

The 1999 BMW 3 Series sedan. What your car does well, the new 3 does brilliantly.



The 1999 BMW 3 Series sedan: More power. Performance. Control. Comfort. And more room in which to enjoy it all. A stirring advance in style, substance and driving exhilaration, the all-new 3 represents a profound improvement in a car many already consider flawless.



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The concept: pure driver's car meets roomy, four-door luxury sedan.

The result: A new interpretation of the definitive sports sedan – a category BMW created over 30 years ago. With dynamics so precise, so responsive, it will have you seeking excuses to get behind the wheel. And once you do, the meticulously designed cabin will surround you and your passengers with abundant



interior space, and more advanced safety features than any other car in its class. Inside and out, the new 3 builds on everything that has come before, while carving out new territory with a look and feel that is unmistakably BMW.

The evolution of the most successful BMW of all time.

Behind every refinement, a purpose; with every advance, the echo of a storied driving heritage. Here, then, is the design and the performance against which other cars will be judged.





A dramatic silhouette, yes, but the real beauty of the new 3 Series sedan is so much more than skin deep. With engines that pour on refined, smooth power, and unbeatable handling born of near-perfect weight distribution, the new 3 delights your heart as well as your eyes. Of course, the value doesn't stop there. There's All Season Traction, for sure-footed grip even on slippery roads. And

an unmatched array of standard safety features, including BMW's unique Head Protection System; Cornering Brake Control for increased control when braking during a hard turn; and massive, four-wheel ventilated ABS disc brakes to provide reassuring, fade-resistant stopping. In a marketplace offering more choices than ever, the BMW 3 Series sedan continues to stand alone.

The closer you look, the more

enticing it becomes.

Every detail executed to perfection, flowing harmoniously into a shape that defies the wind as thoroughly as it defies imitation.



From the unmistakable twinkidney grille to the subtly sculpted rear end, the genius of the 3 Series sedan begins and ends with attention to detail. Thanks to a distinctive new design, neadlights are 30% more effective than

before, and headlight covers are lighter and more resistant to breakage. At the rear. larger taillight lenses help make you more visible at night. (Even the response time between the prake pedal and the brake lights

has been optimized.) The marriage of science and aesthetics extends to the sleek, sturdy windshield wipers that are effective at higher speeds, and can be adjusted automatically by an available. rain sensor. Even the trunk

has been refined, with more usable space, a reversible carpet/rubber mat, and a remote key release. And if the loaded trunk weighs down the rear end, optional xenon headlights adjust their aim for enhanced visibility.



Can an automobile really read your mind? BMW's decades of success on racetracks around the world has bred a family of cars that don't just obey your commands... they almost anticipate them.

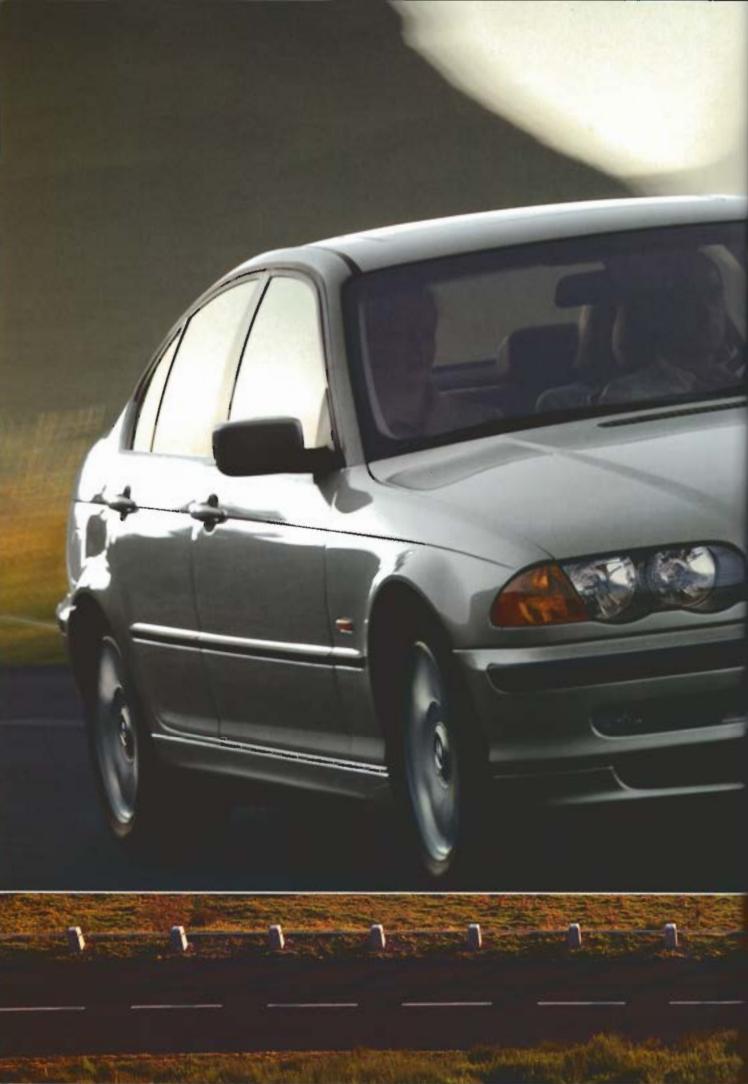


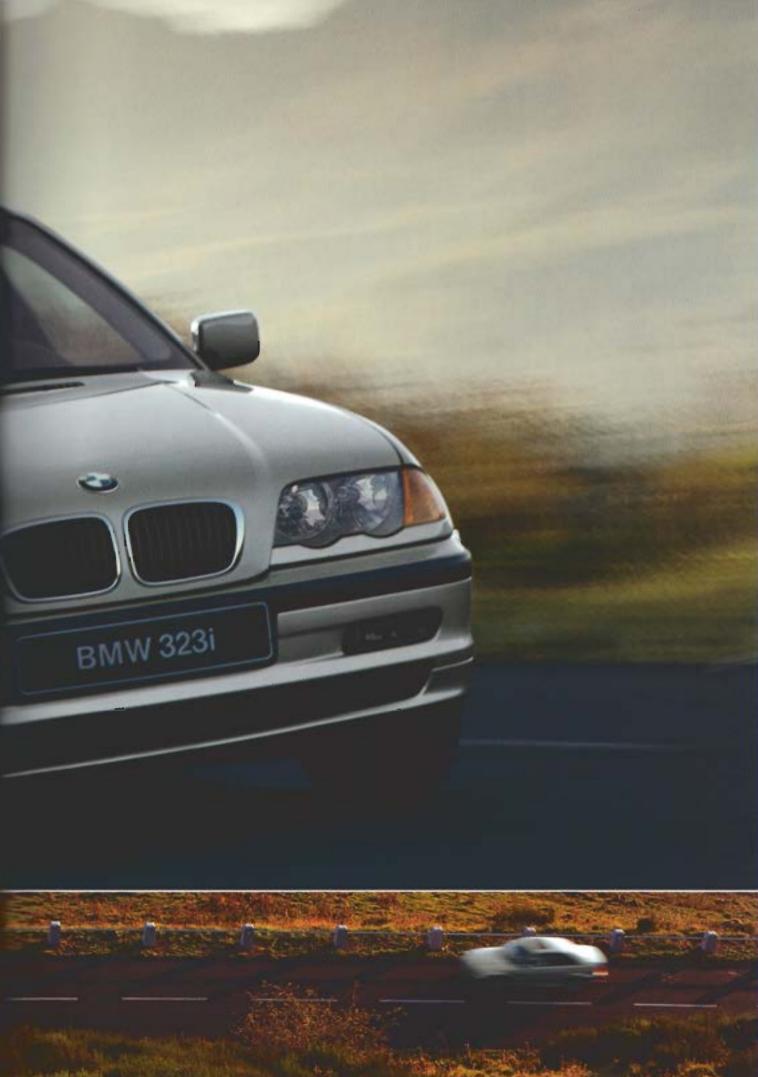


In 1997, Car and Driver named the legendary BMW M3 "Best handling car at any price." How, then, does BMW build upon this achievement? Very carefully. By retaining an enviable, nearly perfect weight distribution (51%/49% front/rear, to be exact). By enhancing front-suspension geometry to improve straight-line tracking. By shaving unsprung weight with more aluminum suspension components. And by increasing overall structural rigidity on the order of 50%.













BMW has always defined the sports sedan concept. Now we stretch our lead. The sedan that offers you the most freedom of movement on the road

now offers your passengers more freedom of movement inside.



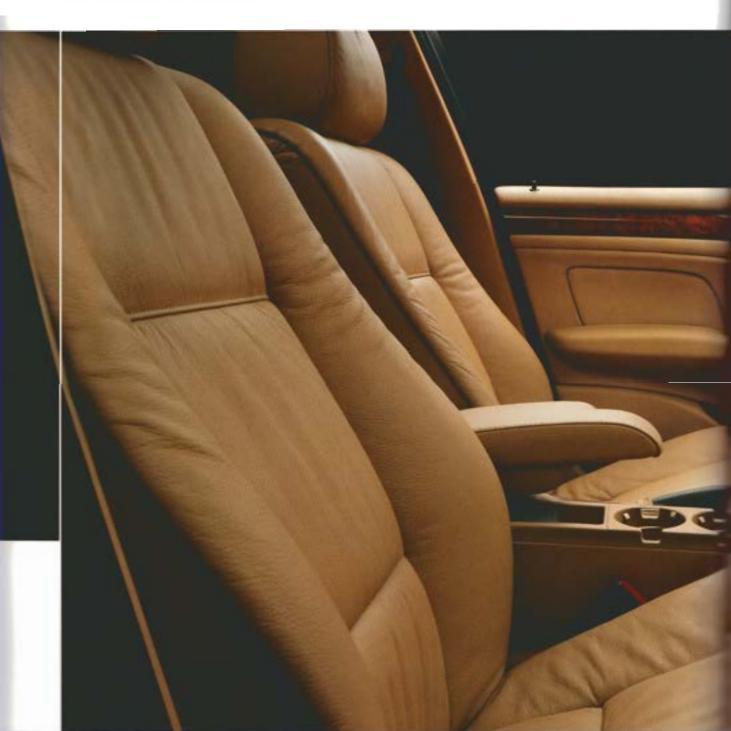


Headroom. Legroom. Elbow room. All more abundant... yet the cabin remains intimate, the driving experience, immediate. The famed BMW cockpit has been enlarged and redesigned; handsome new trim wraps around the dash and doors, adding to the spacious look. The new multi-function steering wheel' puts the most frequently used controls conveniently at your fingertips; climate and audio system controls are now within easy reach of both driver and front passenger. Ergonomically bolstered seats

offer multi-zone construction that delivers just the right amount of support where you need it most. And a new internal ventilation system keeps the seats comfortable on long trips. In addition, the 328i Premium Package offers four-way power lumbar support. To complete the experience, fill the cabin with sound from the standard 10-speaker AM/FM cassette audio system. An in-dash CD player is optional, as is an upgraded Harman-Kardon sound system with two subwoofers.

Enter a cabin that seems to have been custom built just for you.

Look closely. Feel the quality. Experience the richness of detail that makes the interior of the new 3 Series sedan so unique. It's tailored to make every moment behind the wheel as intensely rewarding as the first.

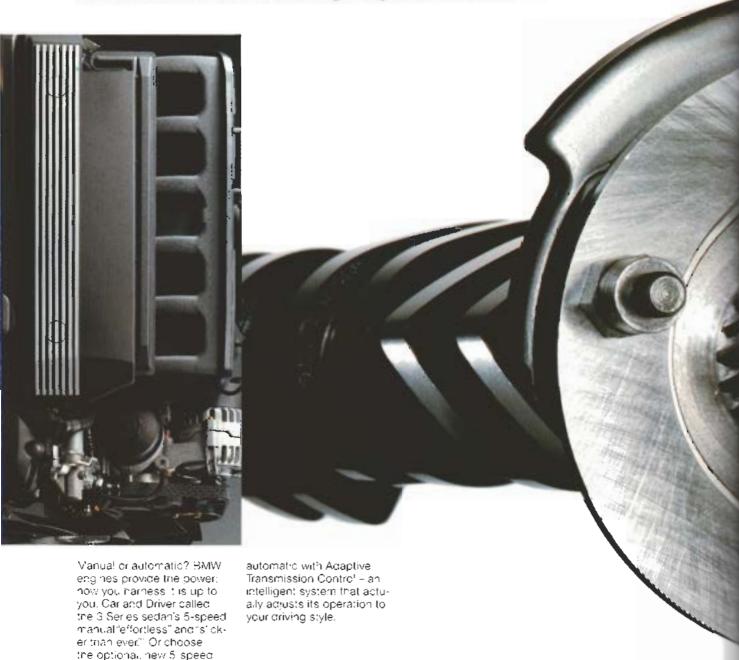


Striking aluminum-finish or matching high-gloss trim enhances the new 3 interior. Or add a luxurious touch to the dash, doors and center console with genuine Myrtie wace Imm (optional). Choose optional leather uptholstery, and enjoy the feel of supple Montana leather.



At BMW, we make sure the accelerator lives up to its name.

Drive with confidence, knowing that BMW's in-line 6-cylinder engines will deliver the power you need, on demand, to accelerate on the highway – or just to accelerate the beating of your heart.



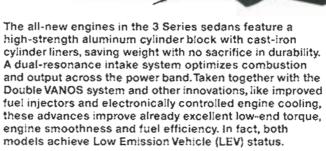
Presenting the science of Double VANOS: The new 3's 6-cylinder engines provide step essly variable settings for both camshafts. This takes fuller advantage of the engine's torque, fuel efficiency and emission control capabilities. Valves

open and close at just the right instant for maximum performance because the system is electronically controlled in response to engine speed, load and temperature. The resuit: optimal performance and economy, at all speeds.

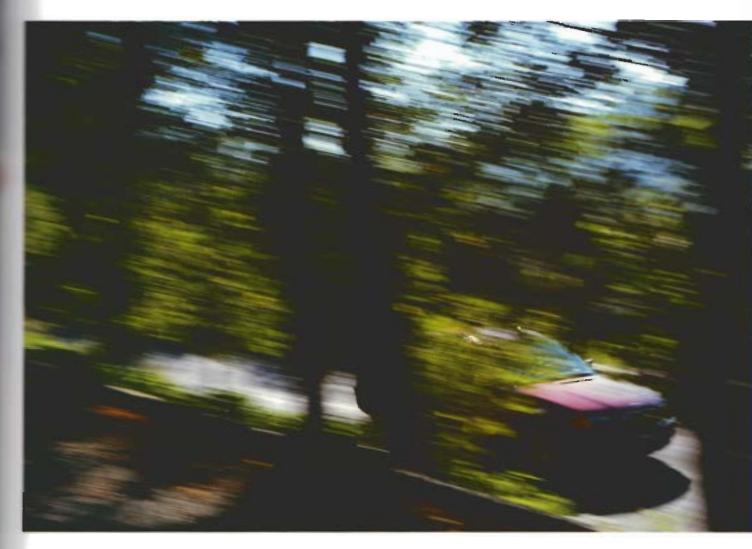








For the power-hungry: dinner is served. The 328i's 193 horses propel it from 0-60 in just 6.6' seconds; the 170 hp 323i reaches 60 mph in just 7.1' seconds. And with their effortlessly smooth acceleration, both engines exhibit renowned BMW refinement.



From a standing start, the new 3 Series sedans leave many, more expensive cars wondering how to catch up. Listen to the smooth, stirring sound of these acclaimed sixes; there's no doubt as to their performance heritage. You never need to worry about knowing when it's time for maintenance – the Service Interval Indicator does that for you. And when it is time, Scheduled Maintenance is included as standard for 3 years/36,000 miles?

BMW believes a car's ability to stop is as important as its willingness to go.

The new 3's massive disc brakes are ventilated at all four wheels. On the 328i, they're the largest brakes in its class. And both 3 Series sedans are enhanced with ABS and BMW's Cornering Brake Control.



The same attributes that make driving a BMW so enjoyable are also your first line of defense against road hazards: Power on demand. Athletic agility. Large brakes for surer, shorter stops. We call them active safety features. And you will find them in greater abundance in a BMW 3 Series sedan than in any other automobile in its class. They are an important key to the safety philosophy known as ELR.S.T. – Fully Integrated Road SafetyTechnology, built into every BMW.





You can't control the weather – but with a BMW 3 Series sedan, you can improve the driving conditions.

A remarkable array of driving technologies has joined forces, so you can enjoy its solid, controlled temperament even on wet, icy, sandy or otherwise slick road surfaces.



An intelligent approach to side-impact safety: the revolutionary BMW Head Protection System (HPS). BMW's award-winning HPS is now standard on the new 3 Series sedan.





Unique in the automotive industry, BMW's Head Protection System (HPS) instantly inflates to cushion the heads of the driver and front-seat passenger in the event of a severe side impact. First introduced in the larger BMW sedans, HPS is now standard equipment in the new 3. Front occupants are also protected by large-area, frontdoor-mounted side airbags that help shield the upper torso. Rear-door side airbags, unique in the class, are available as an option.



We've reinforced our commitment to your safety.

With over 50% greater structural rigidity... and advanced safety features taken from top-of-the-line BMWs... the new 3 offers you and your passengers reassuringly high levels of personal protection.



In addition to the comprehensive protection of HPS and six available airbags, BMW passive safety also includes high-strength steel pillars and alloy-reinforced joints, constructed with precision laser welding. This forms a safety cage around you and your passengers that can hold its shape under extreme stress. During a front or rear accident, the energy of the crash is absorbed by the crush zones, integrated into the engine and trunk areas of the car – giving you a level of crash protection

approaching our industry-leading 5 Series sedans. The astoundingly comprehensive list of BMW safety features also includes "smart," dual-threshold front airbags, and safety belt pre-tensioners with force limiters, which instantaneously tighten the lap and shoulder belts around the front seat occupants in case of a severe frontal impact. Rear seat occupants enjoy added protection with optional door-mounted side airbags (right, below).

Your investment is protected by the Coded Driveaway Protection system, in which your key and the engine control system cooperate to generate a random rolling code" – with one billion possible combinations—that resets every time the engine is started. Furthermore. BMW's central locking system makes it virtually impossible for a thief to oper a coor, even if the culpritingains access to the interior.



tings, and whether one touch of the remote unlocks just the driver's door or all four doors. Best of all, Car & Key

Memory is standard on every 3 Series sedan.

The 3 Series sedan Premium Package. If getting there is half the fun, just imagine how much better any trip could be with these desirable features.



Myrtle wood trim throughout the cabin is the perfect complement to rich, supple Montana leather upholstery. Add to that a two-way power moonroof, auto-dimming rear-view mirror and rain-sensing windshield wipers. Finally, four-way lumbar support helps keep you comfortably refreshed, even on long-distance journeys.

The 323, Premium Package offers alloy wheels in either 15" or 16" sizes, in addition to cruise control, which is activated through the multifunction steering wheel, it also includes 6-way power





front seats with 3-position memory; a 4-function onboard computer that tells you dutside temperature, average fuel economy, miles to empty and average speed; a front center armiest with storage compartment, and a full-size spare tire. For those who crave higher performance: Sport Packages take it to the next level. Bigger tires. Bolder wheels. Specially tuned suspensions... and more. Sport Packages make the most of BMW's legendary performance.



BMW means performance; Sport Packages enhance the experience. The character of the Sport Package is most evident in the wheel and tire combinations: the 328i's 225/45R-17 W-rated performance tires are mounted on 17 x 8 alloy wheels; the 323i gets 225/50R-16 W-rated tires on 16 x 7 alloy wheels.

Keeping your hands on the wheel and your eyes on the road is no problem with the sporty 3-spoke multi-function steering wheel. The sport suspension benefits from beefy, night-performance tires and wheels. Specially designed 10-way adjustable front sport seats (including

8-way power and 3-position driver memory in the 328i) help keep you planted in curves. The 323i Sport Package also includes halogen free-form foglights with heated mirrors and windshield-washer jets, and a full-size spare tire. (Standard on 328i)









It's time to stop dreaming and start driving.

The new 3 puts pure driving brilliance, as well as outstanding levels of quality, safety and value, well within your reach. But the only way to truly appreciate it is to drive it. We invite you to visit your authorized BMW center today and discover the new 3 Series sports sedan.



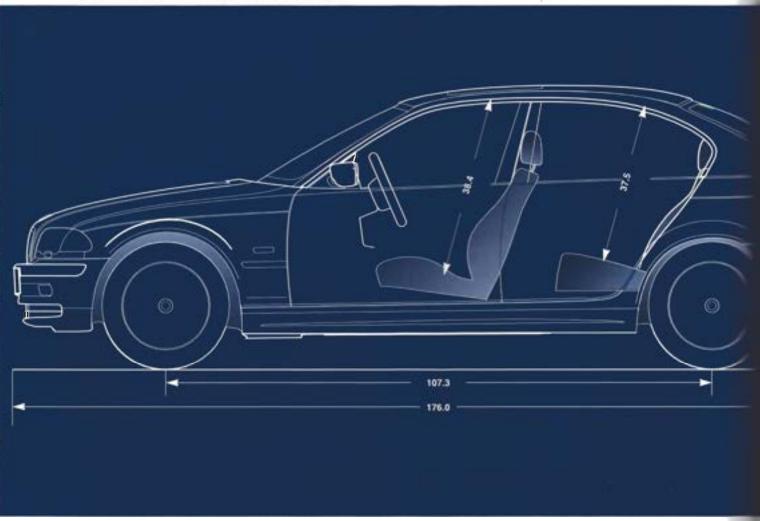




Technical data.

Weight		323i	328i
Unlade:	lbs	3153 (32 (3)	3197 (3256)
Weight distribution, front/rear	lbs		
Manual transmission	%	51.0/49.0	60.8748.2
A. Jomatic transmission	Q ₁₀	51,5748.5	5*.2/48.8
Engine			
Liter/type		2.5/in-line 6	2.8/m- ne 6
Bore/stroke	inch	3.31/2.95	9.81/9.91
Nominal output/rpm	ħρ	170/5500	193/5300
Max torque/rom	.b-ft	18178600	206/3500
Compression ratio	:*	-0.5	*C.2
Foe grade		Unleaded premium	Un eaded premain

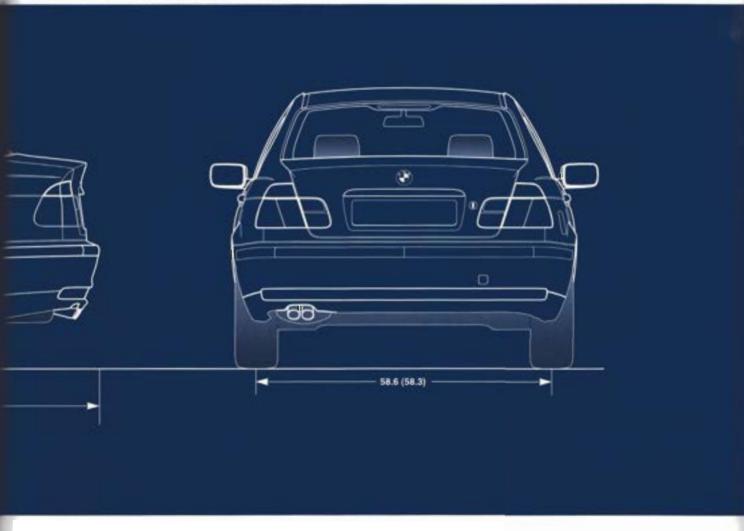
ingures with () apply to vehicles with outcomatic transmission.



Transmission			
Standaro geariratio I/II/III	:1	4.23/2.52/1.66	4.21/2.49/1.66
IV/V/3	- 1	1.22/1.00/4 04	1.24/1.00/3.85
Final drive ratio	.1	3.07	2.93
Automatic gear ratio I/E/III	:1	3,45/2,21/1,59	3.45/2.21/1.59
IV/V/ 3	:1	1,00/6,76/3.17	1.00/0.78/3,17
Final drive ratio	1	3.46	3.46

Performance		323i	328i
Drag coefficient	Cd	0.31	0.51
Feb speed!	<u>ም</u>	*28	*28
Acceleration 0-60 mch	sec	7.1 (8.2)	6.6 (7.2)
Fuel Consumption			
5-speed manual transmission			
City	mpg	20	20
Highway	mpg	29	29
5-speed automatic transmission			
City	mbg	19	19
Highway	mpg	28	27

Illustration below. Figure in rit applies to 328 . All dimensions in inches



Tire dimensions (standard) Wheel dimensions (standard) Material

Electrical System

Battery capacity Amp-hours Amps/Watts Alternator output

195/65R-15 9tH.all-season 205/55F-16 91H al-season 15 x 6.5

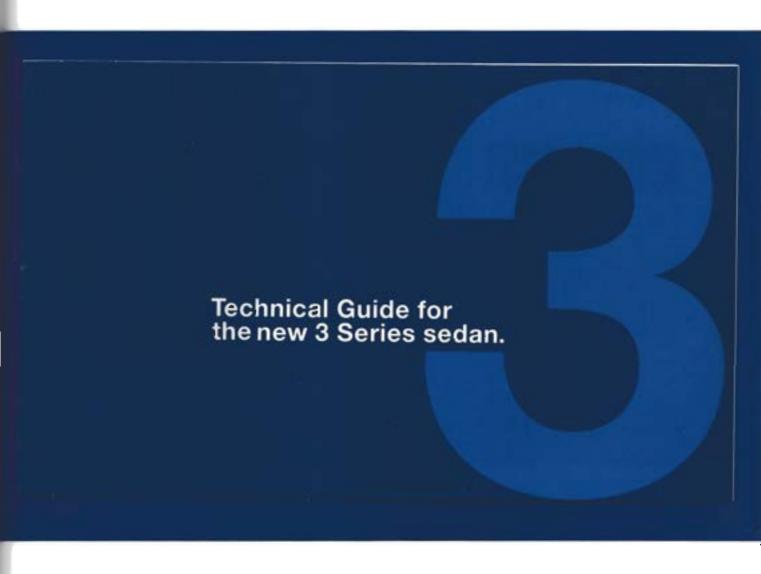
Steel with full cover

16 x 7.0. Alloy

80 80 80/1120 80/112<u>0</u>

Lustration below: Figure in () applies to 328). All almensions in inches.





Standard and Optional Equipment.



The redesigned climate control center is responsive and easy to operate.



Dual quantitiders add convenience.



The optional Navigation System makes made obsolete.

Performance and efficiency	323i	328
2.5-liter dual overhead cam (DOHC), 24-valve in-line 6-cylinder engine	0201	020,
2.8-liter dual overhead cam (DOHC), 24-valve in the 6-cy index engine		
Double-VANOS stepiessly varable raive firming	the second second	-
Five-speed manual transmiss on with direct 5th gear		
Five-speed automatic transmission with Adaptive Iransmission Control		
Dual resonance intake system		
Handling, ride and braking		
All Season Traction		
Four-wheel ventilated anti-lock disc brakes with electronic front/rear propertioning and Cornering Brake Control		
Sport suspension		0.00
Exterior		
15 x 6.5 steel wheels with full wheel covers and 195/65R-15 91H aseasch tires	444	
15 x 6.5 alloy wheels and 195/65R-15 91H all-season tires	0/0,	
16 x 7.0 alloy wheels and 205/55R-16 91H all-season tires	0	
16 x 7.0 alloy wheels and 225/50R-16 92W performance tires		-
17 x 8.0 alloy wheels and 225/45R-17 91W performance tires		- 0
Chrome and body-color detail trim		
Daytime running lights (via Car Memory system – programmed at BMW center)		•
Halogen free form foglights including heated windshield-washer jets and mirrors	0/15	
Xenon headlights with auto-leveling	61	
Metallic paint	0	٥
Audio system		
Anti-theft AM/FM stereo radio/cassette audio system with 10 speakers, Radio Duta System (RDS) and 3-channel FM diversity antenna system, pre-wired for CD changer		
Harman-Kardon audio system with 12 upgraded speakers (including 2 subwoofers),		
upgraded amplification and vehicle-speed-sensitive equalization	· · · ·	0
In-dash CD player (in place of cassette deck) ³	a	. 0
Instrumentation and controls		
Service Interval Indicator with miles-to-service readout		
Check Control vehicle monitor system with pictogram	and the state of t	
4-function on-board computer	0/\$	
Integrated On-Board Navigation System ⁴	0	

^{• =} Standard

o = Optional

^{□ =} Included in optional Sport Package

o=Included in optional Premium Package

Standard and Optional Equipment.



16×7 Cross spoke alloy whee (Standaro on 328);



17 x 8 Star spoke alloy whee (328) Sport Package)

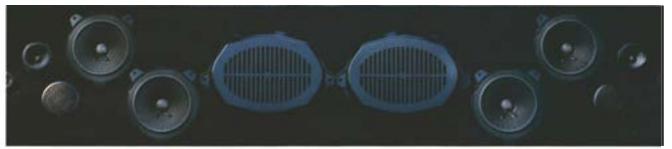


15 x 6.5 E lipsoid alloy wheel (323): optional and incl. in Premium Package)



16 x € Star spoke alloy wheel (#23) Premium Package!

Safety and security	323i	328i
Anti-lock braking system (ABS)		
Driver's and passenger's front airbag supplemental restraint system (\$R\$) with dual-threshold-		
deployment and sensor to help prevent unnecessary passenger's airbag deployment		
Head Protection System (HPS)	· · · · · · · · · · · · · · · · · · ·	•
Interlocking door anchoring system to help protect against door intrusion in side impacts	• 100	•
Front-door-mounted side-impact airbags		•
Rear-door-mounted side-impact airbags	0	G
Battery SafetyTerminal	The same of the sa	
Central locking system with center console switch (leaves gas filler door unlocked), double-lock feature and 2-step unlocking		
Coded Driveaway Protection		
Height-adjustable front safety belts with automatic tensioners and force limiters		
Automatic-locking retractors (ALR) on all passenger safety belts (for installation of child restraint seats)		
Crash sensor that automatically turns on hazard lights and interior lights, and unlocks doors		
Full-size spare tire	08/♦/□	
BMW Maintenance Programs		
BMW Scheduled Maintenance		
Premium Packages		
4-apoke leather-wrapped multi-function steering wheel with cruise control,		
15 x 0.5 alloy wheels, 195/65R-15 91H all-season tires, 6-way power front seats		
with 3-position driver memory system, front center armrest with storage compartment,		
4-function on-board computer, full-size spare tire	0	
Same as above, substituting 16 x 7 alloy wheels and 205/55R-16 91H all-season tires	0	
Montana leather upholatery, power moonroof, genuine Myrtle wood trim, 4-way power lumbar support, automatic-dimming inside rearriew mirror, rain-sensing windshield wipers		
Sport Packages		
3-spoke leather-wrapped multi-function sport steering wheel with cruise control, 16 x 7 alloy wheels, 225/50R-16 92W performance tires, sport suspension, 10-way adjustable front sport seats,		
halogen free-form foglights with heated mirrors and windshield-washer jets, full-size spare tire	0	
3-spoke leather-wrapped multi-function sport steering wheel, 17 x 8 alloy wheels,		
225/45R-17 91W performance tires, sport suspension, 8-way power + 2-way manual front sport seats		.0



The optional Harman-Kardon audio system with vehicle-speed-sensitive equalization surrounds you with full, rich sound from 12 speakers – including 2 subwoofers.

Interior seating and trim	323i	328i
6-way adjustable front seats	•	
6-way power front seats	0	•
3-way memory system for driver's seat	4	•
10-way adjustable front sport seats	:	
8-way power + 2-way manual front sport seats with adjustable thigh support		
Leatherette upholstery	•	•
Montana leather upholstery	ತ	9/6
4-way power lumbar support for front seats		0
2-stage, thermostatically controlled heated front seats	5	9
4-spoke leather-wrapped multi-function steering wheel with fingertip cruise control,		
audio and accessory phone controls, 385mm diameter	\$ / \$	•
3-spoke leather-wrapped multi-function steering wheel with fingertip cruise control.		
audio and accessory phone controls, 375mm diameter		•
Front center armrest with storage compartment	<.a	•
Front seatback storage nets		•
Split folding rear seats with ski bag	5	J
Genuine Myrtle wood trim	.4	0/6
Color-matched high-gloss trim	•	• 1
Aluminum-finish trim		a 1-
Comfort and convenience		
Car & Key Memory	•	•
Keyless entry with multi-function remote control, including two-step unlocking and remote trunk release	•	•
Two-way power moonroof with one-touch operation, sliding interior sunshade, wind deflector	ن	-10
Tilt/telescopic steering wheel	•	•
Park Distance Control		4
Automatic-dimming inside rearview mirror		Q.
Power front and rear windows with "one touch" feature up/down, pull-up/push-down operation	•	•
Cruise control	07/0/	•
Locking glovebox with rechargeable take-out flashlight	•	•
Dual power outside mirrors	•	•
Electric interior trunk release		•
Fully finished trunk with reversible mat and drop-down tool kil	•	•
Rain-sensing windshield wipers		Q
Cellular phone, alarm, garage door opener, and CD changer pre-wiring	•	•
BMW Ambiance Lighting	•	•
Front/rear map reading, footwell and visor mirror lights		•

Footnotes.



15 x 8.5 steel wheel with full wheel cover (Standard on 323)



16 x 7 V spoke alloy wheel (323) Sport Package)

Page 12:

Rain-sensing windshield wipers included in optional 328i.
 Premium Package; not available in 323i.

Page 19:

1: M3 coupe in Car and Driver, "The Best Handling Cars for More Than \$30,000," Sept. 1997. The BMW M3 also competed against and outscored Car and Driver's "Best Handling Car Under \$30,000."

Page 31:

 Multi-function steering wheel standard in 328i; optional in 323i and included in 323i Premium and Sport Packages.

Page 33:

- Aluminum-finish trim standard in 328i with Black or Gray interior; Sand high-gloss paint trim in 328i with Sand interior.
- 2: High-gloss paint trim standard in 323i.

Page 34-35:

- 1: Car and Driver, May 1998.
- 2: EPA est. mpg, city/hwy: 323i 21/29 (man.), 19/28 (auto.); 328i – 20/29 (man.), 19/27 (auto.). EPA-estimated figures are for comparison purposes only. Your actual highway mileage may vary, depending on speed and trip length; actual highway mileage will most likely be lower.

Page 37:

- 1: BMW of North America, Inc. test results. Actual acceleration results may vary, depending on specification of vehicle, road and environmental conditions; testing procedures and driving style. These results should be used for comparison only and verification should not be attempted on public roads. BMW urges you to obey all posted speed laws and always wear safety belts.
- Covers all recommended scheduled maintenance for 3 years/36,000 miles, as outlined in the Service and Warranty information booklet. Upgrades available. For exclusions and limitations, see your authorized BMW center for details.

Page 45:

- Never use the keys or the remote control to lock an occupied vehicle, as it would then be impossible to unlock it from inside.
- Only in vehicles with power seats. (Standard in 328i, optional in 323i.)

Page 53:

- 1: Top speed limited electronically.
- BMW of North America, Inc. test results: See page 37, footnote 1.
- EPA-estimated figures are for comparison purposes only.
 Your actual mileage may vary, depending on speed, weather and trip length; actual highway mileage will most likely be lower.

Pages 56-57, 59:

- The 323i Premium Package includes choice of: 15 x 6.5 alloy wheels, or upgraded 16 x 7 alloy wheels.
- 2: Available only in combination with foglights or Sport Package.
- 3: Not available with optional Navigation System.
- Not available with optional in-dash CD player. On 323i, must be ordered w/optional on-board computer or Premium Package.
- 5: With Sand interior.
- 6: With Gray and Black interiors.
- 7: Included with optional 4-spoke multi-function steering wheel.
- 8: Included with optional 15" alloy wheels.
- 9: Schedulud Maintenance: See page 37, footnote 2.

Pages 60-61:

- 1: Subject to credit approval.
- Not available in all states. Subject to TIG's underwriting approval.
- 3: See your BMN center for details on these limited warranties.
- 4: Schieduled Maintenance: See page 37, footnote 2.
- 5: Services provided by Cross Country Motor Club, Inc., Boston, MA 02155, except in Alaska, California, Hawaii, Oregon, Wisconsin and Wyoming, where services are provided by Cross Country Motor Club of California, Inc., Boston, MA 02155. Benefits may vary to conform with the laws of your state.

The BMW ownership experience:
A high-performance approach to customer service – because owning a BMW should be as rewarding as driving one.



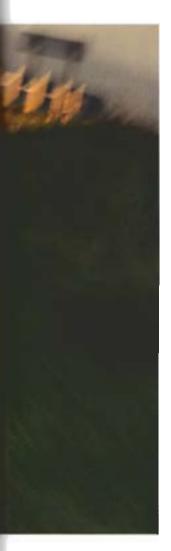
Leasing and Financing

Arranging to buy or lease. a new 3 is easier than you may think, in addition to offering competitive pricing. your local authorized BMW. center offers, easing and financing to sult your personal needs through BMW. Financial Services.

Lower Insurance Rates²

Thanks in part to BMW's extraordinarily effective. anti-theft Coded Driveaway Protection system, "smart"

airbags and other advanced features, qualified owners of new BMWs are being offered access to an automotive insurance program. with an improved rate structure. (Not available in all states.): For more infor-



mation, cal TIG Insurance Co., a personal-lines insurer.

Warranties

At BMW, durability and dependability are just as important as luxury and performance. This commit-

ment to quality and customer satisfaction is clearly demonstrated by BMW's 4-year/50,000-mile, pumper-to-bumper limited warranty, and by its 6-year/unlimited mileage warranty against rust and corrosion perforation.

Scheduled Maintenance is Standard

BMW also wants to ensure the pleasurable performance of your 3 Series sedan for years to come. That's why it comes with Scheduled Maintenance as standard for 3 years/36,000 miles.³

BMW's vehicle design helps save you time, as well. The Service interval Indicator ets you know when it is time to bring your 3 Series sedan to your BMW center's Service Department, Highly trained Service Technicians will perform the required scheduled maintenance on your car. And should your vehic e require additiona: attention, it will receive only genuine BMW parts - your assurance that whatever goes into your car meets. exacting quality standards.

Roadside Assistance Program

The pleasures of the BMW Ownership Experience continue on the road. You are always only a toll-free call away from BMW's Road-side Assistance Program. This friendly service provides emergency assistance 24 hours a day, anywhere in

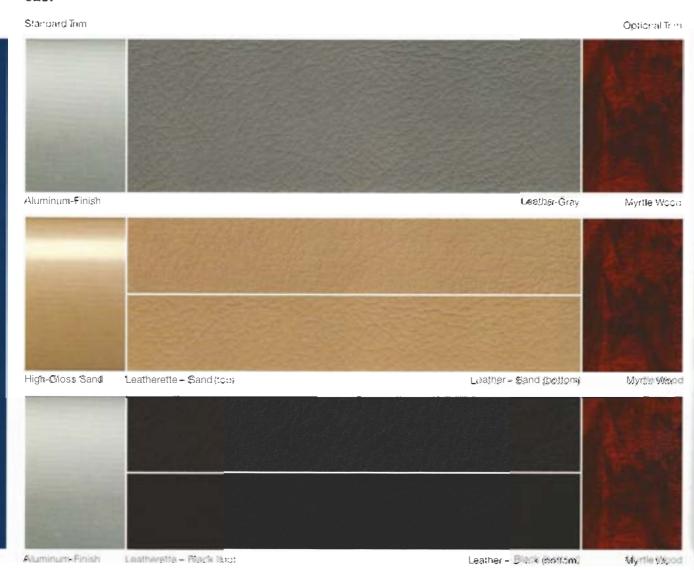


the U.S., Canada and Puerto Rico. The program provides towing, lock-out service, onsite assistance and even custom computerized trip routing services. And for a nominal fee, the BMW Service Card extends this service after the limited warranty for as long as you wish.

BMW is dedicated to making your ownership experience as pleasurable as possible.

Interior materials.

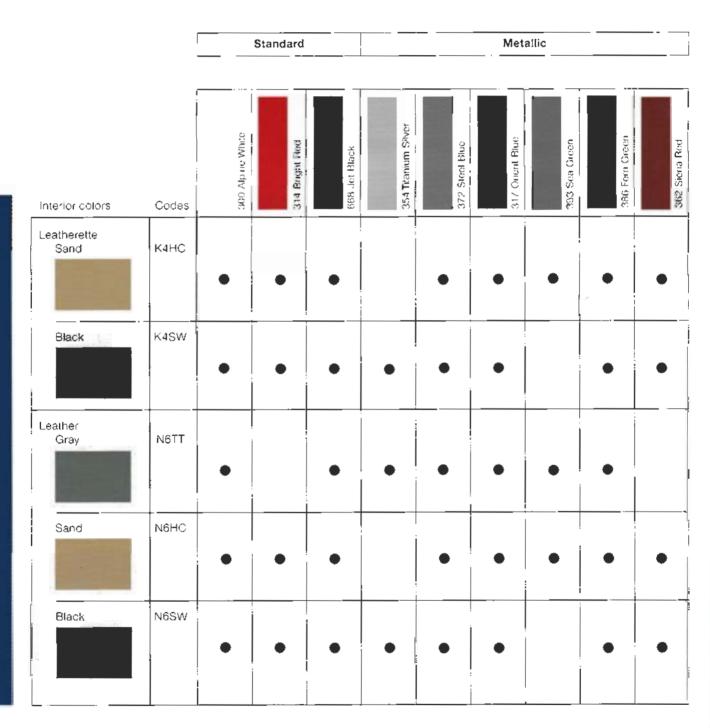
328i



323i



The color combinations.



This prochure shows the agreent recommended combinations of colors and materials Specifications listed are subject to change without notice.

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The exterior colors.

The interior colors.





362 Sena Red

Joy in Driving.

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