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Mercedes-Benz

The M-Class



Mercedes-Benz

nsible. This is the definition of contemporary automobility. It ensures the highest degree of safety and security. As compelling and exciting as the new M-Class is, it is also a model of environmental friendliness. In addition to the standard-fit 7G-TRONIC PLUS automatic transmission, this vehicle proves that a statement of self-assurance while the visual V-shape styling of the rear apron and radiator grille is a delight for the eye: the new M-Class also sets standards with its excellent aerodynamic efficiency. The standard-fit THERMATIC automatic climate control makes every journey a comfort trip and an opportunity for exciting new experiences – even without venturing off the road. Superiority needs no words. Impressive pulling power even in challenging terrain. High driving stability is ensured in wet and dry in practically any terrain. The feeling that you're able to cope with just about anything. In a better position for an anticipative driving style, it's reassuring to know that you don't need to take a break. **For those in control.** You can benefit from assistance when moving off and when driving in traffic. Assistance systems available as optional equipment can also monitor traffic conditions and provide assistance when necessary.



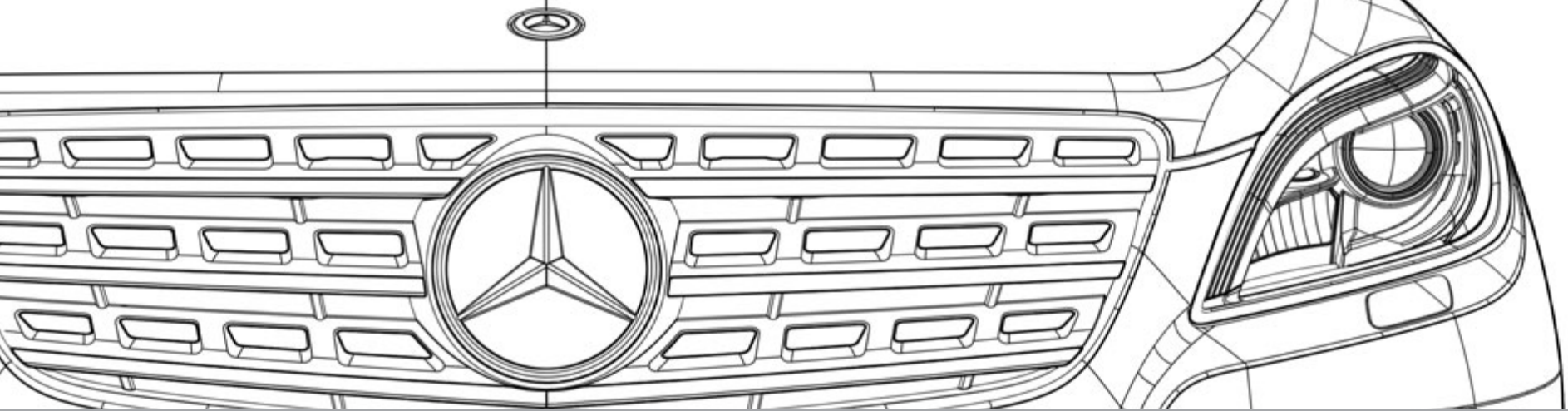
Being in control means being able to rise not only to the challenges of the present but to those of the future, too. Representing the next stage in the development of the SUV, the new M-Class embodies a strong sense of responsibility – a concept which we regard as an essential component of contemporary, superior mobility. This is why our vision was fixed firmly on the future throughout the development phase. We have been no

less attentive to the other key aspects of the new M-Class: advanced engine technology, breathtakingly attractive design, outstanding comfort and a benchmark safety concept. Together, these qualities make every trip a relaxing experience which can be enjoyed from the high driving position that gives you a commanding view, on or off the road.

At a glance | from page 4 Insight | from page 20

Featured models:
ML 250 BlueTEC 4MATIC iridium silver metallic Cover and from page 4 AMG Exterior Sports package, 5-spoke light-alloy wheels, black/tobacco brown leather appointments, brown ash wood
ML 350 4MATIC BlueEFFICIENCY diamond white BRIGHT metallic from page 12 AMG Exterior Sports package, Interior Sports package, 5-spoke light-alloy wheels, black leather appointments, brushed aluminium

The illustrations may include accessories and optional extras which do not form part of the standard specification



Responsible dynamism: BlueEFFICIENCY, efficient diesel and petrol engines, transmission and chassis

Drive system & chassis | from page 28

The highest possible degree of safety: the latest technologies in the integral safety concept for the “Safe driving”, “In the event of danger” and “In an accident” phases

Safety | from page 40

Experience the essence of relaxed driving: air conditioning, load compartment management, multimedia and assistance systems, seats

Comfort | from page 44

Exclusivity and performance: ML 63 AMG exterior, interior, technology and Performance Studio

AMG | from page 50

The new M-Class – a model of individuality: standard equipment and optional extras, equipment packages, designo, upholstery and trim, wheels, genuine accessories

Equipment & appointments | from page 54

Star service: all you need to know about MercedesCard, Mercedes-Benz Financial Services, Mercedes-Benz mobility, Mercedes-Benz Museum, Test drive, Interactive Owner’s Manual, Mobile internet, Service packages and Accident repairs

Services | from page 72

The facts at your fingertips: dimensions, paintwork and technical data

Facts & colours | from page 74

On: effortless superiority
Off: standstill

It's time for a new take on effortless superiority: powerful, dynamic and expressive, but also efficient, refined and responsible. This is the definition of contemporary automobility. It ensures the highest degree of driving pleasure but also takes account of the need to ensure that driving remains a pleasure in the future, too. This is the definition of the new M-Class.





Start: responsibility Stop: excess

As compelling and exciting as the new M-Class is, it is also a model of environmental responsibility. An integrated ensemble of BlueEFFICIENCY measures prevents waste. From the fuel-saving tyres to the ECO start/stop function to the standard-fit 7G-TRONIC PLUS automatic transmission, this vehicle proves that it is possible to enjoy the height of luxury while exercising moderation.

→ Page 28-29







Up: atmosphere
Down: monotony



>> Irresistibility << Air resistance

The new M-Class is a vehicle with a strong identity. Its elegant, powerful forms make a clear statement of self-assurance while the visual V-shape styling of the rear apron and radiator area is complemented by many other design details to give the vehicle a particularly impressive presence. And these stunning lines are not just a delight for the eye: the new M-Class also sets standards with its excellent aerodynamics.





↑ Breathing space
↓ Stress test





The promise implicit in the exterior design of the new M-Class is kept by the interior with its fine materials and painstaking workmanship. Standard-fit THERMATIC automatic climate control makes every journey a comfort trip and an optional web-enabled multimedia system allows you to turn your vehicle into an opera house or rock concert venue. The new M-Class opens up a world of exciting new experiences - even without venturing off the road. → Page 45, 48

High: roadholding
Low: pulse rate





Superiority needs a sound basis. Thanks to the combination of 4MATIC permanent all-wheel drive and 4ETS the new M-Class has optimum traction characteristics and impressive pulling power, even in challenging terrain. High driving stability is ensured by the electronic stability program ESP®. Add the optional ON&OFFROAD package along with the optional ACTIVE CURVE SYSTEM and you are home and dry in practically any terrain. The feeling that you are able to cope with just about any situation you might encounter is one you will soon get used to in the new M-Class. → Page 36-39



A silver Mercedes-Benz car is partially visible on the left side of the frame, parked on a dirt road. The background features a dramatic landscape with mountains under a sunset sky, illuminated by a street lamp. The overall mood is serene and anticipatory.

+ Anticipation - Apprehension

Sitting higher means seeing further. But even though you are literally in a better position for an anticipative driving style, it's reassuring to know that numerous assistance systems are also keeping an eye on what's happening. If you start displaying the characteristic signs of drowsiness or inattentiveness, for example, you will be reminded to take a break. You can benefit from assistance when moving off on inclines. The PRE-SAFE® system can recognise critical situations as soon as they start to develop and Brake Assist (BAS) is always ready to help deliver the maximum braking force. Numerous active assistance systems available as optional equipment can also monitor traffic conditions. The new M-Class brings together more than 50 years of Mercedes-Benz safety research to bring you maximum peace of mind.

→ Page 40-43



Max. pleasure
Min. strain



A welcome alternative to free-fall driving

Feeling on top of the world is the natural reaction once your vehicle has made it up a steep incline. But then comes the question of how to get down again. Will you be able to keep it under control as you descend steep, off-road tracks? If the surface is unfavourable? If the gradient is as much as 100%? Might you not be in for a free-fall descent under these conditions?

There's no need to worry: in the new M-Class you can enjoy the ride all the way down again, too. Thanks to the patented Downhill Speed Regulation system, you can set a constant, pleasantly slow ground speed even

when negotiating steep downhill stretches and difficult terrain. The cruise control lever allows the speed to be adjusted at any time. So you can always count on a safe, gentle and relaxing descent – almost as if you were floating back down under a parachute.



Five centimetres of steel can have a remarkable effect. The five centimetres in question belong to the wedge-pin door lock, which has saved the lives of countless drivers and passengers around the world since it was patented in July 1958. By preventing the doors from bursting open in an accident this innovative design featuring a metal wedge pin and two safety detents stopped the occupants from being thrown out of the vehicle, previously a common and disastrous consequence of even relatively harmless collisions.

But the wedge-pin door lock did more than just increase the stability of the occupant compartment: it also reduced the risk of the doors being jammed, thereby simplifying the task facing the rescuers to such a degree that lives were saved in many cases.

Today, the enhanced version of the wedge-pin door lock remains the benchmark for car door safety.

In fact, the wedge-pin door lock is a perfect example of how, thanks to their great attention to detail, perseverance and willingness to think outside the box, Mercedes-Benz safety researchers regularly come up with unexpected and exciting solutions.

But whatever they may be working on, they always have one overriding objective in mind: ensuring the well-being of Mercedes-Benz drivers.



We stop at nothing
to protect you

upholstery and trim. In an accident. Metallic paints. Sound system. Petrol engines. AMG
& suspension. Optional extra. Fuel consumption. Interior. In the event of danger. LED
1. Seats. ESP[®]. Dimensions. Standard equipment. Light. Multimedia systems. Drive sy
Memory package. Transmission. Surround sound system. Wheels. Interior. Safe drivin
upholstery and trim. Assistance systems. BlueEFFICIENCY. In an accident. Metallic pain
light-alloy wheels. Top speed. Chassis & suspension. Optional extra. Fuel consumption.
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Engines. AMG. **The facts.** Paintwork. Total displacement. Climate control. Seats. Dime
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BlueEFFICIENCY – fast forward to tomorrow



Mercedes-Benz is quicker at getting future technologies to where it matters most: on the road. By the end of 2012, you will have more than 140 Mercedes-Benz models with BlueEFFICIENCY technologies at your disposal, all of which help you reduce your impact on the environment. Our BlueEFFICIENCY concept comprises innovations for efficient mobility as well as optimised processes all the way along the value chain.

The BlueEFFICIENCY measures – the Mercedes-Benz efficiency package. This package consists of comprehensive vehicle optimisations which ease the burden on the environment. Each model combines the most efficient engine with intelligent, latest-generation aerodynamic and energy-management measures. Such measures include the ECO start/stop function, which is being made available for an increasing number of models. The new BlueDIRECT V6 and V8 petrol engines, which feature in several model series, deliver a much higher power output while reducing fuel consumption by up to 25%.

BlueTEC – the clean diesel. A modular emission-control system makes BlueTEC an exceptionally clean diesel technology. As well as removing 95% of the particulate, it also reduces nitrogen oxides by up to 90%. What remains is mainly water and nitrogen.

HYBRID – petrol and electric drives intelligently combined. Here the electric motor can be used both for accelerating and for recuperating braking energy, which is stored in the battery. What's more, the ECU shuts off the petrol engine when the speed is below 15 km/h. In this way, a HYBRID implements significant fuel savings.

BlueTEC HYBRID – clean diesel combined with electric drive. It marries the benefits of the HYBRID with those of BlueTEC: during braking, the kinetic energy is converted into electrical energy, which can be re-used when required. At the same time, the BlueTEC technology cleans the exhaust gases and removes many of the pollutants. All of which makes the economical diesel powerplant even more efficient and clean.

Innovative drive systems that break new ground: E-CELL and F-CELL. We have developed two locally emission-free drive systems which have been produced on a small scale since 2010. The B-Class F-CELL¹ uses hydrogen to produce power for the electric motor, while the A-Class E-CELL¹ draws its energy directly from two lithium-ion batteries.

But that is not all: under the banner “Design for Environment”, we also look at a vehicle's entire lifecycle and work hard to preserve the environment from the planning stage right through to recycling. In addition, we are heavily involved in the development of alternative fuels and carry out research in the field of bionics. More details about our comprehensive measures can be found at: www.mercedes-benz.com/blueefficiency

¹ Provisional data: efficiency class: A++

The data are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models

M-Class BlueEFFICIENCY

An SUV which acknowledges its responsibility to the environment: the new M-Class adopts a holistic approach, combining agility and dynamism with efficiency technologies as well as innovative measures aimed at optimising both fuel consumption and emissions

When we develop a new model, responsibility for the environment plays a crucial role. People's awareness is increasing as emissions, fuel consumption and fuel prices become topics that affect us all. It is therefore only natural that the new M-Class models should also be BlueEFFICIENCY models. Measured against comparable

predecessor models, the new engine range for the new M-Class offers an increase in performance of up to 23% with a simultaneous reduction in fuel consumption and emissions of up to 28%. Confirmation of the environmental compatibility of the new M-Class, all the way from the production stage, through use and on to re-

cycling, is provided by the international environmental certificate "Design for Environment" (ISO/TR 14062).

BlueEFFICIENCY comprises a whole package of specific measures:



- 1 New generation of BlueDIRECT engines with direct petrol injection (ML 350 4MATIC BlueEFFICIENCY); all the diesel engines feature BlueTEC technology
- 2 Optimised aerodynamics (including lowered suspension, underbody panelling, roof, exterior mirror housings) provide the best C_d value in the segment (ML 250 BlueTEC 4MATIC has a C_d value of 0.32)
- 3 ECO start/stop function as standard
- 4 Emission class Euro 5 for petrol engines, Euro 6 for BlueTEC diesels
- 5 7G-TRONIC PLUS automatic transmission optimised to reduce fuel consumption
- 6 Ancillaries with energy-saving control (fuel pump and electromechanical direct-steer system).
- 7 Radiator shutter (for 4 and 6-cylinder models)
- 8 Alternator management with kinetic-energy recuperation
- 9 Refrigerant compressor only activated on demand (BlueTEC diesels)
- 10 Current fuel consumption indicator
- 11 Specially designed tyres and wheels for reduced rolling resistance

Diesel engines

Cleaner, more powerful and more economical: the new M-Class features the latest BlueTEC diesel technology from Mercedes-Benz. Powerful and quiet, the engines also impress with their optimised emission and fuel-consumption figures, thanks to which they comply with the Euro 6 emission class

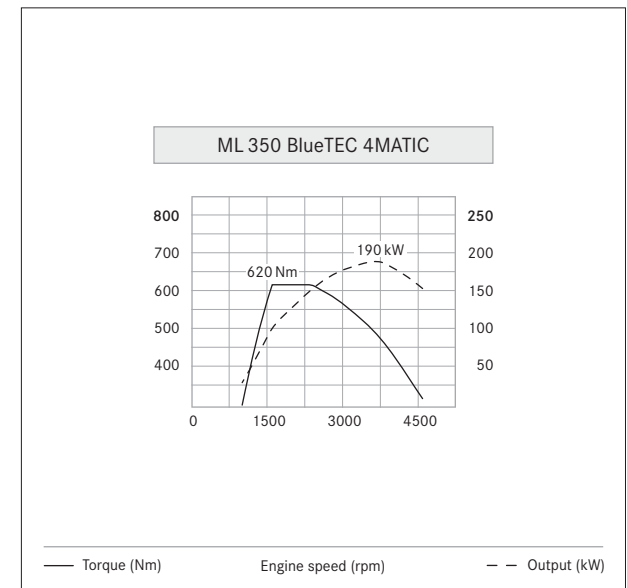


The ML 250 BlueTEC 4MATIC combines pulling power with particularly low fuel consumption

4-cylinder in-line engine. The qualities of the 4-cylinder diesel powerplant in the ML 250 BlueTEC 4MATIC are very much in tune with the times: it delivers an impressive maximum torque of 500 Nm. At the same time, the diesel engine is conspicuously sparing on fuel, with combined consumption of 6.0–6.5 l/100 km, offers low CO₂ emissions of 158–170 g/km (combined), is quiet and – at 150 kW – extremely powerful for its displacement class. This is made possible through a package of cutting-edge technologies. The latest-generation common-rail diesel technology impresses with its injection pressures of up to 2000 bar, optimised combustion chambers and particularly fast and precise injectors. High ignition pressure and two-stage charging are responsible for the availability of high torque across the engine speed range while two Lanchester balancer shafts ensure the required smooth running.

V6 engine. The ML 350 BlueTEC 4MATIC also puts the emphasis on efficiency. Uprated and optimised for reduced fuel consumption, the V6 diesel engine develops 190 kW. Precise and fast piezo injectors, a high injection pressure of up to 1600 bar, and an optimised turbo-charger combine to produce an immense peak torque of 620 Nm. This translates into effortlessly superior pulling power in all driving situations accompanied by a reduced environmental impact and lower fuel consumption. The figures bring home the benefits: compared with the nearest equivalent predecessor model, output is up to 23% higher while fuel consumption is reduced by as much as 22%. Furthermore, this engine has excellent quiet-running characteristics.

Both diesel engines are low on emissions thanks to the enhanced BlueTEC technology and therefore already meet the requirements of tomorrow's Euro 6 emission class. The BlueTEC catalytic converter technology facilitates the cleaning and aftertreatment of exhaust emissions, thereby making this diesel a particularly environmentally compatible drive system. In both models the ECO start/stop function ensures that the engine is switched off temporarily when the vehicle is stationary. In keeping with the BlueTEC philosophy, optimised alternator management makes it possible to recuperate kinetic energy during the engine's coasting phases and braking. Meanwhile, the radiator shutter reduces aerodynamic drag when the engine requires only moderate cooling. But that's not all: measures such as tyres with low rolling resistance, intelligently controlled ancillaries and optimised aerodynamics also help achieve a sustained increase in the efficiency of the entire vehicle.



The ML 350 BlueTEC 4MATIC achieves its maximum torque of 620 Nm as early as between 1600 and 2400 rpm

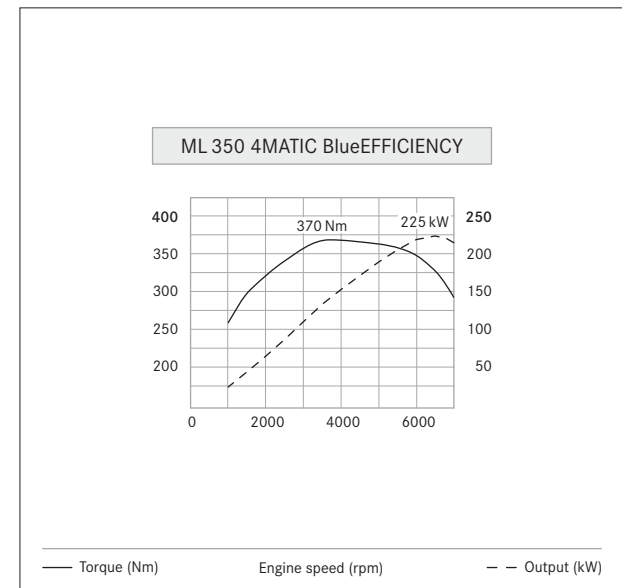
Petrol engine

Driving pleasure and efficiency can be reconciled by means of newly developed engine technologies which are impressively powerful but at the same time reduce fuel consumption and CO₂ emissions

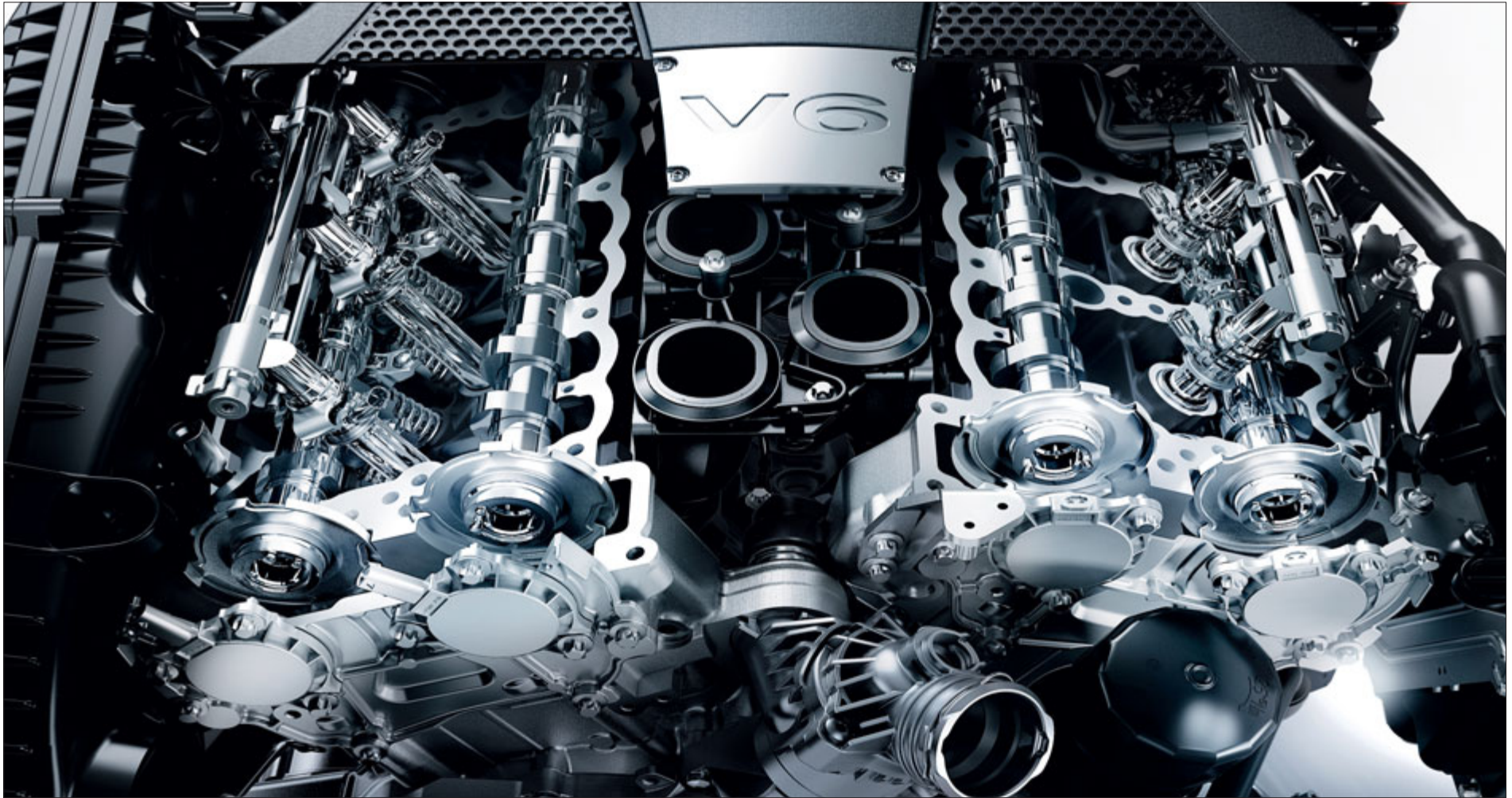
V6 engine. The new BlueDIRECT petrol engines were developed with the aim of substantially reducing fuel consumption and emissions without compromising on dynamism and ride comfort. The result: state-of-the-art engine technology which offers effortlessly superior performance yet also takes a responsible approach to fuel consumption.

A 25% reduction in fuel consumption compared with the predecessor model and correspondingly lower CO₂ emissions are reconciled with enhanced dynamism in the ML 350 4MATIC BlueEFFICIENCY. These benefits are due principally to the latest generation of direct-injection petrol engines from Mercedes-Benz which operates using spray-guided combustion and high-pressure injection via piezo injectors. The maximum output is 225 kW, while the peak torque of 370 Nm is available between 3500 and 5250 rpm.

Factors contributing to the reduction in fuel consumption comprise the enhanced combustion process, the standard-fit ECO start/stop function, a new intake and exhaust system, regulated ancillaries, intelligent alternator management and the consistent use of light-weight construction principles. The excellent refinement of the new V6 engine is particularly impressive.



The ML 350 4MATIC BlueEFFICIENCY delivers peak torque of 370 Nm across the engine speed range from 3500 to 5250 rpm



The ML 350 4MATIC BlueEFFICIENCY impresses with effortlessly superior pulling power in every driving situation

Transmission

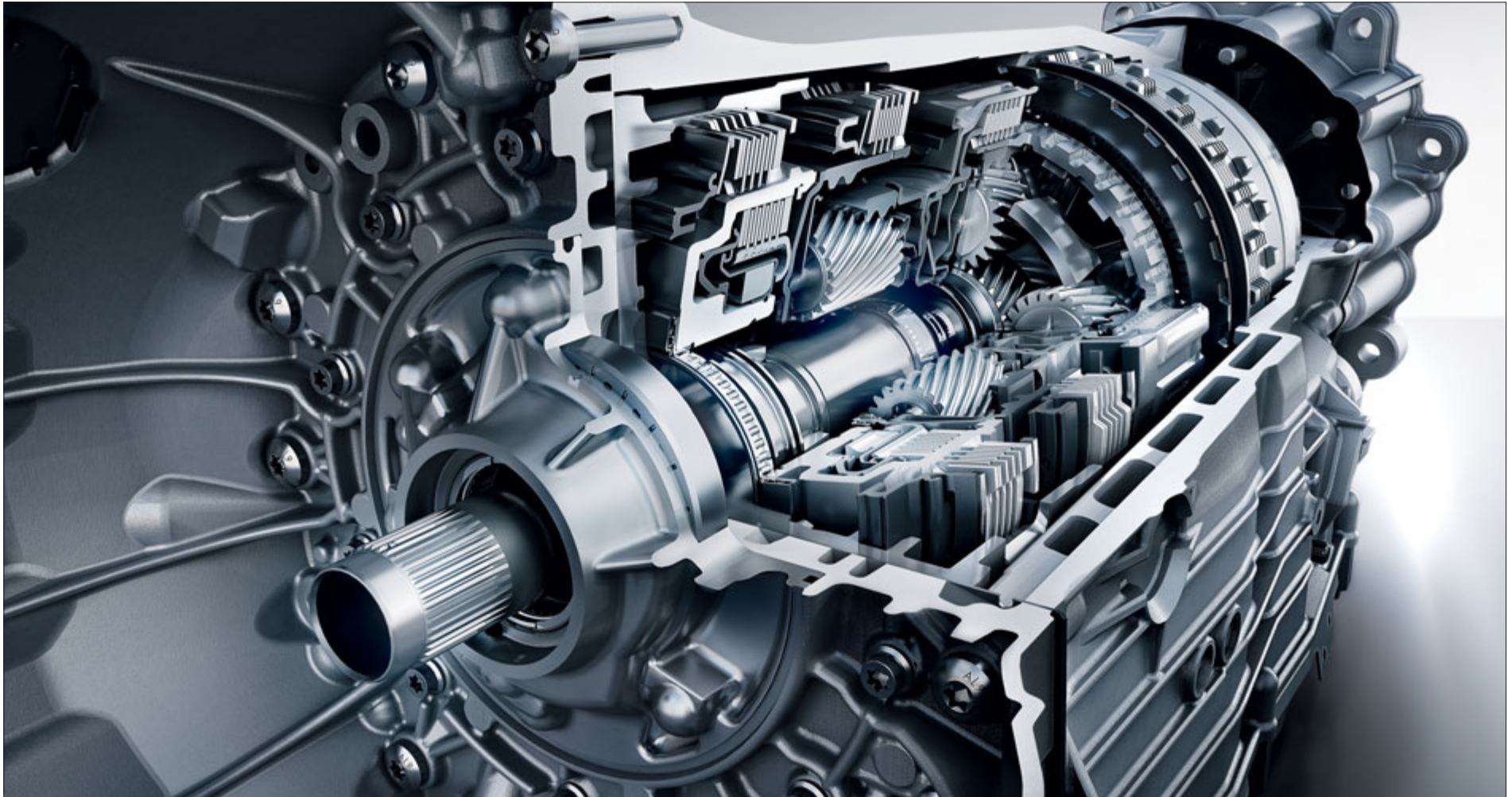
Whether you favour an economical or a sporty driving style – the 7G-TRONIC PLUS is ideally matched to every engine and continuously adjusts to the current driving situation and driving style. What's more, it is intuitive and ergonomic to use

7G-TRONIC PLUS. The new M-Class is fitted as standard with the enhanced 7G-TRONIC PLUS 7-speed automatic transmission and the DIRECT SELECT lever on the steering column. Seven forward gears allow optimum revs at all times, thus reducing fuel consumption. In city traffic especially, the 7-speed automatic transmission brings about a further reduction in fuel consumption thanks to the ECO start/stop function which stops the engine automatically when the vehicle comes to a halt. The further improved electrohydraulic control unit, together with optimised engine and transmission software, results in more dynamic gear changes and even greater shift quality. What's more, the vehicle responds more directly to the driver's use of the accelerator pedal.

DIRECT SELECT. Ergonomically designed and intuitive to operate, the DIRECT SELECT selector lever on the steering column allows the driver to set the automatic transmission positions P, N, R and D simply by giving it a light tap. The function commands are then transmitted wholly electronically. Additional steering-wheel gearshift paddles also facilitate manual pre-selection of the seven gears, so drivers can decide whether they want to change gear themselves using the steering-wheel shift paddles or whether they prefer this to be taken care of automatically.



Transmission control with the DIRECT SELECT lever on the steering wheel. The driver can intervene manually in the gear selection process by means of the shift paddles on the steering wheel



The 7G-TRONIC PLUS: one of over 18 million Mercedes-Benz automatic transmissions produced in a period spanning more than 50 years

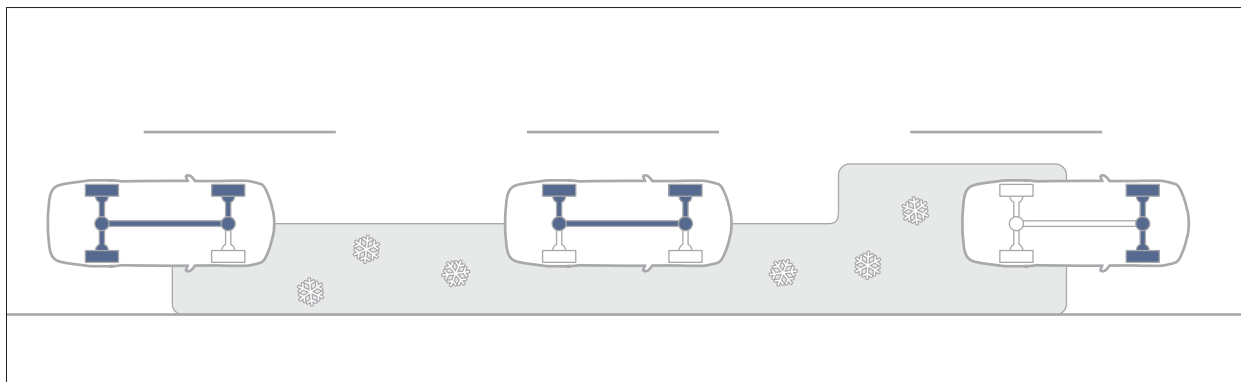
Chassis & suspension

The chassis and suspension of the new M-Class impress with their fine driving dynamics and ride comfort. Working in concert with the 4MATIC permanent all-wheel drive, they enable the best possible traction and make for enhanced driving stability both on poor roads and in off-road use

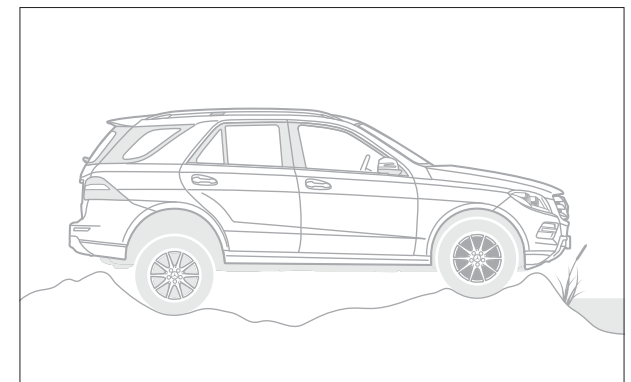
4MATIC all-wheel-drive system (standard). The 4MATIC permanent all-wheel-drive system offers dynamic handling and enhanced stability both on and off road. As 4MATIC is always active, it is able to respond almost instantaneously in poor weather conditions such as rain, black ice or snow. It is assisted by the Electronic Stability Program ESP® and the electronic traction system 4ETS with integral ABS and ASR functions which provide additional support for the all-wheel drive. 4ETS enables controlled braking of spinning

wheels and, as a consequence, directs the drive torque to the wheels offering good traction, allowing plenty of power to be planted on the road when moving off and when accelerating, especially on poor road surfaces. 4MATIC makes conventional differential locks practically superfluous: the automatic braking pulses make it easier to move off on slippery ground and enhance stability during critical manoeuvres.

Off-road driving mode with off-road button (standard, not for ML 250 BlueTEC 4MATIC or ML 63 AMG). The off-road-driving mode supports the driver when using the vehicle off-road by adapting the settings for the engine output, automatic transmission, anti-lock braking system ABS, Electronic Stability Program ESP® and the electronic traction system 4ETS. This mode is activated by means of the off-road button in the centre console.



The electronic traction system 4ETS automatically transfers the drive torque to the wheels with most grip



Effortlessly superior handling in any terrain

Downhill Speed Regulation DSR (standard). When the vehicle is negotiating steep downhill gradients, Downhill Speed Regulation allows the driver to set a speed of between 2 and 18 km/h which is maintained, within the bounds of physical possibility, through automatic control of the engine and transmission as well as the application of braking force. In this way DSR makes for more relaxed descents and enhances active safety during off-road driving.

ON&OFFROAD package (option in combination with the AIRMATIC package, not available for ML 63 AMG). Activated in an instant, the ON&OFFROAD package allows the driver to exercise even greater control over the handling of the new M-Class, whether on or off the road. A rotary switch is used to select any of six pre-programmed driving modes with which the vehicle configuration can be adjusted to provide the best possible response to the current driving situation and road surface conditions. Elements and variables whose parameters are automatically adjusted in line with the selected driving mode include the engine, transmission, ESP®, 4ETS, ASR, steering, ground clearance, air suspension and damping. The selected driving mode

and animations of variables such as the gradient and angle of inclination are also shown in the COMAND display. In the highest Offroad mode, AIRMATIC allows a ground clearance of 285 mm while the Sport mode sets it to 180 mm when running at high speeds in order to enhance agility and stability. The driver can choose between the following driving modes: AUTO (standard mode), Offroad 1 (sand and easy terrain), Offroad 2 (difficult terrain), Sport, Snow and Trailer. Furthermore, additional functions, such as a low-range ratio – for enhanced power, traction and handling safety in loose terrain – or manual mode for the 7G-TRONIC PLUS



The COMAND display shows the driving mode as well as the gradient and angle of inclination

automatic transmission can be engaged. Other components of the package include 100% centre differential locks as well as an underguard for the engine and reinforced underbody panelling for the entire vehicle which can provide enhanced protection during off-road use.



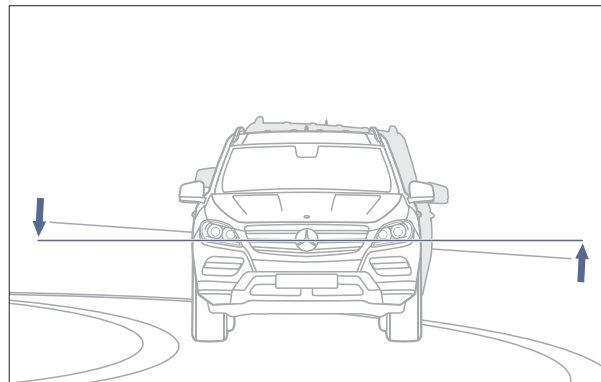
A rotary switch in the centre console is used to set the current driving mode

Chassis & suspension

Even in standard guise, the suspension of the new M-Class with its selective damping system is extremely well prepared for a dynamic driving style yet delivers a remarkably comfortable ride at the same time

Direct-Steer system (standard). The Direct-Steer system uses an increasingly direct steering ratio to reduce the steering effort required in the case of large steering angles – when parking or negotiating tight bends, for example. Conversely, straight-line running at high speeds is particularly stable. In this way, vehicle agility and steering comfort are increased by the precise steering response and good feedback. The outstanding handling of the new M-Class is also evident in what is the smallest turning circle in this vehicle segment at just 11.80 metres. Power assistance is provided electromechanically and diminishes as the road speed increases. Another benefit of this system is that it helps save fuel as energy is only required for the actual steering movements.

ACTIVE CURVE SYSTEM (option for 6-cylinder models, standard for ML 63 AMG). The ACTIVE CURVE SYSTEM uses active stabilisers to reduce the roll angle of the vehicle when cornering and off-roading with the result that occupant comfort and driving dynamics are enhanced during off-road use. This makes for greater agility and driving enjoyment in the middle speed range on country roads as well as greater handling stability and improved straight-line running at high motorway speeds.



The ACTIVE CURVE SYSTEM reduces rolling movements to a minimum and increases ride comfort, agility and safety

Steel suspension with selective damping system (standard). The new suspension with selective damping system combines agility with ride comfort, enhances the dynamic handling and comfort characteristics of the new M-Class compared with the predecessor model, and also reduces noise and vibration. As the damping system adjusts automatically to the driving situation, the damping effect and stability are enhanced, especially on uneven ground. Featuring weight-optimised aluminium components, the new double wishbone front suspension works in concert with the sophisticated four-link rear axle to ensure low road roar and tyre vibration characteristics, good driving dynamics and off-road capability.

AIRMATIC package (option for 4 and 6-cylinder models, standard for ML 63 AMG). Thanks to the Adaptive Damping System ADS, the AIRMATIC air suspension adjusts precisely to the prevailing road and driving conditions by modifying the setup in accordance with the road surface, driving style and load status. Compared with conventional steel suspension this reduces road roar and tyre vibration while enhancing handling

safety in every driving situation. The integrated all-round self-levelling function ensures the vehicle body is maintained at a constant level regardless of the load status. A manual control allows the driver to switch between a comfort-oriented setup or a sporty one. If necessary the vehicle also switches over to stiffer settings of its own accord. When running at high speed, the body is automatically lowered to a minimum ground clearance of 161 mm to optimise driving stability, aerodynamics and fuel consumption. Below 40 km/h the vehicle's body is raised to its normal level again. Off the beaten track the full air suspension with additional vehicle-level adjustment also boosts the off-road capability: a touch of a button is all it takes to increase the ground clearance to as much as 236 mm (or 266 mm in combination with the ON&OFFROAD package).



The standard suspension with selective damping system adjusts to the current driving situation and road condition quickly and precisely

Safe driving

In the “safe driving” phase, vehicle systems like those in the new M-Class are able to intervene before an accident can occur. Their awareness can help defuse even critical situations and thus forms the basis for relaxed driving

ATTENTION ASSIST (standard). This innovative drowsiness-detection system is especially useful on long trips. At speeds of between 80 and 180 km/h, ATTENTION ASSIST warns the driver as soon as it detects signs of increasing inattention or drowsiness. Sensors analyse driving behaviour and can detect deviations from a previously determined, individual driver profile.



If signs of increasing drowsiness and inattention on the part of the driver are detected, ATTENTION ASSIST recommends taking a break

Active Blind Spot Assist (part of the optional Driving Assistance package Plus). The system is active at road speeds between 30 and 250 km/h and monitors the area left and right of the M-Class and to the rear of it. If a vehicle is detected in the surveillance area, a visible warning signal in the exterior mirror is triggered. If the driver ignores this and begins to change lane despite the audible warning signal, the system can intervene actively using the ESP® control function to apply a moderate correction to the trajectory.



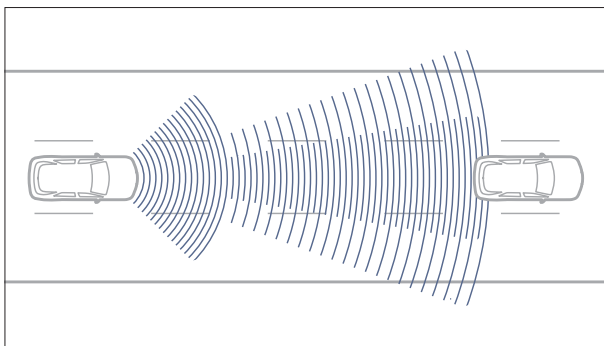
Active Blind Spot Assist can give a warning when changing lane and apply a braking force if necessary

Active Lane Keeping Assist (part of the optional Driving Assistance package Plus). The Active Lane Keeping Assist function continuously registers the road markings. If it is established that the white markings are being crossed in an uncontrolled way, the system warns the driver by discreetly vibrating the steering wheel. If the driver fails to react, the ESP® control function can apply braking selectively to the appropriate wheels in order to return the vehicle to the correct traffic lane.



Provides warning of unintended lane changes and corrects them if necessary: Active Lane Keeping Assist

DISTRONIC PLUS (part of the optional Driving Assistance package Plus). DISTRONIC PLUS can help the driver to maintain the desired distance between the car and the vehicle in front by braking the car - to a standstill, if necessary - and then accelerating it again. The PRE-SAFE® Brake can initiate emergency braking around 0.6 seconds before an imminent collision to reduce the severity of the accident. In the event of danger, the brake assist function BAS PLUS can make the appropriate brake pressure available.



DISTRONIC PLUS adaptive cruise control can brake the car to a standstill then accelerate it again, for example when driving in a queue of traffic

Intelligent Light System (part of the optional Light package). The system includes bi-xenon headlamps with five functions: country mode, motorway mode, enhanced fog lamps, cornering light function and active light function. Adaptive Highbeam Assist selects the optimum low-beam headlamp range. The headlamps are dimmed as soon as vehicles driving ahead/oncoming vehicles with their lights on are detected. The standard-fit LED daytime running lamps integrated in the front bumper enhance perceptual safety during the daytime.



Adaptive Highbeam Assist always provides the best possible headlamp range automatically, thereby improving visibility for the driver

Night View Assist Plus (option). The COMAND display highlights the entire area normally covered by main beam, as recorded by the Night View Assist system's infrared camera, in the form of a greyscale image. This makes it easier for drivers to get their bearings in situations where main beam cannot be switched on and allows them to react quicker to people detected on or next to the road. What's more, pedestrians detected by the system are designated on the display by the special pedestrian recognition function for enhanced driver awareness.

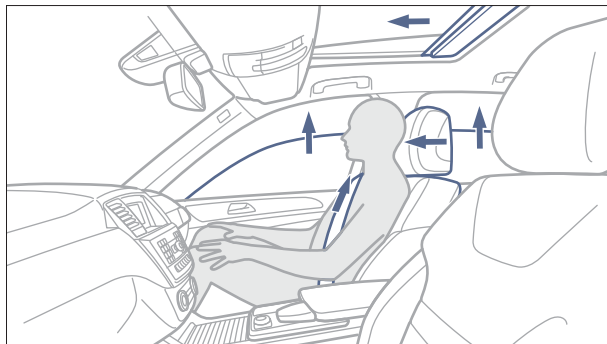


To ensure better driver awareness, Night View Assist Plus highlights pedestrians on the display

In the event of danger or in an accident

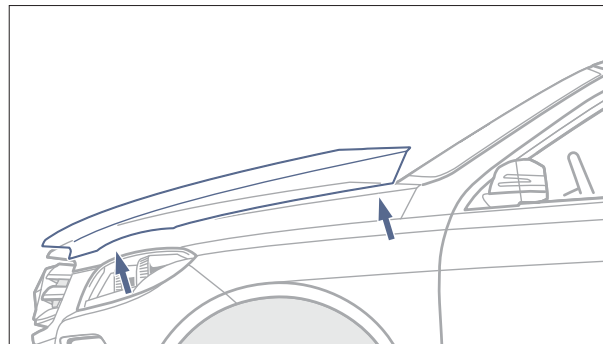
The new M-Class has one of the most comprehensive arrays of safety equipment in its vehicle segment and therefore assumes a leading role in its class with regard to safety

PRE-SAFE® system (standard). The PRE-SAFE® anticipatory occupant protection system can detect critical driving situations as they start to arise and initiate preventive measures to protect the occupants. The front seat belts can be reversibly tensioned, while open side windows or the optional sliding sunroof can be closed, depending on the driving situation and the car's specification. These measures allow the seat



PRE-SAFE® can recognise critical driving situations and initiate preventive measures to protect the occupants

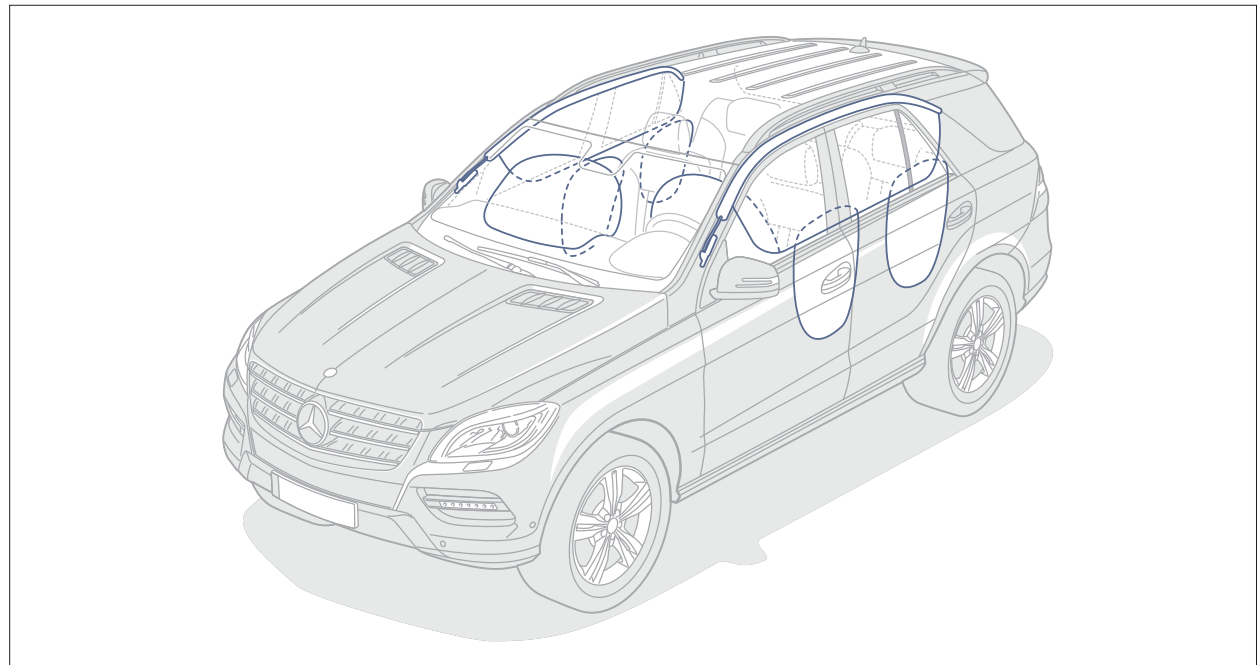
belts and airbags to be deployed as effectively as possible should an accident occur. What's more, the optionally available Memory function can move the front passenger seat into a favourable position. If the accident is avoided, the seat belts revert to their original positions while the other components can be adjusted to the desired position. The system is then ready for action again straightaway.



The active bonnet helps to reduce the risk of injury to pedestrians and cyclists in collisions

Pedestrian protection with active bonnet (standard). The active bonnet system can reduce the risk of injury to pedestrians and cyclists in a collision. If sensors in the front bumper detect an impact, they can trigger a spring mechanism that raises the bonnet. The resulting increase in space between the comparatively soft bonnet and the hard components in the engine compartment reduces the impact energy and can therefore diminish the risk of severe injuries. The active bonnet is reversible, and can thus be returned to its normal position by the driver.

Airbags (standard). The new M-Class is equipped as standard with seven airbags which can help prevent injuries or reduce the risk of injury in the event of a collision. The two adaptive front airbags deploy in either one or two stages, depending on the severity of the impact. Furthermore, the M-Class has sidebags (combined thorax/pelvis airbags) in the front seat backrests for the driver and front passenger as well as two large windowbags extending over both rows of seats. The kneebag can further reduce the forces exerted on the driver during an accident. Rear sidebags are available as an optional extra.



Standard equipment includes windowbags over both rows of seats, airbags and sidebags for the front-seat occupants as well as a driver kneebag

Seats

The seats and interior of the new M-Class meet the high standards set by discerning customers and are designed to provide impressive long-distance comfort



Fully power-adjustable seats (standard). The high-quality seating in the new M-Class offers both front and rear occupants a high level of comfort on long journeys, optimum ergonomics and generous amounts of leg room and shoulder room. Both front seats are fully power-adjustable as standard and are also provided with intuitive seat adjustment switches which are positioned conveniently in the door panels. Both rows of seats can be equipped with optional seat heating while climatized front seats can be specified in combination with leather or designo leather upholstery. The climatized seat system comprises three-stage seat heating and active multi-stage ventilation to cool the seat surface. As well as offering excellent comfort, the seats make a significant contribution to the high-quality ambience of the interior thanks to their carefully selected materials and fine workmanship.

Climate control

A pleasant interior climate is paramount when it comes to ensuring a high level of stress-relieving safety. This is why the climate control system for the new M-Class is exceptionally versatile and can be adjusted to meet the specific needs of the individual occupants

THERMATIC (standard). The THERMATIC automatic climate control uses sensors to control the temperature for the driver and front passenger automatically. Further standard features include air recirculation, a cooled glove compartment and a combination filter for particulate matter. There are two additional air outlets for the rear compartment on the rear end of the centre console.

THERMOTRONIC (option). This automatic climate control system allows the driver, front passenger and rear passengers to set the temperatures for their respective areas of the vehicle independently. There is a separate control unit with a display specially for the rear. Additional air outlets in the B-pillars, two pivoting air vents in the centre console and a booster blower ensure the ideal temperature in the rear. What's more, the automatic mode can also be adjusted to meet the needs of the individual occupants.

Heated multifunction steering wheel (option). At the touch of a button the rim of the steering wheel is heated to a temperature of 35°C in order to provide a pleasant grip area even during cold weather. Like other comfort features, such as the optional temperature-controlled front cup holders, which can be set to maintain any temperature between 8°C and 55°C, the heated steering wheel creates a pleasant sense of well-being, whatever the season.



The THERMOTRONIC automatic climate control system operates extremely effectively without producing draughts. It is easy to use, fast to respond and quiet



The temperature-controlled cup holders are suitable for hot and cold drinks and also provide protection against spillage

Load compartment management

Up to five people can enjoy the spacious accommodation provided by the new M-Class, with the rear bench seat offering not only a large amount of kneeroom but also plenty of interior height and particularly generous shoulder and elbow room

The interior of the new M-Class is so spacious that three child seats can be secured next to each other without any difficulty. What's more, the outer rear seats are equipped with ISOFIX child seat anchorage points as standard. Getting in is easy, too, thanks to the extremely wide opening angles of the front and rear doors. The high, upright seating position means that all the occupants can enjoy a good view. Rear passengers can also adjust the angle of the backrests independently. Despite all this passenger space, the load compartment still offers a capacity of 690 litres (measured up to top edge of rear backrest) with five occupants on board (1025 litres if loaded to roof level).

Making full use of the space provided by the new M-Class is quick and easy. It takes just a few adjustments to fold the 1/3 : 2/3 split backrests and cushions of the second row forwards to create a flat load area. With the rear seats folded, the tailgate gives you access to a load area with a capacity of 2010 litres and an almost flat floor. This figure also includes a 90-litre stowage compartment under the load compartment floor. With a maximum load area floor length of some 1.83 metres, the new M-Class certainly won't cramp your style and even opens up new possibilities for transporting items. Four load-securing rings on the load compartment floor, four bag hooks at beltline level and two clothes

hooks on the tailgate facilitate flexible use of the load compartment. Optimum accessibility is ensured by a tailgate whose headroom of 1.99 metres (1.98 metres in the case of the ML 250 BlueTEC) when open allows excellent freedom of movement for loading. The load sill has a stainless steel cover to prevent the bumper and load compartment from being scratched or damaged during loading and unloading.



The load compartment of the new M-Class can be extended as required



Space for three people and a loading length of 1.83 m behind driver's seat



The new M-Class has one of the largest load compartments in its segment

EASY-PACK load-securing kit (option). The EASY-PACK load-securing kit provides a practical way of securing the load and offers greater protection against damage during loading and unloading. The system consists of two load compartment rails, which are secured to the load compartment floor on the left and right sides and are used to hold load-securing elements. The telescopic bar included in the package allows the load compartment to be divided flexibly into different zones or bulky items to be secured. Bulky or round items can be attached to the load compartment sides using the retractable load-restraining belt.



The EASY-PACK load-securing kit makes loading convenient and easy

EASY-PACK tailgate (option). The EASY-PACK tailgate which can be opened and closed automatically allows the load compartment to be loaded and unloaded conveniently. The tailgate is opened and closed using either a switch on the driver's door, the pushbutton on the inside of the tailgate, the buttons of the remote control or the exterior tailgate handle. The motor is equipped with an obstruction sensor which triggers an automatic reversal function. It is possible to restrict the opening angle to any chosen point whenever required. Manual opening and closing is possible by using the release handle on the tailgate.



Out of sight: lockable laptop compartment under load compartment floor

Optional extras for the load compartment (option). The load compartment cover which can be specified as an option makes for a tidy appearance while providing protection from prying eyes. The optional load compartment cover including safety net behind the second row of seats can also protect the occupants from unsecured objects in the load compartment. The optional armrest available for the rear seats has a through-loading feature above the armrest and is therefore particularly practical when transporting skis.



Rear armrest with through-loading feature

Multimedia systems

The new M-Class can be optionally equipped with the full range of Becker® MAP PILOT entertainment and navigation systems, the COMAND Online multimedia system and the Rear Seat Entertainment System for the rear passengers

Becker® MAP PILOT (option). The new Becker® MAP PILOT has everything you look for in a fully featured, advanced navigation system. Fully integrated, it can be operated via the central control (Controller) and also via the display of the Audio 20 CD. What's more, it offers further scope for individualisation by downloading current map data and additional functions. A cradle for the control unit in the glove compartment allows the system to be used flexibly and to be removed from the vehicle.



The extensive functions provided by the Becker® MAP PILOT are indicated on the Audio 20 CD display and the instrument cluster

COMAND Online (option). This system is a combination of audio and navigation systems as well as telephone and internet functions. Entertainment is provided by the DVD drive and MUSIC REGISTER with a 10 GB hard disc. An internet-capable mobile phone allows access to the web as well as mobile services from Mercedes-Benz. Updates for European map data are free for three years from the date of initial vehicle registration. USB, Aux-in and Bluetooth® interfaces are provided as standard, as is an SD memory card slot. LINGUATRONIC allows you to operate the system by voice entry.



The multimedia system with HDD navigation has a high-resolution colour display with a 17.8-cm screen diagonal

Rear Seat Entertainment System (option). The Rear Seat Entertainment System comprises a DVD player, two TFT colour displays with a 20.3-cm diagonal on the front head restraints, two sets of wireless headphones, remote control and two Aux-in connections, allowing the rear passengers to watch films or connect a games console during the journey. Both displays can be used independently of one another. Thanks to the optionally available TV receiver passengers in the new M-Class can even watch broadcast TV programmes.



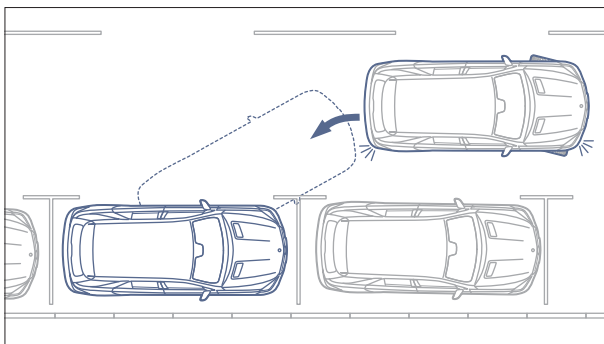
The two displays for the Rear Seat Entertainment System are mounted on the front-seat head restraints

Assistance systems

Optional assistance systems provide the driver with additional support in various driving situations and further enhance the feeling of comfort and security which the new M-Class inspires

Active Parking Assist, including PARKTRONIC (option).

This system automatically looks for a suitable parking space and also parks the vehicle automatically at the touch of a button, with the driver only required to operate the accelerator, transmission and brakes after stopping, accepting the proposed parking space and selecting reverse. During automatic parking, the system's ten ultrasonic sensors measure the distance to the vehicles to the front and rear. A control unit processes the signals from the sensors and calculates the optimum way to manoeuvre into the space.



The system completes the automatic parking procedure in a maximum of five moves

Reversing camera with guide lines in display (option).

The reversing camera with wide-angle lens sends images of the area directly behind the car to the COMAND display. It is activated when reverse gear is engaged, thus enhancing safety when reversing into a parking space. The reversing camera is only available in conjunction with COMAND Online.



During parking, the COMAND Online central display shows the area behind the car

Speed Limit Assist (part of the COMAND Online option).

A windscreen-mounted camera that permanently scans the car's surroundings is able to recognise signed speed limits and indicate the detected maximum speed in the display. The driver can therefore check the prevailing speed limit at any time. This added convenience is of particular benefit on routes with variable speed limits or roadworks. In addition, Speed Limit Assist compares the signposted speed limits with the data from the navigation system.



The information from Speed Limit Assist is shown both in the instrument cluster and in the COMAND Online central display

ML 63 AMG exterior

AMG – around the world these three letters are recognised as standing for cutting-edge technology, exclusivity and outstanding driving dynamics. Before you even get into the new ML 63 AMG its unique charisma makes it clear that this model is a powerful symbol of compelling dynamic excellence → www.mercedes-amg.com



An exceptional character and powerful dynamics are combined in an extremely versatile vehicle: the new ML 63 AMG

The very first encounter with the new ML 63 AMG is an electrifying experience: even when stationary, it conveys the characteristic sense of AMG power and performance through the energy and expressiveness of its charisma. This model combines the self-assured presence of a premium SUV with the design of a sports car: one glance is all it takes to be captivated by the compelling ensemble formed by the special AMG front wings, which are 20 mm wider than usual and bear “V8 BITURBO” lettering, the high-gloss black radiator grille with its three louvers, the darkened headlamps and the powerful AMG front apron with its integrated LED daytime running lamps and matt chromed underguard. The spellbinding effect is compounded by the AMG side skirts painted in the vehicle colour and the special AMG rear apron with a chromed underguard. An impressively sound footing is provided by the 5-spoke light-alloy wheels painted in titanium grey and equipped with 265/45 R 20 tyres while the sports braking system with internally ventilated and perforated brake discs at front and rear is ready to deliver suitably high-performance stopping power. The visual tour de force that is

the new ML 63 AMG is completed by the AMG sports exhaust system whose two chromed twin tailpipes integrated into the bumper promise a no less thrilling acoustic experience.

Beneath this stunning exterior lies something even more impressive: the new AMG V8 biturbo engine combined with the AMG SPEEDSHIFT PLUS 7-speed sports transmission is characterised by compelling dynamics and a degree of efficiency which is exceptional in this vehicle and performance class. On the one hand, this combination is able to provide a stirring driving experience with a rated output of 386 kW and a maximum torque of 700 Nm. On the other hand, it allows a reduction in fuel consumption of 26.5% compared with the predecessor model thanks to direct petrol injection with spray-guided combustion, twin turbochargers, alternator management and Controlled Efficiency mode with start/stop function. The transmission offers three different driving modes: the first of these, ("C"), is designed to enable driving with optimum fuel consumption; driving dynamics are enhanced noticeably through "Sport" ("S") mode and on

up to "Manual" ("M") mode. The sporty experience is also enhanced by the automatic double-declutching function as well as the characteristic sound. The AMG speed-sensitive sports steering has a deliberately direct ratio and offers the best possible steering precision at high cornering speeds. The stiff setup of the springs and gas-

pressure shock absorbers of the AMG sports suspension, which is based on the AIRMATIC suspension with integrated ACTIVE CURVE SYSTEM, guarantees optimum road feel and minimises body movements with the support of the two-stage ESP® dynamic handling control system and the AMG high-performance braking system.



Demonstratively dynamic: the expressive presence of the new ML 63 AMG impresses from every angle

ML 63 AMG interior

Powerful outside, stylish inside: high-quality materials and traditional craftsmanship form an outstanding partnership with resolutely sporty design inside the new ML 63 AMG



The interior of the new ML 63 AMG features a thrilling mix of fine materials and dynamic design

As soon as the doors are opened, attention focuses on the stainless steel sill panels with AMG lettering which are illuminated for the front doors. AMG sports seats finished in single and two-tone leather and featuring a special upholstery pattern as well as AMG badges in the front and rear backrests create a welcoming ambience and are complemented by the ARTICO man-made leather trim on the upper section of the dashboard, the beltline, the armrests and the door centre panels. The AMG performance steering wheel trimmed in nappa leather with perforations in the grip area and silver-coloured aluminium shift paddles contributes to the dynamic ambience. This impression is reinforced by features such as AMG floor mats, the AMG sports pedals in stainless steel with rubber studs and the AMG instrument cluster with its colour display. The standard leather upholstery is available in three colours while two-tone leather upholstery and designo leather are available as optional extras. The black headlining, heated front seats and the sliding glass sunroof add the finishing touches to the exclusive ambience.

ML 63 AMG Performance Package and Performance Studio

Express to impress – the AMG Performance Studio offers many attractive individualisation options which bring out the sporty presence of the new ML 63 AMG even more emphatically

The AMG Performance Studio offers a range of options to underline the dynamic side of the new ML 63 AMG. The AMG Performance Package, for example, boosts the output by 24 kW to 410 kW and increases the maximum torque by 60 Nm to 760 Nm. It also underlines the enhanced performance of the new ML 63 AMG with visual cues comprising red-painted AMG brake callipers,

an AMG engine cover in carbon fibre and the AMG performance steering wheel.

An even more dynamic driving sensation is available with the AMG Driver's package which sees the electronically governed top speed raised to 280 km/h (and includes participation in professional driving training at the AMG Driving Academy). Also available as an

option for the AMG model are high-shine 5-twin-spoke AMG light-alloy wheels painted in titanium grey and equipped with 295/35 R 21 tyres.

The AMG Performance Studio in Affalterbach can also meet other exclusive customer requests – from vehicle personalisation all the way to the production of one-off models.



AMG performance steering wheel



AMG engine cover in carbon-fibre



Red-painted AMG brake callipers

Standard equipment | Selection



Multifunction steering wheel in nappa leather



Audio 20 CD



ISOFIX



ATTENTION ASSIST



Electric parking brake



Door sill panels with Mercedes-Benz lettering



THERMATIC



Tail lights featuring LED fibre-optic technology

Optional extras | Selection



Panoramic sliding sunroof



Aluminium-look running boards



Harman Kardon® Logic 7® surround sound system



Night View Assist Plus



Ambient lighting



KEYLESS-GO



Trailer coupling, partially power-operated



Active Lane Keeping Assist

AMG Exterior Sports package

The AMG Exterior Sports package completes the dynamic appearance of the new M-Class with sporty and athletic styling elements



The optional AMG Exterior Sports package adds to the dynamic presence of the new generation of the M-Class. The AMG bodystyling impresses with front and rear aprons which differ from the standard version as well as vehicle-colour side skirts which have a particularly dynamic look. New, high-shine 5-spoke AMG light-alloy wheels with 255/50 R 19 tyres enhance the exterior design significantly while perforated brake discs with a brake calliper aperture complete the impressive picture and make for a driving experience which is perfect in visual terms, too.

The AMG Exterior Sports package gives the new M-Class an even sportier presence



Rear bumper with special AMG rear apron



AMG 5-spoke light-alloy wheels with 255/50 R 19 tyres (option)



AMG 5-twin-spoke light-alloy wheels with 265/40 R 21 tyres (option)

Interior Sports package

The Interior Sports package picks up the dynamic tone in the interior and creates a sportier vehicle character with high perceived value



The Interior Sports package enhances the passenger compartment with a range of attractive extras

The optional Interior Sports package offers an exclusive, sporty dimension for the new M-Class. With their special design and reinforced lateral support, the fully power-adjustable sports seats for the driver and front passenger make a decidedly dynamic statement, as does the four-spoke sports steering wheel. The seats are upholstered in a combination of DINAMICA and ARTICO man-made leather in black or can be specified optionally with combined nappa leather and leather upholstery in black, contrasting stitching being standard in either case. The door centre panels provide further attractive highlights and have a special design which differs from that of the standard version. Brushed stainless steel sports pedals with rubber studs as well as black cord floor mats with leather edging and a Mercedes-Benz badge add the final dynamic touches to the interior.





Dynamic and elegant: porcelain designo leather upholstery

designo

Individuality at its most alluring: the optionally available designo range turns special individual requirements into reality

→ www.mercedes-benz.com/designo

The spectrum of exclusive designo appointments provides the option of making a special vehicle even more individual. Choosing designo leather for the seats as well as the armrests on the doors and centre console along with leather door centre panels featuring the characteristic designo layout creates an atmosphere of exceptional quality and exclusivity, whether in

designo black leather, porcelain or marron. As with all vehicles with a designo interior, the metal badge in the seat backrest stands for the meticulous selection of materials and attention to quality, painstaking craftsmanship and outstanding individuality. The appointments are completed by the black DINAMICA microfibre headlining as well as the velour floor

mats with designo black leather edging and designo badges. What's more, new trim elements are now available in designo black high-gloss piano lacquer and a designo wood/leather steering wheel can also be specified.



The designo interior: an ambience of outstanding driving pleasure and exceptional attention to detail

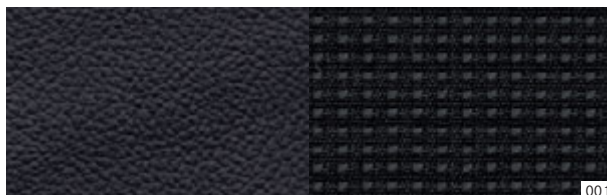


The black headlining in DINAMICA microfibre

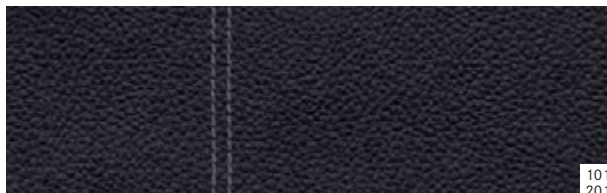
Upholstery and trim



For the black colour scheme it is possible to choose between seat covers in ARTICO man-made leather/fabric (standard) and optional upholstery in leather or ARTICO man-made leather. The interior (seat covers, steering wheel, dashboard, door centre panels, carpet) is predominantly in black with contrast provided by the headlining in alpaca grey. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option. Where the optional Interior Sports package is specified, the sports seats are equipped with black DINAMICA/ARTICO man-made leather upholstery or, as an option, with black nappa leather upholstery, contrasting decorative stitching being common to both.



001

101
201

739



734



731



729



H09

BLACK

001 ARTICO leather²/fabric101²|201 Leather¹

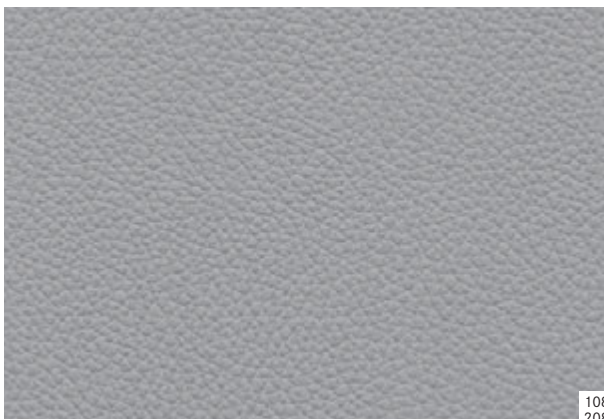
TRIM

739 longitudinal-grain aluminium

734 brown eucalyptus wood¹731 brown burr walnut wood¹729 dark graphite poplar wood¹H09 brown ash wood¹¹ Optional extra² ARTICO man-made leather



For the optional alpaca grey colour scheme it is possible to choose between seat covers in ARTICO man-made leather and leather upholstery. The interior (seat covers, door centre panels, headlining) is predominantly in alpaca grey with contrast provided by the steering wheel, dashboard and the carpet in dark basalt grey. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.



108
208



739



734



731



729



H09

ALPACA GREY

108² | 208 Leather¹

TRIM

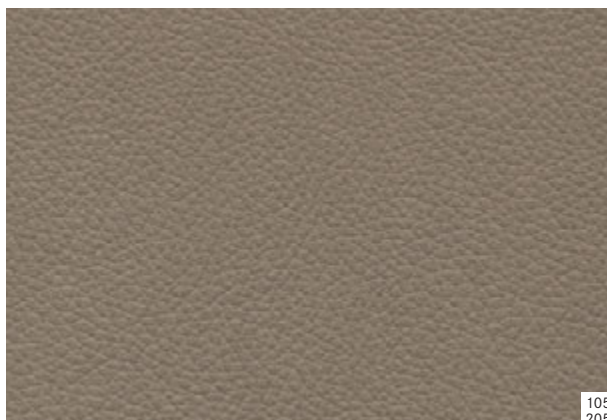
739	longitudinal-grain aluminium
734	brown eucalyptus wood ¹
731	brown burr walnut wood ¹
729	dark graphite poplar wood ¹
H09	brown ash wood ¹

¹ Optional extra

² ARTICO man-made leather



For the optional almond beige colour scheme it is possible to choose between seat covers in ARTICO man-made leather and leather upholstery. The interior (seat covers, door centre panels, headlining, carpet) is predominantly in almond beige with contrast provided by the dashboard and steering wheel in mocha brown. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.

105
205

739



734



731



729



H09

ALMOND BEIGE

105² | 205 Leather¹

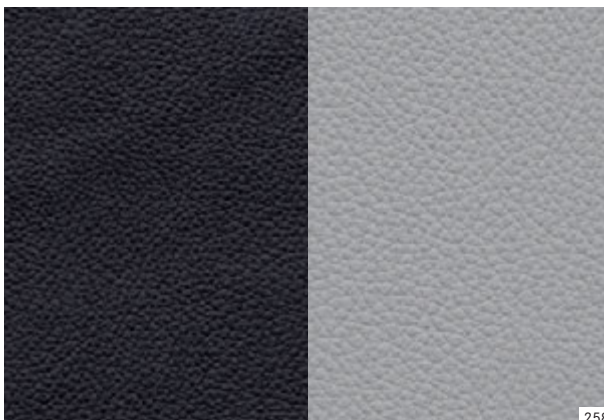
TRIM

739 longitudinal-grain aluminium

734 brown eucalyptus wood¹731 brown burr walnut wood¹729 dark graphite poplar wood¹H09 brown ash wood¹¹ Optional extra² ARTICO man-made leather



The optional black/alpaca grey colour scheme features leather upholstery and door centre panels in alpaca grey. The dashboard is covered in ARTICO man-made leather while the leather steering wheel is in contrasting black. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.



BLACK/ALPACA GREY

258 Leather¹

TRIM

739 longitudinal-grain aluminium

734 brown eucalyptus wood¹

731 brown burr walnut wood¹

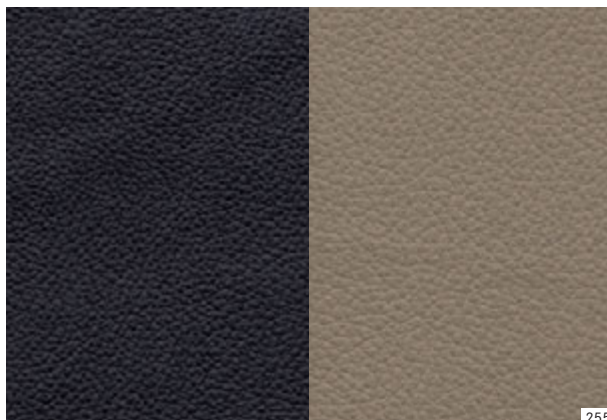
729 dark graphite poplar wood¹

H09 brown ash wood¹

¹ Optional extra



The optional black/almond beige colour scheme features leather upholstery and door centre panels in almond beige. The dashboard is covered in ARTICO man-made leather while the leather steering wheel is in contrasting black. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.



255



739



734



731



729



H09

BLACK/ALMOND BEIGE

255 Leather¹

TRIM

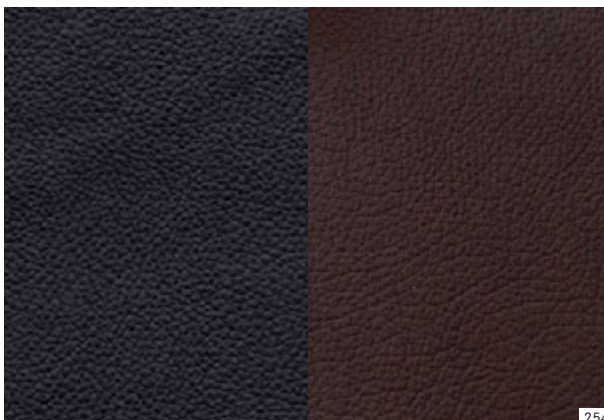
739 longitudinal-grain aluminium

734 brown eucalyptus wood¹731 brown burr walnut wood¹729 dark graphite poplar wood¹H09 brown ash wood¹

¹ Optional extra



The optional black/tobacco brown colour scheme features leather upholstery in tobacco brown and marron as well as door centre panels and armrests in marron. The dashboard is covered in ARTICO man-made leather while the leather steering wheel is in contrasting black. Trim elements in longitudinal-grain aluminium are standard while wood trim in various colours and varieties is available as an option.



254



739



734



731



729



H09

BLACK/TOBACCO BROWN

254 Leather¹

TRIM

739 longitudinal-grain aluminium

734 brown eucalyptus wood¹731 brown burr walnut wood¹729 dark graphite poplar wood¹H09 brown ash wood¹

¹ Optional extra

Wheels



10-spoke light-alloy wheels with 235/65 R 17 tyres (standard for ML 250 BlueTEC 4MATIC and ML 350 BlueTEC 4MATIC, Code 25R)



10-spoke light-alloy wheels with 255/55 R 18 tyres (standard for ML 350 4MATIC BlueEFFICIENCY, optional for diesel models, Code R41)



7-spoke light-alloy wheels with 255/50 R 19 tyres, with high-sheen finish (optional, not for ML 63 AMG, Code 06R)



7-spoke light-alloy wheels with 255/50 R 19 tyres (optional, not for ML 63 AMG, Code R53)



7-twin-spoke light-alloy wheels with 235/65 R 17 tyres (optional for ML 250 BlueTEC 4MATIC and ML 350 BlueTEC 4MATIC, Code R24)



5-twin-spoke light-alloy wheels with 255/50 R 19 tyres (optional, not for ML 63 AMG, Code R55)



5-spoke light-alloy wheels with 255/50 R 19 tyres (optional, not for ML 63 AMG, Code R39)



5-twin-spoke light-alloy wheels with 265/45 R 20 tyres (optional, not for ML 63 AMG, Code R33)



AMG 5-spoke light-alloy wheels with 255/50 R 19 tyres, with high-shine finish (part of AMG Exterior Sports package, not for ML 63 AMG, Code 780)



AMG 5-spoke light-alloy wheels with 265/45 R 20 tyres, with high-shine finish (optional, not for ML 63 AMG, Code 758)



AMG 5-twin-spoke light-alloy wheels with 265/40 R 21 tyres (optional, not for ML 63 AMG, Code 757)



incenio 5-twin-spoke light-alloy wheels¹ with 265/45 R 20 tyres, painted palladium silver with high-shine finish (accessory)



AMG 5-spoke light-alloy wheels with 265/45 R 20 tyres, painted titanium grey with high-shine finish (standard for ML 63 AMG, Code 778)



AMG 5-twin-spoke light-alloy wheels with 295/35 R 21 tyres, painted titanium grey with high-shine finish (optional for ML 63 AMG, Code 798)



incenio 7-spoke light-alloy wheels¹ with 255/55 R 18 tyres, painted titanium silver (accessory, not for ML 63 AMG)



incenio 5-twin-spoke light-alloy wheels¹ with 255/50 R 19 tyres, painted titanium silver (accessory, not for ML 63 AMG)

¹ incenio light-alloy wheels are supplied without tyres

Genuine accessories

A Mercedes-Benz can be a travel companion, an office or a living space. The Mercedes-Benz range of genuine accessories is perfectly matched to the new M-Class to enable it to perform this wide variety of roles even more effectively

The innovative iPad® docking station allows the Apple iPad® to be integrated easily in the rear of the new M-Class. All of the entertainment options stored on the iPad® remain available while the vehicle is on the move and the battery of the iPad® can also be charged at the same time. If the vehicle is also equipped with the InCar Hotspot, even an iPad® not equipped with UMTS functionality can be fully connected to the internet. Available for iPad® and iPad 2®.



The iPad® docking station for the rear compartment makes all the functions of the iPad® available in the new M-Class

The high-sheen chrome-plated fin embellishers add a distinctive highlight to the bonnet and complete the chrome finish of the new M-Class in style. Available as a six-part set, the sporty and elegant fin embellishers give the M-Class a unique look and are precision-engineered for fast and easy fitting.



Easily fitted, the fin embellishers create a striking effect

Practical, versatile and spacious – the new M-Class is the perfect complement to an active lifestyle. And with the range of genuine accessories, these attributes can be used even more intensively and individually – with the rear bicycle carrier, for example: this is fitted on the trailer coupling and is available in two versions which respectively allow 2 or 3 bicycles to be carried safely. A particularly practical feature is the intelligent roll-off mechanism which allows easy access to the tailgate.



The rear bicycle carrier adds another dimension of mobility to the new M-Class

The generous accommodation it offers its occupants makes the new M-Class the vehicle of choice for people who like to think big. Even more stowage space is available with the roof boxes, whose aerodynamic design optimised for Mercedes-Benz vehicles ensures that they fit in with the overall appearance of the new M-Class harmoniously. And as well as looking good, they are made from extremely durable material. The lightweight aluminium carrier bars, which are precisely matched to the dimensions of the new M-Class, allow roof

boxes to be attached quickly and easily. The roof boxes are also extremely convenient to load and unload as they can be opened from both sides. A range of different colours and sizes is available to meet customers' individual requirements.



Practical, aerodynamic, elegant: the roof box offers much more than just stowage space



incenio 5-twin-spoke light-alloy wheels¹ with 255/50 R 19 tyres, painted titanium silver (accessory, not for ML 63 AMG)



incenio 7-spoke light-alloy wheels¹ with 255/55 R 18 tyres, painted titanium silver (accessory, not for ML 63 AMG)

¹ incenio light-alloy wheels are supplied without tyres

Services

Anyone opting for a Mercedes buys far more than just a car

MercedesCard. The card is your ticket to the Mercedes-Benz experience. Four times a year, we will send you the Mercedes-Benz magazine, featuring fascinating reports from the world of Mercedes-Benz and articles about our latest vehicles. A MercedesCard also has many other uses too. As a VISA credit card, it is an internationally accepted means of payment. Further benefits are available to provide you with peace of mind, such as insurance packages for your Mercedes and other insurance services for the whole family. Further details can be found at www.mercedes-benz.com¹

Mercedes-Benz Financial Services. Mercedes-Benz stands for quality, innovation and safety – and the same applies to Mercedes-Benz Financial Services. Our innovative leasing and financing products are tailored to your financial needs and means, making it easy for you to secure the keys to your dream car. Once you are on the road, our insurance products offer you comprehensive protection on every trip. Finally, our service products ensure that your car is always in tip-top condition whilst keeping costs transparent and easily manageable. For a detailed quotation, please contact your Mercedes-Benz dealer, who will be glad to go through

the latest financial services and terms and conditions with you.

Mercedes-Benz mobility. Your new car comes complete with the promise of feeling safe on the road, but if you should ever need assistance, then Mercedes-Benz Service24h is there to help. Just call the freephone service hotline on 00800 1 777 7777². The newly integrated telematics service, Mercedes-Benz Contact³, is even more customer friendly: a touch of a button is all it takes to contact the Mercedes-Benz customer centre. If you wish, the relevant vehicle and position-related data can be transmitted at the same time, thereby allowing the centre to react quickly and provide rapid on-the-spot assistance. Also standard with your new car at no extra charge is the Mercedes-Benz Mobilo⁴ mobility package. Whether you have lost your key, had a breakdown which cannot be repaired immediately or suffered damage to the vehicle due to an accident or vandalism, Mobilo is there to help you reach your destination – anywhere in Europe. Whatever your problem, one thing is certain: you will soon be able to resume your journey.

Mercedes-Benz Museum. Experience 125 years of automotive history against an architecturally impressive backdrop. Over 1500 exhibits on nine levels give you an insight into the unique tradition and powers of innovation of the Mercedes-Benz brand in Stuttgart. See the world's first two automobiles in the shape of the Benz Patent-Motorwagen (motor car) and the Daimler motorised carriage – plus the automotive future of Mercedes-Benz – in an area covering a total of 16,500 square metres. We look forward to your visit – online, too, at www.mercedes-benz-classic.com/museum

Test drive. The unique feeling of driving a Mercedes cannot be put into words. Which is why we'd like to invite you to experience it for yourself. Take a test drive and find out first hand how it feels to drive your dream car. Simply visit www.mercedes-benz.com to locate your nearest Mercedes-Benz dealer.

¹ Information about the MercedesCard in Austria and Switzerland can be found on the Mercedes-Benz websites for these countries ² Alternative: +49 69 95 30 72 77. The only charge incurred is the cost of the mobile phone call to the landline network

Interactive Owner's Manual. The website also offers an interactive tour, enabling you to take a closer look at your desired model. Experience key functions in detail, gain an insight into the car's inner workings or look at the benefits of each model at www.mercedes-benz.de/owners-manual

Mobile internet. Now you can access the entire world of Mercedes-Benz from your mobile phone. As well as an overview of all the passenger car models, there are insights into the entire brand world along with a wealth of entertainment offers and direct links to our range of services at www.mercedes.mobi

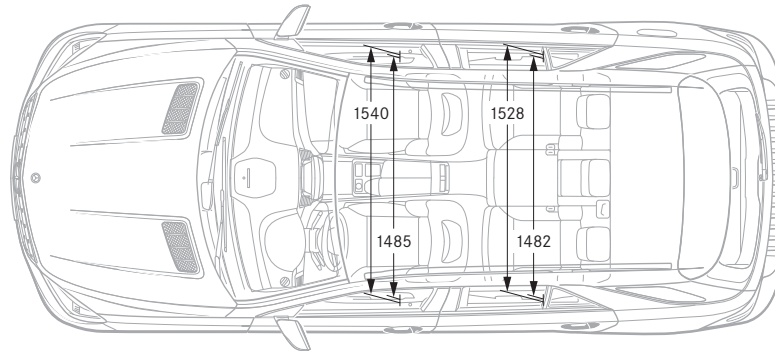
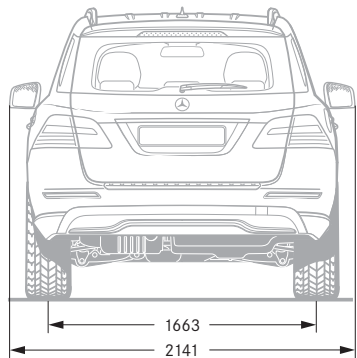
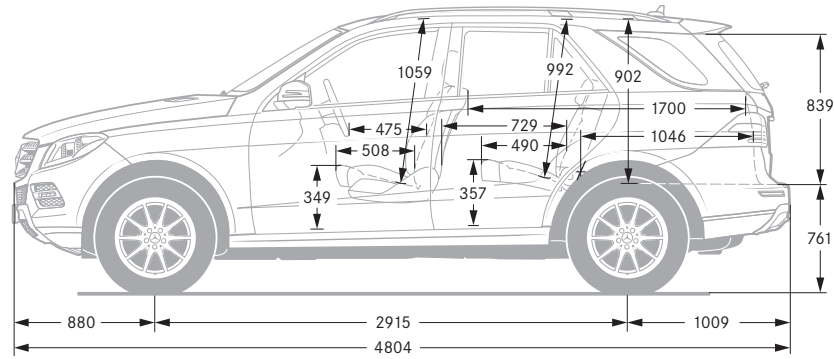
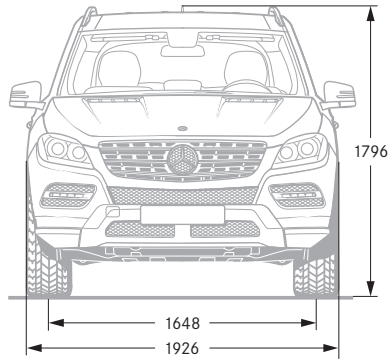
Service packages. Vehicle-specific services allow you to put together an individual package for your Mercedes-Benz: for a small monthly premium the Excellent service package covers all service jobs including maintenance, wear and repairs – for up to five years. Simply present your service card and you will be safe from any financial surprises. And you can rely on the fact that your Mercedes-Benz will remain on top form for a long time to come. With the Advance service package your Mercedes-Benz will stay at its best for

longer still: you will be protected against unexpected repair costs even after the manufacturer's warranty or the service package has expired – for up to ten years.

Repair following an accident. Should the worst come to the worst, the Mercedes-Benz accident repair service provides you with the best help available for your vehicle, which will retain its valuable safety properties. From work on the paint to bodywork or glass damage – optimally trained specialists will repair your Mercedes-Benz at your Mercedes-Benz service partner, and you will soon be back on the road again. Further information is available from your authorised Mercedes-Benz dealer.



Dimensions



Paintwork

NON-METALLIC PAINTS (standard)

040 black

650 calcite white

METALLIC PAINTS (option)

197 obsidian black

359 tanzanite blue

755 tenorite grey

775 iridium silver

792 palladium silver

794 pearl beige

796 citrine brown

SPECIAL METALLIC PAINT (option)

799 diamond white metallic BRIGHT

Technical data

No. of cylinders/arrangement
Transmission
Total displacement (cc)
Rated output ¹ (kW at rpm)
Rated torque ¹ (Nm at rpm)
Acceleration from 0 to 100 km/h (s)
Top speed, approx. (km/h)
Tyre size
Fuel consumption ² (l/100 km)
Urban
Extra-urban
Combined
CO ₂ emissions ² (g/km) combined
Efficiency class
Emissions standard
Tank capacity (l)/incl. approx. reserve
Boot capacity (l)
max. behind 2 nd row of seats
max. behind 1 st row of seats
Turning circle diameter (m)
Kerb weight ³ /perm. GVW (kg)
Perm. towing capacity braked/unbraked (kg)

DIESEL ENGINES

ML 250 BlueTEC 4MATIC

4/in-line

7G-TRONIC PLUS

2143

150/4200

500/1600-1800

9.0

210

235/65 R 17

7.6-7.0

5.8-5.4

6.5-6.0

170-158

A

Euro 6

70/11.0

690

2010

11.80

2150/2950

2950/750

ML 350 BlueTEC 4MATIC

6/V

7G-TRONIC PLUS

2987

190/3600

620/1600-2400

7.4

224

235/65 R 17

8.4-7.8

6.8-6.3

7.4-6.8

194-179

B

Euro 6

70/11.0

690

2010

11.80

2175/2950

3500/750

¹ Figures according to Directive 80/1269/EEC in the currently applicable version ² The figures shown were obtained in accordance with the prescribed measuring process (Directive 80/1268/EEC in the currently applicable version). The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models

No. of cylinders/arrangement
Transmission
Total displacement (cc)
Rated output ¹ (kW at rpm)
Rated torque ¹ (Nm at rpm)
Acceleration from 0 to 100 km/h (s)
Top speed, approx. (km/h)
Tyre size
Fuel consumption ² (l/100 km)
Urban
Extra-urban
Combined
CO ₂ emissions ² (g/km) combined
Efficiency class
Emissions standard
Tank capacity (l)/incl. approx. reserve
Boot capacity (l)
max. behind 2 nd row of seats
max. behind 1 st row of seats
Turning circle diameter (m)
Kerb weight ³ /perm. GVW (kg)
Perm. towing capacity braked/unbraked (kg)

PETROL ENGINES

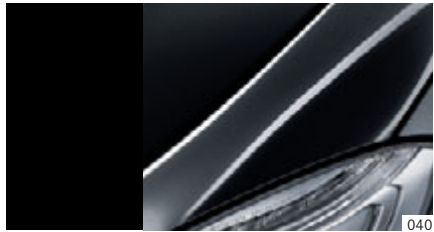
ML 350 4MATIC BlueEFFICIENCY

ML 63 AMG

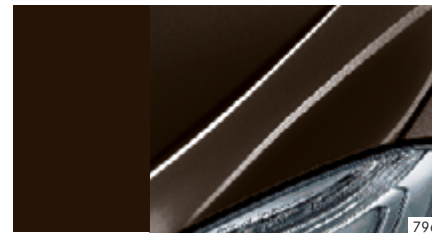
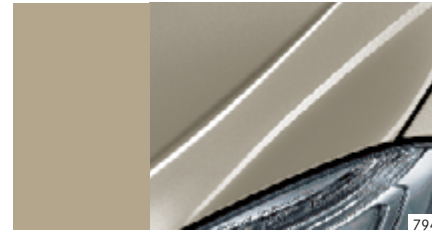
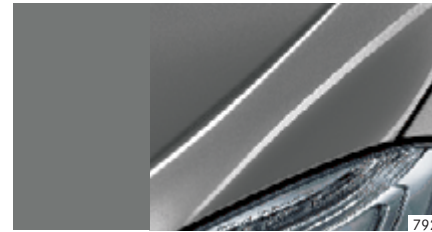
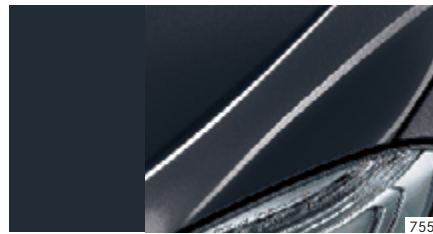
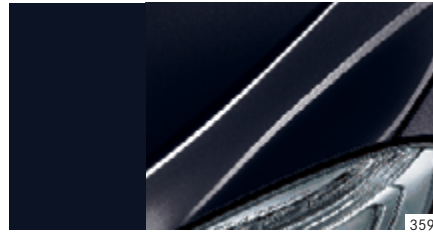
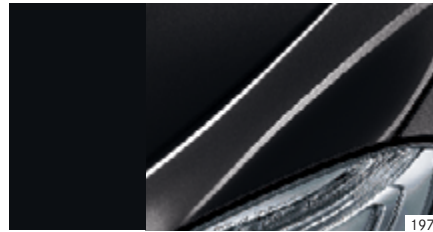
6/V	8/V
7G-TRONIC PLUS	7G-TRONIC PLUS
3498	5461
225/6500	386/5250-5750 (410/5250-5750) ⁵
370/3500-5250	700/1750-5000 (760/2000-5000) ⁵
7.6	4.8 (4.7) ⁵
235	250 ⁴ (280) ⁵
255/55 R 18	265/45 R 20 on 9 J x 20 ET 41
11.3-10.9	15.7
7.4-7.1	9.6
8.8-8.5	11.8
206-199	276
C	F
Euro 5	Euro 5
78/10.0	93/13.0
690	690
2010	2010
11.80	11.80
2130/2900	2345/3050
3500/750	3050/750

³ Figures according to Directive 92/21/EC, version 95/48/EC (kerb weight with fuel tank 90% full, driver, 68 kg, and luggage, 7 kg) for standard-specification vehicles. Optional extras and accessories will generally increase this figure and reduce the payload capacity accordingly ⁴ Electronically governed ⁵ In conjunction with AMG Performance package Further technical data can be found at www.mercedes-benz.com

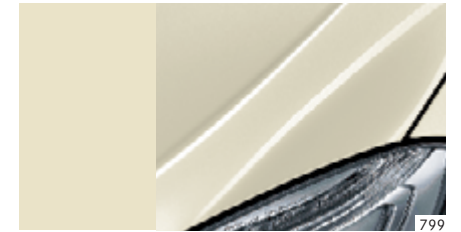
NON-METALLIC PAINTS



METALLIC PAINTS



SPECIAL METALLIC PAINT



Take-back of end-of-life Vehicles. Coming full circle. At the end of its long life, you can return your M-Class to us for environment-friendly disposal in accordance with the EU End-Of-Life Vehicle Directive¹. But that day lies a long way off.

¹ Applies in accordance with national regulations to vehicles up to 3.5 tonnes gross weight. Mercedes-Benz passenger cars have met the statutory regulations governing the suitability of their design for reuse and recycling for a number of years now. A network of vehicle take-back depots and dismantlers has been established which will process your vehicle in an environment-friendly manner. The ways in which both vehicles and parts can be recovered are subject to ongoing development and improvement. Consequently, the M-Class will be able to comply with any future increases in the recycling quota within the stipulated time limits. For further information: www.mercedes-benz.com

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