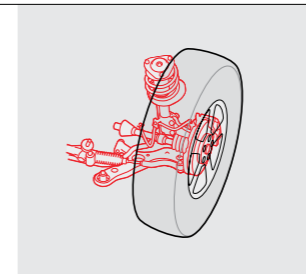
RAV4's new platform and new suspension enables excellent driving comfort and handling performance.

Increased tyre grip and steadier cornering, along with significantly less vibration, are achieved through a double-wishbone shaped rear suspension and MacPherson struts in the front suspension, which have been comprehensively redesigned in every

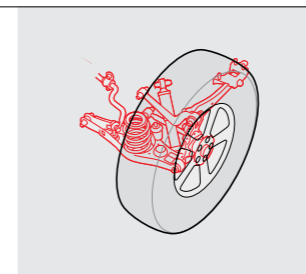
detail. In addition, the shock absorber of the rear suspension is positioned diagonally under the floor resulting in a 230 mm wider luggage area.

The advanced new suspension combines with the Integrated Active Drive System to offer meticulous handling and matchless ride comfort – no matter what the road conditions.

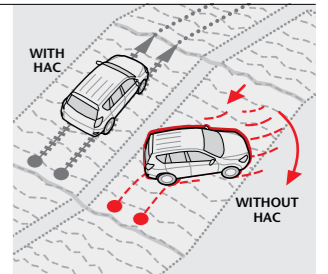
Front suspension
 RAV4's front suspension incorporates MacPherson struts with redesigned coil springs, lower arm and shock absorbers for a smoother, more controlled journey.



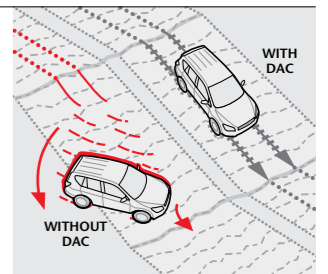
Double wishbone rear suspension
 A new trailing double wishbone-type rear suspension results in outstanding road holding and stability.



HAC
 Also standard on XT4, XT-R, XT5 and T180 models is Hill-start Assist Control (HAC), which enables easy hill starts and helps prevent the vehicle from rolling back on a steep incline by applying specific hydraulic pressure to the wheel brakes.



DAC
 With an automatic transmission on XT4, XT-R and XT5 models, Downhill Assist Control (DAC) controls the wheel speed when you're on a steep descent by automatically braking and releasing each wheel accordingly.



A smart, intelligent leader



For user-friendly technology that adds ease and finesse to the art of driving, RAV4 clearly leads the way.

A Smart Entry and Start System* puts an end to having to search for your keys and allows you to unlock the doors by simply touching the handle and start the car by simply pressing the start button. Journeys are less tiring too, thanks to cruise controls[§] which takes the strain off using the accelerator, adjusting throttle opening to maintain your pre-set speed for as long as you want.

When the weather's against you, a rain sensor* instantly sets appropriate wiper speed and intervals the moment it starts to rain, while a dusk sensor* automatically switches on the headlights in twilight conditions to help you see better. RAV4 is more than prepared for night driving too, with an electro-chromatic rear-view mirror* that reduces intense headlight glare from cars behind you, darkening the mirror's surface accordingly so that you're not dazzled.

Inside the vehicle, a clever full map satellite navigation system* with voice recognition technology means journey planning couldn't be more straightforward. And, if you do happen to take a wrong turn, the relative positions of city centre landmarks are displayed using 3-D graphics, enabling you to easily re-orientate yourself.

The RAV4 XT-R comes with a Bluetooth® hands free system. For XT5 and T180 models, Bluetooth® technology is incorporated into the navigation system. Bluetooth® technology gives you hands-free communications via a compatible mobile phone and without the need for any cables or other connections.

RAV4 is also equipped with a high quality radio/CD player system as standard. This has the added advantage of playing MP3 and WMA formats, which can store more than 10 hours of music on a single CD, keeping you entertained for longer and removing the need to constantly keep changing the disc.

* Standard on RAV4 XT5 and T180 models.
§ Standard on RAV4 XT-R, XT5 and T180 models.



Smart Start*

There's no need to go through the usual motions with a manual key. Simply depress the clutch and press the button – and the engine will start automatically. (With automatic transmission, you need to depress the brake pedal.)

Navigation system*

A touch-screen, 6.5-inch LCD monitor displays 32,000-colour fine resolution maps, indicates exit lanes as you approach them, and tells you your estimated time of arrival and time left to a destination. A voice recognition function means you can program the computer to find any address by just saying it aloud.

Bluetooth® technology*

Hands-free communications are accessed via a call switch on the steering wheel. The Bluetooth® system also comes with voice recognition, a 1,000 number address book (transferable from your Bluetooth® compatible mobile phone), one-touch dialling, easy call up of the last 5 calls made and received – as well as a database of useful facilities and services.

Rain sensor*

A rain-sensing wiper system ensures maximum visibility by utilising a sensor installed in the windscreen. The sensor detects precipitation and sets the optimum wiper speed and intervals based on the amount of rainfall occurring as well as the relative speed of the vehicle.





Reaching new heights in driver satisfaction...

Spend a little time inside the RAV4, and you'll soon realise just how sophisticated its interior looks and feels. Aesthetically sculpted using the highest quality materials, the eye is immediately drawn to the striking little touches on so many of its surfaces: prominent silver key lines, embossed leather patterns, brushed metallic finishes. Creating a refined, premium SUV interior that others can only attempt to follow.

Sitting cosily in its height-adjustable driving seat*, you can't help but notice the commanding view of the road it affords you. The steering wheel is adjustable too, allowing you to set it to the position you find most comfortable, and providing that little extra personalisation that makes owning a RAV4 so satisfying.

Ergonomic thinking is everywhere, from the switch panel for the electric windows placed conveniently in the driver's door, to the interior's sporty-looking dashboard that puts all the controls you need within easy reach.

The dashboard fascia itself features centrally placed stylish three-tiered Optitron analogue dials and, when you're on the move, an easy-to-read display screen within the

speedometer that tells you all you need to know – from your average speed to the temperature outside. As for finding your way, it couldn't be easier thanks to the full map satellite navigation system*.

A highly desirable six-speaker radio/CD/MP3 player means entertainment is just a push of a button away. And with the audio controls located on the steering wheel, and an Automatic Sound Leveliser (ASL) which automatically adjusts the volume according to your speed, you won't even have to take your eyes off the road.

All this, in a vehicle that's been engineered to offer superior driving stability with the minimum of engine noise, adds up to an experience that blends all the refinement of a passenger car with all the agility of an SUV.

* Standard on RAV4 XT5 and RAV4 T180.
 † Standard on RAV4 XT4, XT-R, XT5 and T180 models.
 Model shown is RAV4 XT5.



Optitron meters
 Attractive three-tiered Optitron dials are especially designed to reduce eye strain while driving.



...and passenger accommodation

The pure, unadulterated enjoyment of riding in RAV4 embraces passenger as well as driver, and is clearly evidenced by the thoughtful little extras that make every trip an indulgence.

Personal comfort is at the very forefront of the interior's design. The temperature inside can be customised to suit, with adjustable air conditioning (manual or dual automatic, depending on the model) as standard. Seats are sumptuously snug and cushioning, and are furnished with leather or fabrics that complement the exceedingly high standard of the vehicle's overall finish. Each one can also be reclined or slid backwards or forwards as desired, for maximised comfort.

Space is prioritised too, with the longest cabin length of any car in its class, and an abundance of head-, leg- and shoulder-room that gives all occupants complete freedom to move.

RAV4 also offers much in the way of clever storage. At the front, a one-push glovebox compartment works like a cool box*, keeping drinks chilled for longer on hot summer days, and a central armrest between the driver and passenger seat also doubles as a convenient storage console.

In fact, there's no shortage of well-located places to keep a variety of items. There are bottle holders in each door pocket, two cup holders in the front console that conveniently illuminate at night, two more in the rear armrest, and even a handy mobile phone holder in front of the gearbox area. Maps, books or other items can also be slipped into pockets behind the front seats, for easy access at any time.

Add to this supreme ride comfort combined with minimised vibration, and it soon becomes clear that the urbane RAV4 makes recreation on the move all the more gratifying for everyone.

* Standard on RAV4 XT4, XT-R, XT5 and T180 models.
 Model shown is RAV4 XT5.



Spacious storage
 RAV4's eight-litre glovebox keeps the temperature cool*, making it a useful place to store drinks.



Easy Flat seating

The Easy Flat lever is located inside the tailgate area. Just one pull and the rear seats go flat to create maximum carrying space.

1. Extra storage compartment

RAV4 has additional storage capacity in the form of an integral 80-litre compartment underneath deck level, maximising cargo space.

2. Adjustable rear seats

The rear seats on RAV4 can be quickly and easily reclined and shifted forwards or backwards over 165 mm, leaving you with plenty of choices to accommodate a variety of needs.

Way ahead of you

Whatever form your recreation takes, RAV4 is intuitive to your needs every step of the way.

Fumbling around for your keys is a thing of the past, thanks to an intelligent Smart Entry System*, which detects them in your pocket or handbag as soon as you approach and allows you to unlock the vehicle by simply grasping the door handle.

From there the clever practicality continues with RAV4's Easy Flat seating system. Easily accessed from the rear tailgate, a special one-touch lever can create maximum load space in no time. Simply open the back door, reach in and pull, and the rear seats will instantly fold down flat.

The first system of its kind to be offered with a vehicle in this class, Easy Flat combines with an accommodating rear suspension design that allows for increased cargo space, giving you the entire floor length as a luggage area with just one flick of a lever, and without having to remove a single headrest or cushion. Not only that, but you'll also benefit from a convenient underfloor compartment, giving you even more room for equipment.

RAV4's rear seats are split (60:40) and can be reclined individually or slid backwards or forwards to suit, offering you superb flexibility. Wherever you plan on going, with quick and easy seating combinations that can accommodate a variety of passenger and cargo needs, you can enjoy exceptional versatility that frees you up to take whoever you want and whatever you want, with you.

Smart Entry

The Smart Entry System features a transmitter that allows you to lock or unlock the car.*



* Standard on RAV4 XT5 and T180 models.





3.



4.



5.

Class-leading cargo space

3. With 60:40 rear seats, the right side can be tilted to accommodate two rear passengers, leaving you with ample space to carry longer items.

4. For an even larger cargo area, the left side seats can be tilted down, giving you plenty of room, while still comfortably accommodating one rear passenger.

5. With all seats up the boot space is expansive enough to hold four large suitcases and with the tonneau cover in place, the contents are hidden from prying eyes.

The power to lead

Pushing the boundaries of diesel's potential, Toyota's state-of-the-art 2.2 litre D-4D 180 Clean Power engine is the cleanest and most powerful engine in its class.

Through an ultra-smooth 6-speed manual transmission, the 177 DIN hp engine generates 400 Nm of torque at just 2000–2600 rpm, giving an impressive acceleration figure of 0–62 mph in 9.3 seconds, not to mention a top speed of 124 mph*. Yet, for all this, it's noticeably economical too, with a combined fuel consumption figure of just 40.4 mpg.

Using innovative Toyota D-CAT technology, the engine's Diesel Particulate NOx Reduction (DPNR) system enables more efficient filtering of harmful particulates. This results in the lowest combined NOx and particle emissions of any modern diesel, far below the criteria specified by Euro 4 legislation.

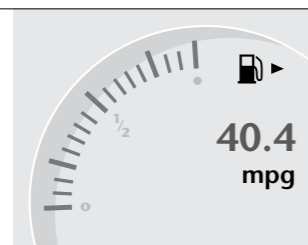
With piezoelectric injectors in the common rail system (allowing larger amounts of fuel to be injected more quickly) combustion control is made extremely precise – and with a Variable Nozzle Turbocharger that's electrically activated for maximum efficiency, the engine offers unbeatable, class-leading responsiveness and power that easily leaves any rival diesels behind.

* As tested on a closed circuit.
§ Combined cycle.

Model shown is RAV4 T180.

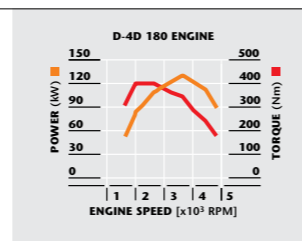
2.2 D-4D 180 fuel economy

Fuel economy on the 2.2 D-4D 180 Clean Power engine is an impressive 40.4 mpg§.



2.2 D-4D 180 power and torque

The 2.2 D-4D 180 engine generates a potent 130 kW (177 DIN hp)/3600rpm of power and 400 Nm/2000–2600 rpm of torque.



6-speed manual transmission

Unsurpassed power and performance is delivered through a 6-speed manual gearbox, designed to provide smooth, quick and extremely fine-tuned shifting.



TOYOTA
D-CAT



Outperforming expectations

Rediscover what excitement is all about, with RAV4's 2.2 litre D-4D 140 engine. Lively acceleration and quick-to-respond power is yours by just pressing the accelerator pedal.

Advanced common-rail diesel technology calculates exact pressure, timing and volume as you drive, injecting finely atomised fuel at high pressure into the combustion chamber and giving you an all-round on-road performance that's distinctly thrilling.

Top speed is 112 mph* and the acceleration is a rapid 0–62 mph in 10.5 seconds. And it's all delivered through a 6-speed manual gearbox that makes shifting seem effortless and driving more stimulating than ever before.

The 136 DIN hp engine not only offers an impressive 310 Nm of torque between 2000–2800 rpm, it also has low emissions in its favour, as well as an attractive fuel economy figure of 42.8 mpg on the combined cycle.

The D-4D 140 engine, from Toyota. Smooth, responsive power that makes any journey more rewarding.

* As tested on a closed circuit.
§ Combined cycle.

Supremely responsive

RAV4's enticing petrol option is a dynamic 2.0 litre VVT-i engine, offering 152 DIN hp and all the controlled, rapid power you could ask for.

The VVT-i engine (Variable Valve Timing with Intelligence) uses advanced computer technology to vary the air intake according to driving conditions, creating high torque (194 Nm/4000 rpm) and comes with a choice of two transmissions.

The first is an extra smooth 5-speed manual, delivering the appealing acceleration figure of 0–62 mph in only 10.6 seconds, ensuring a quick start to however you spend your leisure time – as well as a top speed of 115 mph*.

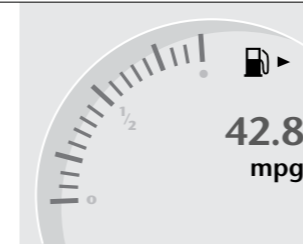
Alternatively, a 4-speed automatic allows for even more ease of driving, with an acceleration figure of 0–62 mph in 12 seconds and a top speed of 109 mph*. The transmission has been specially developed using Toyota's most advanced technologies to ensure seamless, extra-responsive gear shifting and lower fuel consumption.

Whichever one you choose, Toyota's advanced VVT-i technology not only assures you all the engine performance you need, but remarkable fuel economy in the process (32.8 mpg with the manual and 31.4 mpg with the automatic)§.

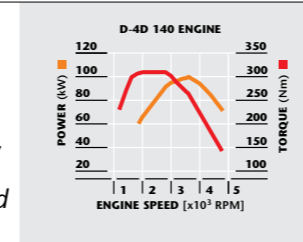
* As tested on a closed circuit.
§ Combined cycle.

D-4D

2.2 litre D-4D 140 fuel economy
With a fuel economy figure as high as 42.8 mpg§, the 2.2 litre D-4D 140 engine makes for an attractive option.



2.2 litre D-4D 140 power and torque
The 2.2 litre D-4D 140 engine lacks nothing in the way of power, producing 100 kW (136 DIN hp)/3600 rpm and 310 Nm/2000–2800 rpm of torque.

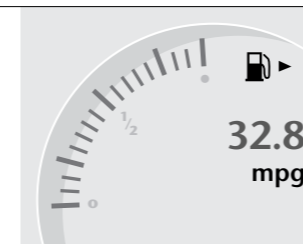


6-speed manual transmission
An ultra-smooth 6-speed manual gearbox ensures easy, refined shifting on the move.

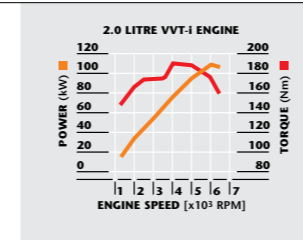


VVT-i

2.0 litre direct injection VVT-i fuel economy
Manual transmission is an appealing 32.8 mpg§, while the automatic is an economical 31.4 mpg§.



2.0 litre direct injection VVT-i power and torque
RAV4's 2.0 litre direct injection petrol engine emits a robust 112 kW (152 DIN hp) of power/6000 rpm, and a generous torque of 194 Nm/4000 rpm.



4-speed automatic transmission
The 4-speed automatic transmission is engineered using advanced Toyota technologies.



Model shown is RAV4 XT-R.





Safety evolved

The highly sophisticated RAV4 isn't only designed for driving pleasure. Many of its intelligent features are also there to look after you out on the road.

Anti-lock Braking System (ABS) with Electronic Brake Force Distribution (EBD) and Brake Assist (BA)

ABS helps to stop wheels locking on slippery roads while EBD optimises braking force between the front and rear (as well as left and right) wheels so that you can successfully negotiate obstacles as you bring the car to a complete stop. Brake Assist is able to detect emergency braking and, in cases where not enough pressure has been applied to the brake pedal, will add additional braking power.

More control when cornering

The Integrated Active Drive System links VSC with Electric Power Steering (EPS) and Active Torque Control 4WD, using the benefits of all three systems to enhance safety. If you happen to over- or under-steer when applying the brakes around a corner, for example, the VSC will help with braking, while the EPS will make the right steering action easier and the wrong one more difficult, helping you get the vehicle back on track more easily.

The system also intervenes when accelerating around turns on slippery roads, combining traction control (TRC) with VSC to regulate engine output and apply brake force where necessary, while simultaneously distributing the right ratio of front-to-rear torque to keep the vehicle stable.

Enhanced straight-line braking and acceleration

Where there's a difference in road surface between the left and right wheels, braking can cause the vehicle to veer to one side. RAV4's Integrated Active Drive System immediately supplements the ABS by providing additional steering assistance from the EPS to compensate for any imbalance and keep the vehicle on a straight course as it comes to a stop.

This pull to the left or right can also occur when accelerating, which is why the system also enables extra steering torque from the EPS to work in tandem with TRC, correcting any imbalance and helping to maintain the vehicle's straight path.

Outstanding stability

RAV4's new suspension doesn't only provide unparalleled ride comfort, it's been deliberately engineered with safety in mind. Completely re-designed from the shock absorbers to the coil springs, the vehicle's intricately refined suspension offers stable ride handling and road holding.

Model shown is RAV4 XT5.

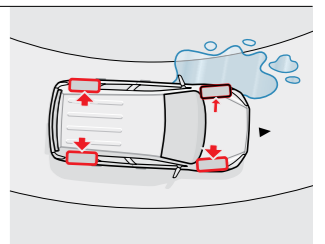
Integrated Active Drive System

RAV4's Integrated Active Drive System actively monitors road conditions, reacting quickly to potential problems and making necessary corrections well in time.



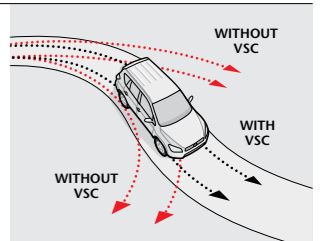
ABS with EBD

ABS works in tandem with EBD to help prevent the wheels locking and enabling you to steer more effectively around obstacles as you come to a stop.



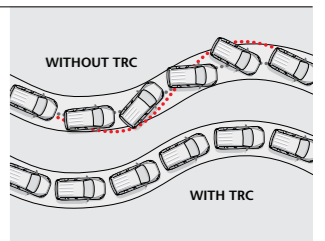
Vehicle Stability Control (VSC)

In wet conditions or when taking a corner too fast, VSC acts to reduce side slippage of tyres, helping you maintain grip and giving you back control.



Traction Control (TRC)

TRC uses braking and reduced torque in situations where the wheels lose grip on the road or start spinning and restores traction by re-distributing the amount of power to each wheel independently.



LED Rear Lights

LED rear lights respond more quickly when you press the brake pedal, allowing, at around 62 mph, approximately six metres extra braking distance for the vehicle behind.



Unequivocal protection

Wherever your life takes you, you can count on RAV4 to provide you with enjoyment, while keeping you and your loved ones safe at the same time.

Collision resistance

A new chassis has also been developed, one that absorbs more damage on impact, resulting in minimal compression to the cabin. Like all Toyota cars, RAV4's strong, rigid body structure has been born out of comprehensive and rigorous test-rig experiments, and is designed to withstand impacts regardless of whether they originate from the front, side or rear. And, as part of Toyota's commitment to pedestrian safety, RAV4's bonnet is also designed to alter shape on impact, helping reduce injuries upon collision.

SRS airbags

You'll find no less than nine airbags in RAV4, to help protect you and other occupants should the worst happen. These include dual stage SRS driver and passenger airbags, SRS side airbags, SRS curtain shield airbags and a driver's knee airbag (a first in the market segment). For extra convenience, you'll also find a cut-off switch on the passenger side, disabling the front airbag should you want to put a child seat at the front.

Whiplash Injury Lessening (WIL)

The new RAV4 is equipped with the second-generation Whiplash Injury Lessening (WIL) concept seats. The performance of these seats has been improved through simulations conducted with Toyota's virtual crash test dummy – THUMS (Total Human Model for Safety) – a highly-detailed reproduction of the human body, including bone structure, skin, joints and ligaments.

ISOfix seat fixings

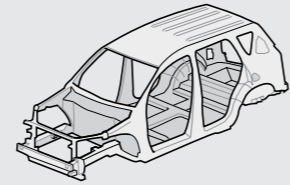
RAV4 incorporates special anchor points – including a top tether that prevents the seat tipping forward – for a safe and convenient way of correctly securing ISOfix child seats (available from your Toyota retailer).

Run Flat Technology (RFT)

Additionally, innovative tyres with RFT are available on the RAV4 T180. These state-of-the-art tyres have self-supporting technology that can keep the vehicle going for longer with a puncture, with a Tyre Pressure Warning System that alerts you the second a tyre begins to lose pressure.

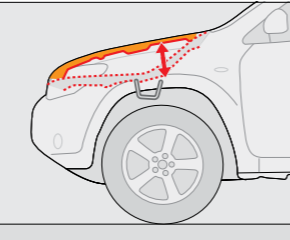
Collision resistance

RAV4's tough body shell encompasses reinforced pillars, side protection bars and a front and rear crumple zone.



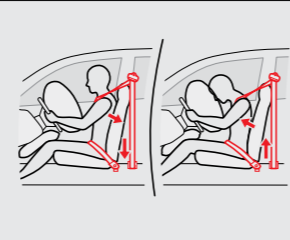
Pedestrian safety

RAV4's bonnet is designed to alter shape on impact, to help reduce injury to pedestrians in the event of a collision.



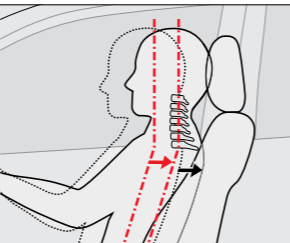
Pre-tensioners and force-limiters

Pre-tensioners and force-limiters are integral to the front seat belts, helping to avoid injuries to the chest area.



WIL

Front seat designs are whiplash reducing, lessening the impact on the neck in the event of a collision from the rear at low speeds.



Euro NCAP

In July 2006, RAV4 scored the best result in its class, achieving a four-star Euro NCAP rating for adult occupant protection. The RAV4 also received a best-in-class result for both child safety with a four-star rating and pedestrian protection with three stars.

Euro NCAP is an independent safety assessment programme that is backed by five European governments, the European Commission and motoring and consumer organisations in every European country. It provides a realistic, expert and reliable measurement for the safety performance of new cars.

The award of a four-star Euro NCAP rating is further testament to the design, engineering and build quality of the Toyota RAV4.





Experience new levels of sophistication XT₃

The RAV4 XT₃ not only redefines recreation, its standard equipment defies expectations.

Manual air conditioning, electric power steering with a tilt and telescopic adjustable steering wheel and a radio/CD/MP3 player are just some of the features you'll find on the inside. And, on the outside, roof rails, electric, coloured heated mirrors and 17" alloy wheels.

With a host of safety features also included, as well as great seating flexibility, RAV4 XT₃ has everything you need to live life to the full.

XT₃

- 17" alloys (225/65R17)
- Hard spare wheel cover
- Body-coloured bumpers
- Colour-keyed electric heated mirrors
- Roof rails (XT₃ only)
- 4 projector headlamps
- Electric power steering
- Radio/CD/MP3 player and 6 speakers
- Optitron meters
- Tilt and telescopic steering wheel
- Driver's seat height adjustment
- 3 rear head restraints
- Rear centre armrest
- Rear seat 60:40 folding
- 50 litre under floor storage trunk
- Manual air conditioning
- Remote central door locking
- Alarm and double locking
- 9 airbags including driver's knee
- Passenger airbag switch off
- Front and rear curtain airbags



Manual air conditioning
Enjoy yourself whatever the weather, with adjustable, manual air conditioning.



17" alloy wheels
Eye-catching 17" 5-spoke alloy wheels will stand out anywhere.



Electric power windows
One-touch power window controls are easily reached on the driver's door.



XT₄

Recreation doesn't just have to be at weekends, with the RAV4 XT₄.

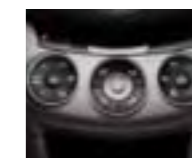
With features like front fog lights, electric, foldable side mirrors, dual-zone climate-controlled air conditioning, radio/CD autochanger/MP3 player (with audio switches on the steering wheel) and convenient footwell lighting, RAV4 XT₄ is ready for action, anytime.

Also included are leather upholstery, Integrated Active Drive System, refrigerated glovebox and glass, electric sunroof.

The exciting RAV4 XT₄. What better way to spend your time?

Additional specifications over XT₃ model

- Leather upholstery
- Front fog lamps
- Electric/tilt sliding glass sunroof
- Electric heated folding mirrors
- Illuminated entry system
- Dual-zone (D & P) climate-controlled air conditioning
- Pollen filter
- Refrigerated glovebox
- 6-disc CD in-dash autochanger
- Leather steering wheel with audio controls
- Integrated Active Drive/VSC/TRC
- No roof rails
- Back door without spare wheel



Dual automatic air conditioning
For an interior that's as cool as the rest of RAV4 XT₄, dual-zone climate-controlled air conditioning provides premium comfort regardless of conditions outside.



17" alloy wheels
Eye-catching 17" 5-spoke alloy wheels will stand out anywhere.





XT-R

Combining everyday stylishness with sophisticated performance, the XT-R grade is a truly smart choice.

Setting it apart are a chrome grille, under-run protector, unique 17" 6-spoke alloy wheels and rear privacy glass. Inside, all-new black fabric upholstery awaits you. For your comfort, dual-zone climate-controlled air conditioning and radio/CD autochanger/MP3 player (with audio switches on the steering wheel) come as standard.

Also featured are Bluetooth® technology, cruise control and rear parking sensors. In short, RAV4 XT-R has everything to let you enjoy driving in style.

XT-R grade highlights

- Bluetooth® connectivity
- Cruise control
- Rear parking sensors
- Unique 17", 6-spoke alloy wheels
- Chrome-plated front grille
- Front under-run protector
- New unique Douro Black interior trim
- Back door without spare wheel
- Privacy glass
- Metallic paint



Under-run protector
A stylish statement to set you apart: the under-run protector.



17" alloy wheels
Exclusively yours: unique 17" 6-spoke alloy wheels.



Chrome-plated front grille
The unique front grille is an example of attention to detail.



XT5

Stay ahead of the crowd with RAV4 XT5. The utmost comfort is yours, courtesy of electrically powered leather seats and cruise control. And, to simplify life, a Smart Entry & Start System are included too, doing away with the need to use your key.

This vehicle also comes with rain and dusk sensors, not to mention an electrochromatic (EC) rear-view mirror, cutting down headlight glare of cars behind you when you're out driving at night. Voice activated full map navigation with Bluetooth® technology is also included.

For the individual touch, choose the Toyota RAV4 XT5.

Additional specifications over XT4 model

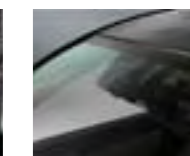
- Full map navigation with voice activation
- Bluetooth® connectivity
- Smart Entry & Start System
- Radio CD MP3 player and 6 speakers (no 6-disc autochanger)
- Rain sensing wipers
- Dusk sensing lights
- Electric adjustable driver's seat
- Heated front seats
- Cruise control



EC mirror
RAV4 XT5's electrochromatic rear-view mirror cuts down headlight glare from cars behind you when driving at night.



Navigation system
The full map navigation system also informs about the estimated time of arrival.



Rain sensor
The moment rain is detected, optimum wiper speed and intervals are put into effect, increasing visibility.





T₁₈₀ Breaking completely new ground

For the ultimate in opulence and sophistication, it's no exaggeration that the RAV4 T180 breaks the mould.

Powered by a 2.2 litre D-4D 180 Clean Power engine, its exclusive exterior includes darkened headlamps, a unique chrome plated front grille, evocative 18" alloy wheels with Run Flat Technology, wheel arch extensions and chic rear privacy glass. Inside, leather seats with heated front and electrically adjustable driver's seat afford you outstanding comfort, while an array of advanced technological features like the keyless Smart Entry & Start System, rain and dusk sensors and an electrochromatic rear-view mirror make it even more desirable.

In addition, the rear-view monitor system is an invaluable aid when reversing. Once reverse gear is engaged, a wide-angle TV camera on the back door transmits the rearward view to the multi-display screen in front of the driver.

With standard equipment including a full map navigation system with Bluetooth® technology, and a powered sunroof, RAV4 T180 is in a class of its own, rivalling even the most premium of luxury SUVs.



Darkened headlamps
The refined finish of darkened headlamps.



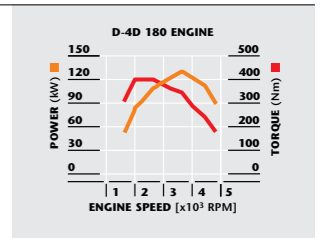
Rear-view monitor system
The T180's innovative rear-view monitor system offers valuable assistance when reversing.



18" alloy wheels
Stylish wheels with Run Flat Technology.

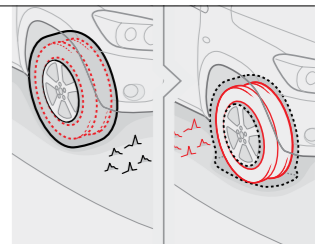
2.2 litre 180 D-4D power and torque

RAV4 T180's class-leading 2.2 litre D-4D 180 Clean Power engine produces an astonishing 400 Nm/2000–2600 rpm of torque and 130 kW (177 DIN hp)/3600 rpm of power.



Run Flat Technology (RFT)

Tyres with RFT can keep RAV4 T180 going after a puncture, so you don't have to carry the traditional spare tyre.



Additional specifications over XT5 model

- 18" alloys (235/55R18)
- Rear-view monitor system
- Tyre pressure warning system
- Run Flat tyres
- Unique front grille
- Wheel arch extensions
- Privacy glass
- Darkened headlamps



Choose your own recreation

There's only one way to enjoy life, and that's your way. RAV4 gives you the chance to express your own personal tastes, with a choice of 9 colours and 3 trims.

040 Pure White



1E0 Carbon Quartz*



1F7 Tyrol Silver*



202 Astral Black



3R3 Vermilion Red*



6T6 Cadmium Green*



8R3 Slate Blue*



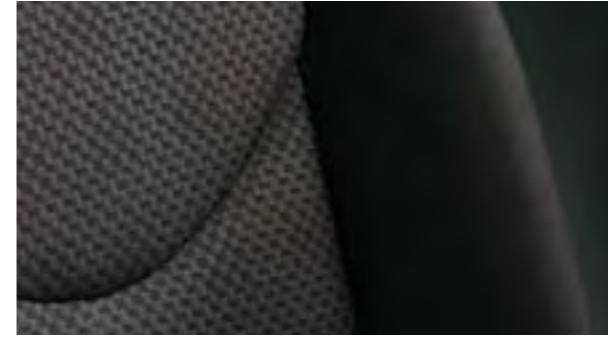
8S6 Dark Blue*



6T3 Yew Green*§



* Metallic paint. § Exclusive RAV4 T180 colour.



Porto Black Check – XT3



Douro Black Check – XT-R



Faro Dark Grey leather – RAV4 XT4, XT5 and T180 (optional for XT-R)



Black roof rails (Standard XT3, accessory on other models)



Silver roof rails (Standard XT3, accessory on other models)

GRADE

	XT ₃	XT ₄	XT-R	XT ₅	T ₁₈₀	Roof rail colour	
						Black	Silver
040 Pure White	•	•	–	–	–	–	•
1E0 Carbon Quartz*	•	•	•	•	•	•	–
1F7 Tyrol Silver*	•	•	•	•	•	–	•
202 Astral Black	•	•	•	•	•	•	–
3R3 Vermilion Red*	–	•	–	•	•	–	–
6T6 Cadmium Green*	–	•	–	•	•	–	–
8R3 Slate Blue*	•	•	–	•	•	•	–
8S6 Dark Blue*	•	•	•	•	•	•	–
6T3 Yew Green*§	–	–	–	–	•	–	–

Roof rails are standard on XT₃ models with colour combinations as shown.



Style pack (XT-R only) For the XT-R the pack includes side and rear chrome strips, aluminium side steps and front and rear scuff plates.



Style pack (except XT-R) Features an eye-catching front guard, aluminium side steps and front & rear scuff plates. Also illustrated above are the Saribus 17" alloy wheels.

Option packs

Everybody's different. Which is why we offer a selection of Option packs. Whether you want to add extra style, technology or practicality, each and every feature is designed to make owning a RAV4 even more enjoyable.

Style Pack
Enhance your RAV4's existing allure with the Style Pack, which is offered in two executions (see above):

All Option packs must be specified at point of order of your vehicle.

1. Protection Pack

For driving around town, the Protection Pack features a handy Toyota Parking Aid (TPA400) with colour matched sensors, a rear bumper protection product and black corner and side mouldings to help you avoid dents and scratches (except XT-R).

2. In-Car Entertainment

Keep the rear seat passengers entertained with the integrated twin screen DVD system for the front headrests. Also offers connectivity to many home gaming systems.



1.

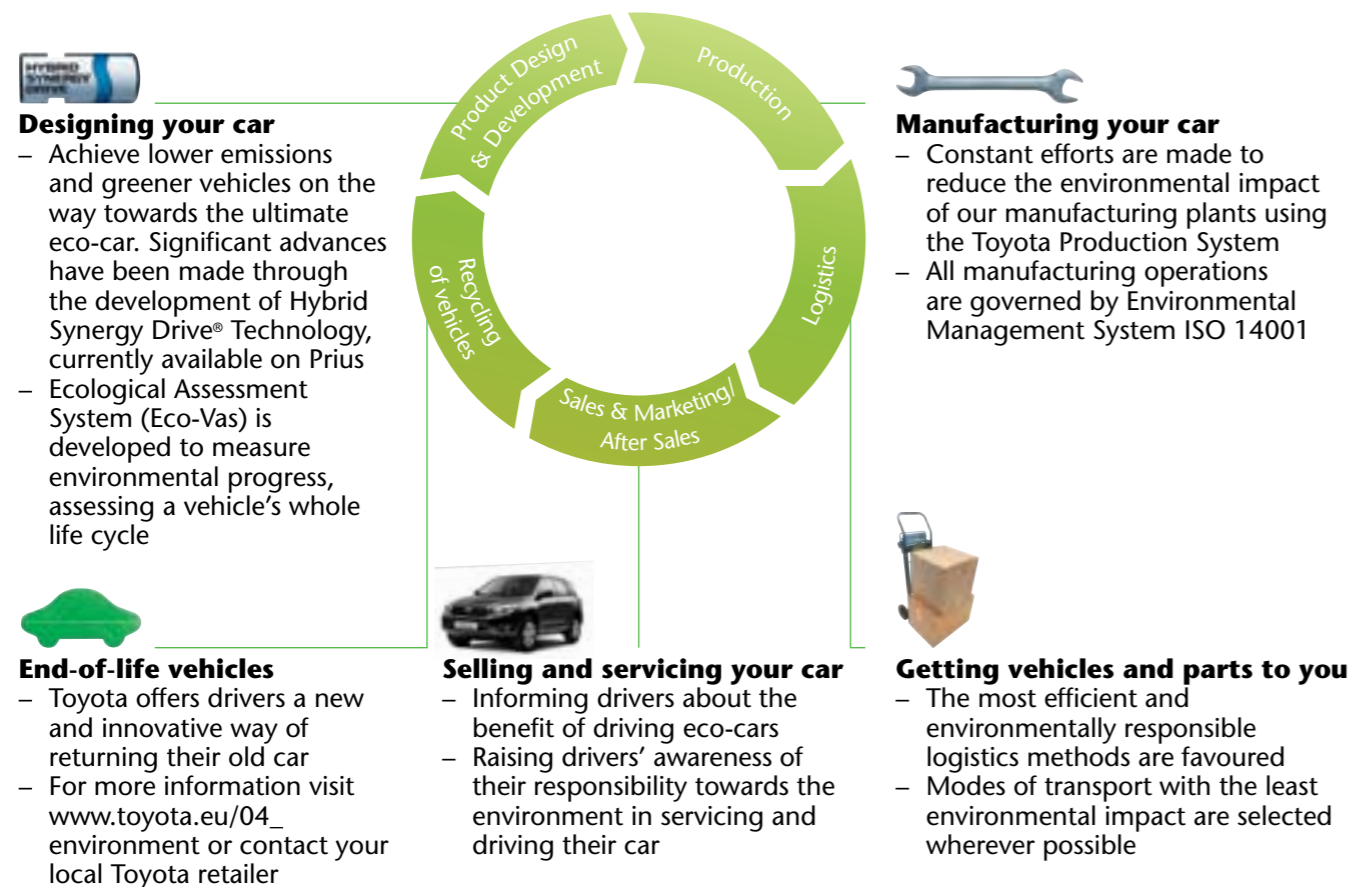


2.

Our aim is 'Zero Emissions'











We have sold more than **1 million Toyota hybrid cars** worldwide. So it's no surprise that most people associate eco-friendlier cars with Toyota. It's our mission to make a difference – by investing in greener technology that helps to protect our planet.

Assessing a vehicle's whole life cycle



Ten tips for a Toyota Eco-Drive and save up to 30% on your CO₂ emissions

Lowering emissions is something we can all do to help the environment. It's simply a matter of changing the way we drive.

- | | | | |
|---|---|---|--|
|  | 1. Remove any extra weight and roof load. |  | 6. Shift up gear earlier. |
|  | 2. Plan your route and avoid detours. |  | 7. Only use electrical accessories when necessary (e.g. A/C). |
|  | 3. Avoid using your car for short journeys. |  | 8. Follow and anticipate traffic flow. |
|  | 4. Check your tyre pressure regularly. |  | 9. Keep your windows closed (use the ventilation system when possible). |
|  | 5. Service your car according to the owner's manual. |  | 10. Switch off your engine if you have to wait longer than 60 seconds. |

Specifications

ENVIRONMENTAL PERFORMANCE

	D-4D 180 Diesel 6 M/T	D-4D 140 Diesel 6 M/T	5 M/T	2.0 litre VVT-i Petrol 4 A/T
Fuel consumption (EU directive 2001/100/CE-1999/100/CE-2004/3/EC)				
Combined driving (mpg)	40.4	42.8	32.8	31.4
Extra urban driving (mpg)	46.3	50.4	39.2	38.2
Urban driving (mpg)	33.6	34.9	25.7	24.4
Recommended fuel grade	Diesel		95 unleaded	
Fuel tank capacity (litres)	60	60	60	60
Carbon dioxide, CO₂				
Combined driving (g/km)	185	173	202	212
Extra urban driving (g/km)	163	149	170	175
Urban driving (g/km)	223	215	257	273
Exhaust emissions EC WVTA : e6*2001/116*0105*00				
Euro class	Euro 4	Euro 4	Euro 4	Euro 4
Carbon monoxide, CO	0.12	0.16	0.39	0.27
Hydrocarbons, HC	-	-	0.04	0.04
Nitrogen oxides, NOx	0.13	0.22	0.02	0.04
Hydrocarbons, HC & Nitrogen oxides, NOx	0.14	0.23	-	-
Particulates, PM (g/km)	0.003	0.016	-	-
Noise (drive-by) (EU directive 1999/101/EC)				
Noise dB(A) (5-door)	68.4	69.5	70.7	72.8
Air conditioning fluid				
Coding: Plastics > 100 g – Elastomers > 200 g	HFC 134-a 100%			
'Easy to dismantle mark'	Instrument panel, deck side trim, door trims, wire harness			
Substances of concern – Pb, Mercury, Cd, Cr6+	In accordance with 2000/53/EC			
M/T = Manual transmission A/T = Automatic transmission				

ENGINES

	D-4D 180 Diesel 6 M/T	D-4D 140 Diesel 6 M/T	2.0 litre VVT-i Petrol 5 M/T or 4 A/T
Engine code	2AD-FHV with D-CAT	2AD-FTV	1AZ-FE
Number of cylinders	4 in line	4 in line	4 in line
Valve mechanism	DOHC 16-valve	DOHC 16-valve	DOHC 16-valve
Fuel injection system	Direct injection common-rail system with piezo injector	Direct injection common-rail system with solenoid injector	Electronic fuel injection
Displacement (cc)	2231	2231	1998
Bore x stroke (mm)	86.0 x 96.0	86.0 x 96.0	86.0 x 86.0
Compression ratio	15.8:1	16.8:1	9.8:1
Maximum output (kW/rpm)	130 (177 DIN hp)/3600	100 (136 DIN hp)/3600	112 (152 DIN hp)/6000
Maximum torque (Nm/rpm)	400/2000–2600	310/2000–2800	194/4000

PERFORMANCE

	D-4D 180 Diesel 6 M/T	D-4D 140 Diesel 6 M/T	5 M/T	2.0 litre VVT-i Petrol 4 A/T
Maximum speed (mph)	124	112	115	109
0–62 mph (0–100 km/h) (secs)	9.3	10.5	10.6	12.0
Drag coefficient	0.31	0.31	0.31	0.31

OFF-ROAD PERFORMANCE

	XT ₃	XT ₄	XT-R	XT ₅	T ₁₈₀
Active Torque Control 4WD	•	•	•	•	•
VSC, TRC & HAC/DAC (DAC only with 4 A/T)	○	•	•	•	•
Min. running ground clearance (mm)	191 (1AZ)/182 (D-4D)				
Approach angle (°)	28				
Departure angle (°)	24/27 (Run Flat Technology)				
Ramp break over angle (°)	20				
Wading depth (mm) < 6 mph < 19 mph	500 300				

SUSPENSION

Front	MacPherson strut
Rear	Trailing type double wishbone

BRAKES

Front	Ventilated discs (296 x 28 mm)
Rear	Solid discs (281 x 12 mm)

TYRES AND WHEELS

	XT ₃	XT ₄	XT-R	XT ₅	T ₁₈₀
17" x 7J alloy w/225/65R17	•	•	•	•	-
18" x 7.5J alloy w/235/55R18	-	-	-	-	•
Full size spare wheel	•	-	-	-	-
Tyre repair kit	-	•	•	•	-
Run Flat tyres	-	-	-	-	•

TRANSMISSION

	D-4D 180 6 M/T	D-4D 140 6 M/T	2.0 litre VVT-i 5 M/T or 4 A/T
Type	Electronically controlled 4WD		
Clutch type	Dry, single plate		

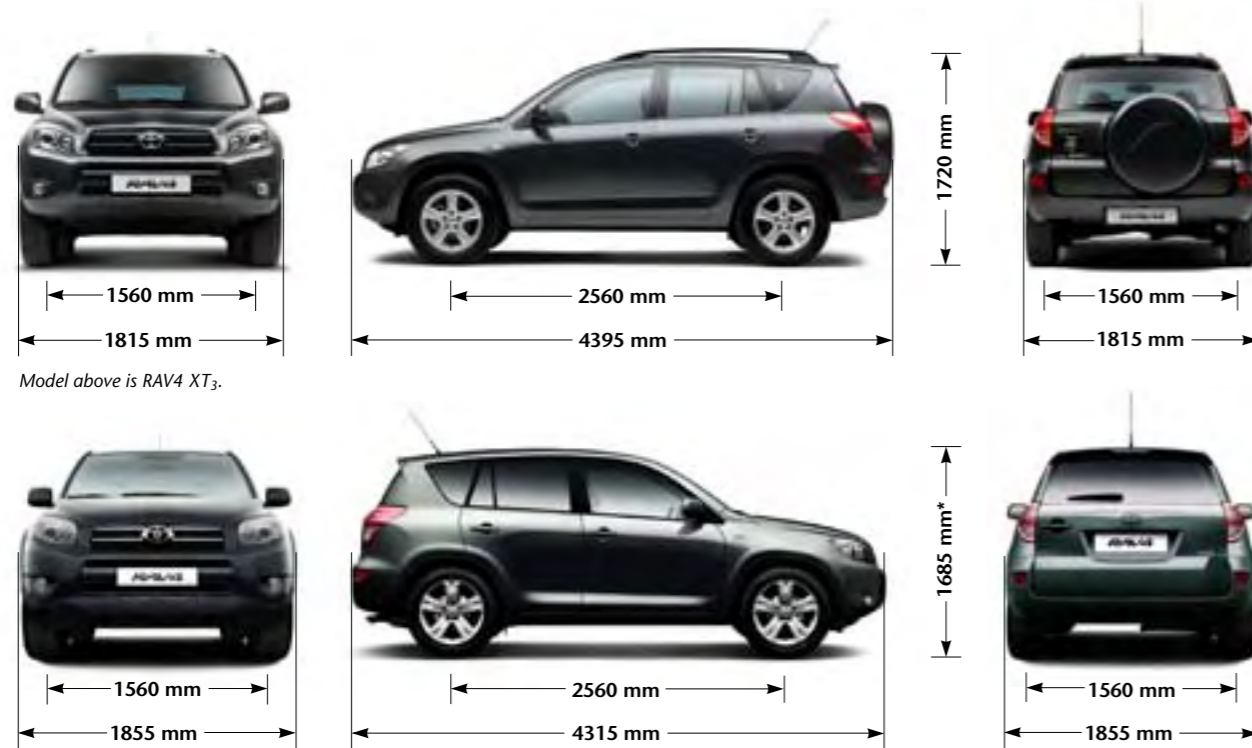
DIMENSIONS AND WEIGHTS

	Length	Width	Height	Wheelbase
Exterior dimensions				
With spare wheel on the back (mm)	4395	1815*	1685§	2560
Without spare wheel on the back (mm)	4315	1815*	1685	2560
Front and rear tread (mm)	1560	1560	1560	1560
Min. turning radius: tyre/body (m)	Tyre: 5.1 (17")/5.4 (18" RFT) Body: 5.5 (17")/5.8 (18" RFT)			
	D-4D 180 6 M/T	D-4D 140 6 M/T	5 M/T	2.0 litre VVT-i 4 A/T
Weights				
Kerb weight (kg)	1595–1650	1585–1640	1465–1530	1505–1570
Gross vehicle weight (kg)	2190	2190	2070	2110
Towing capacity				
With brakes (kg)	2000	2000	1500	1500
Without brakes (kg)	750	750	750	750
Boot capacity				
Up to roof (litres)	586	586	586	586
At rear seat back (litres)	409	409	409	409
Below tonneau cover (litres)	366	366	366	366

* 1855 mm (T₁₈₀). § 1720 with roof rails. Measurements do not include wing mirrors.

• = Standard M/T = Manual transmission D = Driver
 ○ = Optional A/T = Automatic transmission P = Passenger
 – = Not available

Dimensions



Model above is RAV4 XT3.

Measurements do not include wing mirrors.

Equipment

EXTERIOR

	XT3	XT4	XT-R	XT5	T180
Green laminated glass	•	•	•	•	•
Rear privacy glass	-	-	•	-	•
Colour-keyed wheel arch extensions	-	-	-	-	•
Bumpers: colour-keyed	•	•	•	•	•
Unique radiator grille: chrome-plated	-	-	•	-	•
Front under-run protector	-	-	•	-	-
Door mirrors: colour-keyed, heated & electric	•	-	-	-	-
Door mirrors: colour-keyed, heated, electric & retractable	-	•	•	•	•
Front intermittent wipers w/adjustable interval	•	•	•	•	•
Rear wiper with interval	•	•	•	•	•
Headlamps: with low beam projector	•	•	•	•	-
Darkened headlamps: with low beam projector	-	-	-	-	•
Headlamp levelling (manual)	•	•	•	•	•
LED rear lamps	•	•	•	•	•
Sunroof: electric	-	•	•	•	•
Roof rails	•	-	-	-	-
Metallic paint	○	○	○	○	○
Front fog lamps	-	•	•	•	•

COMFORT & CONVENIENCE

	XT3	XT4	XT-R	XT5	T180
Electric power steering	•	•	•	•	•
Tilt & telescopic steering wheel	•	•	•	•	•
Leather steering wheel with audio remote	-	•	•	•	•
Leather shift lever knob	-	•	•	•	•
Cruise control	-	-	•	•	•
Rear parking sensors	-	-	•	-	-
Rear-view monitor system	-	-	-	-	•
Keyless entry	•	•	•	•	•
Smart Entry & Start System	-	-	-	•	•
Key reminder buzzer	•	•	•	•	•
Manual air conditioning	•	-	-	-	-
Climate-controlled air conditioning: dual zone	-	•	•	•	•
Electrochromatic mirror	-	-	-	•	•
Clean air filter	•	•	•	•	•
Rear window defogger	•	•	•	•	•
Headlamp reminder warning	•	•	•	•	•
Front armrest with two cup holders	•	•	•	•	•
Front & rear power windows	•	•	•	•	•
Assist grips: 2 front, 2 rear	•	•	•	•	•
Illuminated entry system - with foot lamp	•	•	•	•	•

COMFORT & CONVENIENCE

	XT3	XT4	XT-R	XT5	T180
Rain sensor	-	-	-	•	•
Dusk sensor	-	-	-	•	•
Tonneau cover	•	•	•	•	•
12V power supply (2 front/1 rear)	•	•	•	•	•

INFORMATION

	XT3	XT4	XT-R	XT5	T180
Full map navigation w/CD, 6 speakers, Bluetooth® & voice command	-	-	-	•	•
Multi-information display (clock, outside temperature, average speed, average fuel consumption)	•	•	•	•	•
Optitron meter illumination system	•	•	•	•	•
Seat belt warning: lamp & buzzer	•	•	•	•	•
Bluetooth® connectivity	-	-	•	•	•

AUDIO

	XT3	XT4	XT-R	XT5	T180
Roof antenna	•	•	•	•	•
Radio/CD/MP3 with 6 speakers	•	-	-	•	•
Radio/In-dash 6 CD-changer/MP3 with 6 speakers	-	•	•	-	-

SEATS

	XT3	XT4	XT-R	XT5	T180
Front driver seat height adjustable (manual)	•	•	•	-	-
Leather upholstery	-	•	○	•	•
Heated front seats and electronically adjustable driver's seat	-	-	-	•	•
Driver's seat electric lumbar adjustment	-	-	-	•	•
Black fabric seats	•	-	•	-	-
Rear headrests (x3)	•	•	•	•	•
Rear armrest with cup holder	•	•	•	•	•

SEAT MODULARITY

	XT3	XT4	XT-R	XT5	T180
Rear seats, Easy Flat (60:40)	•	•	•	•	•
Front seats, sliding (225 mm)	•	•	•	•	•
Rear seats, sliding (165 mm) and reclining	•	•	•	•	•

STORAGE COMPARTMENTS

	XT3	XT4	XT-R	XT5	T180
Front console box	•	•	•	•	•
Glovebox with key	•	•	•	•	•
Glovebox with cooler	-	•	•	•	•
Front and rear door pockets: D & P	•	•	•	•	•
Seatback pockets: D & P	•	•	•	•	•
4 cup holders	•	•	•	•	•
Underfloor trunk cargo (50 litres)	•	•	•	•	•
Coat hooks (x2)	•	•	•	•	•

SAFETY

	XT3	XT4	XT-R	XT5	T180
Active					
ABS with EBD and BA	•	•	•	•	•
VSC & TRC	○	•	•	•	•
Integrated Active Drive System	○	•	•	•	•
HAC (for M/T, set with VSC)	○	•	•	•	•
HAC and DAC (for A/T, set with VSC)	○	•	•	•	•
Passive					
Crash resistant body structure	•	•	•	•	•
Body shell with high tensile steel elements	•	•	•	•	•
Side impact bars and reinforced centre pillar	•	•	•	•	•
SRS front airbags: D & P	•	•	•	•	•
SRS curtain shield airbags front & rear	•	•	•	•	•
SRS front side airbags	•	•	•	•	•
SRS knee airbag: D	•	•	•	•	•
Front passenger airbag switch-off	•	•	•	•	•
Seat belt warning: lamp & buzzer	•	•	•	•	•
Front seat belts: 3-pt ELR, force-limiter & pre-tensioner	•	•	•	•	•
Rear seat belts: 3-pt ALR/ELR	•	•	•	•	•
Tyre pressure warning system (with 18" RFT)	-	-	-	-	•
Adjustable front seat belt anchorage	•	•	•	•	•
Whiplash injury lessening concept seat (WIL): D & P	•	•	•	•	•
Child protection lock	•	•	•	•	•
ISOFix child restraint system	•	•	•	•	•
Electronic fuel-cut system: petrol only	•	•	•	•	•

SECURITY

	XT3	XT4	XT-R	XT5	T180
Immobiliser	•	•	•	•	•
Fuel cap locking	•	•	•	•	•
Interior switch for door lockings	•	•	•	•	•
Alarm with interior monitoring	•	•	•	•	•

OPTION PACKS

	XT3	XT4	XT-R	XT5	T180
Style pack (front guard, side steps, front and rear scuff plates)	○	○	-	○	○
Style pack (side steps, front & rear scuff plates, chrome side strips and rear chrome trim).	-	-	○	-	-
In Car Entertainment	-	○	○	○	○
Protection pack (TPA400 parking aid system, rear bumper protection plate, corner and side mouldings)	○	○	-	○	○

• = Standard M/T = Manual transmission D = Driver
 ○ = Optional A/T = Automatic transmission P = Passenger
 - = Not available



Drive Plans from Toyota Financial Services

We want to make acquiring and maintaining your RAV4 as easy as driving one. Our range of Toyota Drive Plans have been designed specifically with this in mind, to offer you a choice of affordable ways to finance your new car. Above all our plans offer flexibility, easy budgeting and peace of mind and can be arranged as a one-stop-shop when you select your RAV4.

Easy Start

With Easy Start finding a large deposit is not an issue. Just the equivalent of one monthly payment in advance is all that is needed to drive away in a RAV4. This simple and innovative plan, based on our popular Personal Contract Purchase (PCP) Drive Plan, is ideal for younger customers or families on a tight budget.

Easy Drive

Easy Drive is a comprehensive finance package, with one monthly payment taking care of most of your motoring needs for two or three years. The plan includes the cost of a RAV4 on a PCP Drive Plan and an Easy Care servicing plan covering routine, major and intermediate services.

Easy Care

For those who value the peace of mind of a pre-paid servicing package we can offer Toyota Easy Care. The plan ensures that your RAV4 will receive the very best maintenance and servicing. Easy Care covers routine major services (including routine servicing, parts and labour) and intermediate oil and filter services.

Business Drive

Business Drive offers the security of a fully maintained Contract Hire package, ideally suited for VAT registered businesses.

The package offers a host of benefits including reduced capital outlay, all-inclusive monthly rentals and no depreciation, disposal or administration problems.

Flexible Finance

However, Drive Plans are about more than just these four packages. Whatever your needs, Toyota Financial Services has a full range of finance options to offer you. Visit www.toyota.co.uk to find out about any current offers and use our web calculators to create a personal finance quotation. Plus if you're looking to finance your new RAV4, you can apply on-line too. And whether you're a private motorist or a business customer, your Toyota Centre will be pleased to discuss your individual requirements and help you to choose a Drive Plan that suits you.



Customer services

Club Toyota

When you buy a Toyota you automatically become a member of Club Toyota for 12 months free of charge. This entitles you to take advantage of a host of benefits including free RAC Roadside Assistance in the UK and Europe, specially negotiated rates for travel insurance, plus exclusive offers and promotions through our quarterly customer magazine.

Toyota Drive Plans from Toyota Financial Services

Toyota Drive Plans make acquiring and maintaining your new car as easy as driving it. They offer a choice of affordable ways to help you finance your Toyota. They are structured to offer you flexibility, easy budgeting and peace of mind.

- Easy Start means you don't need to find a large deposit.
- Easy Care offers the complete reassurance of pre-paid servicing.
- Easy Drive is a comprehensive plan which takes care of most of your motoring needs for two to three years with one monthly payment.
- Business Drive is a fully maintained contract hire package most suited to small business customers.

Whatever your personal preferences, your Toyota Centre can tailor a Drive Plan to suit your needs. Or visit www.toyota.co.uk, to find out about any current offers and use our web calculators to create a personal finance quotation. Driving a new car has never been so easy. Written quotations available on request. All agreements subject to status. Indemnities may be required.

Toyota Motor Insurance

Toyota Motor Insurance is available for Toyota owners at competitive premiums. To obtain details of the benefits included and to arrange a quotation, please contact your local Toyota Centre or call 0800 350 500.

Finance subject to status to over 18s. Indemnities may be required. Terms and conditions apply. Toyota Financial Services is authorised and regulated by the Financial Services Authority.

Toyota Fleet

Toyota Fleet provides complete business solutions for companies that run a fleet of vehicles. For more information on how Toyota Fleet can deliver your fleet requirements either contact your local Toyota Centre or the Toyota Fleet Business Centre on 0845 271 2712.

Toyota Warranties

Every new Toyota comes with a three-year/60,000-mile manufacturer's warranty, covering your car against the unlikely event of a manufacturing defect causing a mechanical fault. It includes coverage for paint and surface rust for three years, unlimited mileage and a 12-year anti-perforation warranty. After the initial warranty period has ended, you can extend your warranty until the vehicle is seven years old – choosing from a range of packages to suit your vehicle and your needs. All of our warranties cover the main component parts of the vehicle*, meaning that you pay for nothing beyond routine servicing and maintenance, so there are no unexpected bills to pay.

Toyota Accident Assistance

Toyota provides a comprehensive accident management service to all Toyota drivers, giving advice, assistance and practical help free of charge in the event of an emergency.

Toyota Approved Used Car Scheme

All Toyota Approved Used vehicles come complete with a delivery pre-check, a mileage check, 12 months Club Toyota membership[§] and a 30 day vehicle exchange agreement.

Toyota End-Of-Life Vehicles

The legislation on End-Of-Life Vehicles offers Toyota drivers a new and innovative way of returning their old vehicle to the producer. For more information about End-Of-Life Vehicles please refer to www.toyota.co.uk/environment

* With the exception of batteries, corrosion of exhaust, and damage or wear to the interior.

§ Except on non-Toyota vehicles.



Please refer to www.toyota.co.uk for environmental information.



RAV4 evolution. Toyota peace of mind

The new RAV4 is designed for all those who want to get a little extra out of life. That's why you can expect a lot more than a sophisticated driving experience. Owning a RAV4 means you enjoy the peace of mind afforded by Toyota's global reputation for quality and integrity.

On the day you purchase your RAV4, your retailer will present you with the 'RAV4 Passport'. It's a guide to getting the best out of your RAV4 and its comprehensive range of features. Of course, your retailer will explain the RAV4 to you in detail – and always be available should you require any assistance.

Intelligent design

The RAV4 is designed and engineered to minimise the maintenance overhead. There are fewer parts that require servicing and those that do are inherently durable to extend service intervals. Equally important is that RAV4 technology is made easily accessible so that maintenance labour time can be minimised. These features combine with the highly competitive pricing of Toyota spares to ensure the lowest cost of maintaining your RAV4 in an ideal working condition.

Toyota quality service

Your Toyota retailer will talk you through the RAV4 'Health and Safety' maintenance programme. The programme is very straightforward and designed for your convenience. In effect, your RAV4 needs a full Health and Safety check, dependent on driving style and conditions, up to once every two years or 20,000 miles (whichever comes sooner). An intermediate Health and Safety check is necessary every year or 10,000 miles.

Toyota warranty

Comprehensive terms

The warranty covers any defect caused by a manufacturing or assembly fault. It is valid for three years of normal use or 60,000 miles, whichever comes first, with no mileage limitation for the first year.

If the car is immobilised due to a breakdown (as a result of a defect covered under warranty), you will also be covered for the cost of towing your vehicle to the nearest authorised Toyota repairer.

Rust and paint defects

The warranty also covers surface rust and paint defects appearing on any of the painted body panels as a result of a fault in material for a period of 3 years, regardless of mileage.

Corrosion cover

The warranty offers 12 years' coverage, regardless of mileage, against perforation of the bodywork (from inside to outside) that develops due to corrosion caused by faults in material or workmanship.

Toyota genuine parts

The RAV4 is designed to minimise the cost of accident repair. Energy absorbing elements are built into the bumpers, expensive to replace parts are located away from damage zones, and commonly damaged body parts are bolted rather than welded. As a result, the extent of damage is limited and damaged parts are easy to remove, replace or repair. Ultimately, this means very low part and labour charges.

Whilst every effort is made to reproduce accurate information, we reserve the right to change specifications, equipment and availability without prior notice. This brochure cannot be regarded as infallible (some of the vehicles shown may not be to exact UK specification), and as such does not constitute an offer for sale of any particular vehicle or specification. Fuel consumption values quoted throughout this brochure are determined according to EC Directive 1999/100/EC. The results do not express or imply any guarantee of actual fuel consumption. For the latest specification and availability we ask that you contact your local Toyota Centre.

Added security

The RAV4's security system withstands the insurance industry's rigorous five-minute attack test and provides excellent protection. Both the alarm system and engine immobiliser are approved by Europe's major insurance companies.

Toyota accessories

Toyota accessories are designed and manufactured with the same care, quality and attention to detail as Toyota vehicles. Tailor-made for your Toyota, they fit perfectly and add a personal touch of style, comfort or practicality. And because they've been tested under the most severe conditions, you can have complete confidence in their reliability and durability. To add to the reassurance, every genuine Toyota accessory has a three-year warranty*.

* Check with your retailer for specific warranty details.

help

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A navigation bar is provided at the bottom of each page of this e-brochure to make browsing it easy. Please follow the simple instructions on the right to navigate through this e-brochure.



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This will take the document back to the previous page.



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home



previous



next



index



show menu



print



zoom in



zoom out



save



help

