SUBARU. 1991

X T S E R I E S



The 1991 XT6 and XT GL. One look says it all. Something exciting has taken to the road. Two of the sportiest, best engineered coupes ever conceived. Not only are they equipped with the most advanced technology and aerodynamic styling, they deliver the road-proven dependability, reliability and superb value Subaru is known for. Interested in 4-wheel drive? Subaru wrote the book on it. In fact, the technology on the XT6 Full-Time 4-wheel drive system is among the most advanced in the world.

Performance? The aerodynamic styling of the XT® not only outclasses the competition visually, its 0.29 drag coefficient is among the best in the industry. Perfected in the wind tunnel, the sleek wedge profile allows the Subaru XT to slip cleanly and quietly through the wind. Exciting performance blends beautifully with a hushed, stable ride. But the true wonder is that a car this powerful can deliver such efficient fuel economy.*

The state-of-the-art XT6 powerplant is an aluminum alloy, overhead cam, 2.7L, 6-cylinder engine that develops 145 horsepower for responsive performance.

Standard on the front wheel drive XT6 is an advanced computer-controlled 4-speed electronic automatic transmission (4EAT) for responsive, fuel-efficient* performance. Or you can choose an XT6 with an advanced Full-Time 4-wheel drive system that delivers power to all four wheels for superior safety through traction.

For extra comfort, the XT6 is equipped with the pure riding pleasure of 4-wheel independent suspension with front and rear anti-sway bars and wide profile 14" all-season radials. Four-wheel drive models also feature load-leveling electronic air suspension for "ride-on-air" comfort. And the XT6 is guided by the Cybrid computer-controlled electronic power steering system that doesn't depend on the engine for its power.

The Subaru XT is quite simply the personal performance car you've always dreamed of owning, at an affordable price almost too good to be true.

*Please refer to MPG estimates on Page 9.



Luxury poised on the innovative edge.

A state-of-the-art computer-controlled 4-speed electronic automatic transmission provides fuel efficient*, responsive performance.

B Driver-friendly XT6 cockpit features a telescoping/tilt steering wheel with position memory that returns automatically to your setting. Standard features include analog gauges, air conditioning, cruise control, a 40-watt ETR AM/FM stereo cassette with 7-band equalizer and four speakers, and 6-function trip computer with digital clock.

The XT6 provides you an incredible array of comfort and convenience features, like the soft velour luxury of the fully reclining front sport seats. In back, the rear seatback folds forward for quick, convenient access to the trunk, or to carry oversized cargo. (Restraint systems shown on Page 9.)

*Please refer to MPG estimates on Page 9.









XT GL: the stylish personal coupe that's in a class by itself.

Who says you can't have it all? Here's the car you've been searching for, inside and out—yet at a price that's right. Practical, too. Because for all its sporty styling, the XT GL is engineered for high reliability and owner satisfaction, a Subaru tradition.

The 1.8L, 4-cylinder, port fuel injected engine churns out an impressive 97 hp. And the standard Electronic Engine Management system is the brains behind improved performance and fuel economy. The XT GL is just pure fun to drive, especially when you add the smooth handling of 4-wheel independent suspension for an oh-so-comfortable, controlled ride.

The list of GL luxuries goes on and on. Like the clear, rich sound of an ETR AM/FM 4-speaker stereo system. The ease and convenience of power windows and door locks. Concealed, retractable halogen headlights for improved aerodynamics and sleek styling. Dual remote electric mirrors that keep you aware of what's coming up on both sides. Even a telescoping/tilt steering wheel that "remembers" your setting.

Below: XT GL, shown in Bermuda Blue.



XT GL sport seats cradle you in the smooth comfort of tricot cloth. (Restraint systems shown on Page 9.)



It's the luxury and convenience touches that make a great car even better.

A High pressure washers help keep the retractable halogen headlights of the XT6 shining bright.

B Power controls for windows, door locks and sideview mirrors are conveniently located for quick, easy adjustments. C For your safety, front seat motorized

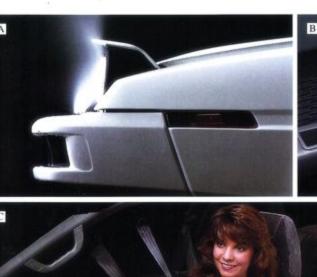
automatic shoulder restraints and manual lap belts (not

shown) are standard on all XT models. D Steering

wheel, twin control pods and analog instrument panel

telescope and tilt for your personal driving comfort.

E Trunk-through feature expands cargo space to 11.6 cu. ft. to accommodate oversized items. F Dual overhead spotlights provide instant illumination for the driver and front seat passenger. G For extra comfort all XT models feature an easily-adjusted driver's seat height control.















1991 XT Exterior Colors

Ceramic White (GL only) Blue Interior

Mica White (mica) (XT6 only) Gray Interior



Bermuda Blue (metallic) (GL only) Blue Interior



Rio Red (GL only) Gray Interior



Mica Ruby (mica) Gray Interior



Pewter (metallic) (GL only) Gray Interior



Slate (metallic) (XT6 only) Gray Interior



Mica Black (mica) (XT6 only) Gray Interior



1991 Subaru XT Features and Options		Full- Time 4WD	Front Wheel Drive	
•	catures and Options	XT6	XT6	GL
Major Options	Air Conditioning	s	s	A
	Alloy Wheels	S	S	A
	Automatic Transmission, 4-Speed	0	S	0
Ma	Cruise Control	S	S	A
Comfort & Convenience	Center Console	S	S	S
	Defoggers, Front Side Window	S	s	s
	Hill-Holder** Sys. (Man. Trans. Only)	S	-	s
	Power Assisted Rack & Pinion Steering	S ⁴	Si	S
	Power Windows/Door Locks	s	S	s
	Remote Trunk/Fuel Door Release	s	s	s
	Spotlamps, Dual Overhead/Trunk Light	S	S	s
	Telescoping/Tilt Steering w/Memory	s	S	s
Seating	Height Adjuster, Driver's Seat	S	S	S
	Lumbar Support, Driver's Seat	s	S	S
	Passenger Side Walk-In Device	s	S	s
	Trunk-Through Rear Seat	S	S	S
Instrumentation & Controls	Engine Temperature Gauge *	s	S	S
	Odometer/Tripmeter/Tachometer	S	S	S
	Oil Pressure Gauge/Voltmeter	S	s	s
	Quartz Digital Clock	s	ŝ	S
	Rear Window Electric Defogger	S	S	s
	Telltale " Graphic Monitor	S	S	s
	Trip Computer	S	S	-
	Windshield Wiper w/Var. Intermittent	s	S	s
Performance	Air Suspension	s	-	-
	All-Season Steel Belted Radials	S2	S	s
	Disc Brakes, Vented Front	S	S	s
	Disc Brakes, Solid Rear	S	S	-
Audio	ETR AM/FM Stereo (20W)	-	-	S
	ETR AM/FM Stereo/Cassette with Equalizer (40W)	s	s	-
	Halogen Fog Lamps	s	S	A
	Headlights, Halogen Retractable	S	S	S
rior	Headlight Washers	S	S	-
Exterior	Mirrors, Dual Remote Electric	s	s	S
	Tinted Glass	S	S	S
	Wheel Covers, Full	-	-	S
Cyb	rid nower steering. S = Standard	No	Augilahi	

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Subaru cares about your safety.

Every Subaru XT is equipped with motorized automatic shoulder restraints for the driver and front passenger, as shown above. Each front seat also has a manual lap belt which completes the restraint system and must be buckled for proper restraint system protection. There are 3-point manual belts for rear seat passengers. Please be sure that you and your passengers always buckle up for safety.

- 7	1991 Subaru XT Specifications	Full-Time 4WD	Front Wheel Drive	
	specifications	XT6	XT6	GL
Т	Туре	Α	A	8
	Displacement, cc	2672	2672	1781
Engine	Horsepower @ RPM	145 in 5200	145 m 5200	97 = 5200
ŝ	Torque (Ft. Lb.) @ RPM	156 fr 4000	156 in 4000	103 m 3200
	Multi-Point Fuel Injection	s	S	S
	Compression Ratio	9.5:1	9.5:1	9.5:1
Trans.	Manual, 5-Speed	S		S
	Automatic, 4-Speed Electronic	0	s	0
40	Wheelbase	97.0	97.0	97.0
ē	Overall Length -	177.6	177.6	177.6
ê	Overall Width	66.5	66.5	66.5
Dimensions	Overall Height	52.6	49.4	49.4
Ext.	Curb Weight, Lbs. Manual	2885	_	2455
ш	Automatic	2975	2815	2580
	Headroom, Front	37.4	37.4	37.4
9	Headroom, Rear	34.4	34,4	34.4
Dimensions	Legroom, Front	43.3	43.3	43.3
ĕ	Legroom, Rear	26.2	26.2	26.2
Int.	Shoulder Room, Front	52.8	52.8	52.8
=	Shoulder Room, Rear	52.8	52.8	52.8
ď	Fuel Tank (U.S. Gals.)	15.9	15.9	15.9
Cap	Trunk (Cu. Ft.)	9.8/11.612	9.8/11.613	9.8/11.612
_	Est. City MPG/Est. Hwy MPG ³			
MPG	Manual, 5-Speed	18/25	-	25/31
-	Automatic, 4-Speed	19/25	20/28	23/29

*Rear seat folded down. *Plus 1.8 cu. ft. sub-trunk

*Plus 1.8 cu. ft. sub-trunk. *1991 EPA estimates. Use for comparisons only Your actual mileage will probably be less. Unless otherwise indicated, all dimensions are in inches.

S = Standard O = Optional

Engine Type

A = 2.7L, 6-Cylinder Horizontally Opposed, Overhead Cam, Aluminum Alloy, EEM System B = 1.8L, 4-Cylinder Horizontally Opposed, Overhead Cam, Aluminum Alloy, EEM System

Fuel System

Multi-Point Fuel Injection

Unleaded Only, 87 Octane or Higher (RON + MON)/2 Standard Method

Cooling System

Liquid Cooled with Water Pump and Temperature Controlled Electric Radiator Fan

Electrical System

Battery 12V Maintenance Free, Negative Ground

Alternator 12V 90 Amps – XT6: 12V 65 Amps – XT GL, with Integrated Electronic Voltage Regulator

Ignition System Fully Electronic

Drive Train

Front Wheel Drive Front Transaxle with Double-Jointed Axles

Full-Time
4-Wheel Drive Center Differential, Rear Differential, Double-Jointed Axles
Chassis

Service Brakes Dual Diagonal, Power-Assisted Vented Discs, Front;
Solid Discs, Rear on XT 6; Drums, Rear on XT 6;

Parking Brake Mechanically Operated on Front Wheels

Steering Rack and Pinion, Power-Assisted, Cybrid Power Steering on XT6 Models

Independent MacPherson Strut-Type, Zero-Scrub Geometry, Front Anti-Sway Bar, Air Suspension on 4WD XT6

Rear Suspension Independent, Semi-Trailing Arm: Shock: Coll-Spring Type,
Rear Anti-Sway Bar. Air Suspension on 4WD XT6

Wheels and Tires

wheels and tires

Front Suspension

Wheel Size 5Jx13 Steel - XT GL; 5.5Jx14 Alloy - XT6

Tire Size 185:70HR13 BSW - XT GL; 195:60HR14 BSW - FWD XT6:
Goodyear Eagle GT + 4 205:60HR14 BSW - 4WD XT6

Spare Tire T125:70D14 - XT GL; T135:70D15 - XT6

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Warranty Information*

Subaru of America (SOA), the national importer, warrants 1991 model year Subaru vehicles, and Genuine Subaru parts and accessories installed on the vehicle at the time of original delivery, to be free from defects in material and workmanship which occur under proper and normal use. The warranty lasts for a period of 36 months from the date of purchase or 36,000 miles. whichever comes first. For rust perforation coverage only, the limited warranty lasts for a period of 60 months from the date of purchase or 60,000 miles, whichever comes first. Not covered are such things as maintenance items, defects or damage caused by road hazards or abuse, and other exclusions. Defective parts covered under the warranty will be repaired, or at SOA's or your dealer's option, replaced without charge to you for labor and materials. *For complete warranty details, including coverage and exclusions, see your

Standard Equipment

Includes features designed for occupant safety, collision avoidance, comfort and convenience.

Energy-Absorbing Steering Column; Laminated Safety Windshield Glass and Tempered Safety Side and Rear Window Glass; Passive Restraint Shoulder Belts with Manual Lap Belts, Front; Continuous Loop Lap and Shoulder Belts, Rear: Mechanical Parking Brake; Passenger-Guard Inside Door Lock Handles; Safety Interlocking Door Latches; Day/Night Rearview Mirror; Directional Signal Control with Lane Change Feature; Dual Diagonal Brake System, Power-Assisted: Front Side Window Defoggers; Hazard Warning Lights; High Mount Stop Lamp; Side Marker Lights and Reflectors; Ashtray, Illuminated Front; Audible Reminder for Ignition Key Removal: Carpeting; Cigarette Lighter; Dome Light; Front Bucket Seats with Head Rests: Fuel Gauge; Inside Hood Release; Key Light; Locking Glove Box; Warning Chimes; Windshield Wiper/Washer.

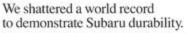
Genuine Subaru Accessories. The finishing touches.



Ask your Subaru Salesperson for this colorful accessory brochure. Genuine Subaru accessories add more value and driving pleasure to your Subaru.

All illustrations and specifications in this brochure are based on the latest product information available at time of publication. Subaru of America reserves the right to make changes at any time, without notice, in prices, colors, materials, equipment, accessories, specifications and models, and to discontinue models or equipment. For more information on 1991 options and accessories, contact your Subaru dealer.

Subaru: our dedication to the American spirit of competition continues.



Subaru has a well-earned reputation for delivering cars that are fun to drive, good to own, and built to last. We're proud of the fact that as of July 1, 1988, 93% of all Subaru vehicles registered since the 1979 model year are still on the road.*

To prove that the Legacy is built in the Subaru tradition of durability and reliability, we pitted the car against the 100,000 kilometer FIA world speed/endurance record. On a test track near Phoenix, Arizona three specially prepared Legacy Sedans set a new world speed record by averaging 138.8 miles an hour over 18½ days and nights of grueling high-speed driving. At Subaru we're convinced that even 100,000 kilometers is not too far to go to prove we build cars with the durability and reliability you expect.

Subaru vehicles a year will roll off the fully integrated production line. The plant uses many of the most advanced production techniques and performs all operations from sheet metal fabrication through final assembly. In its first phase, the plant will employ approximately 1,700 local workers and is expected to add thousands of jobs and millions of dollars to the local economy as support and service businesses are established.



Subaru has been a dedicated participant in America's active sporting lifestyle since 1976. In that year, the Subaru 4-wheel drive Wagon became the Official Car of the U.S. Ski Team. Other skiing organizations that have given Subaru Official Car status include the U.S. Ski Association, U.S. Freestyle Ski Team, U.S. Disabled Ski Team, and the Olympic Regional Development Authority in Lake Placid, NY. In 1989, Subaru sponsored its greatest single event promotion ever: the 1989 World Alpine Ski Championships in Vail/Beaver Creek, Colorado. Additionally, Subaru sponsors all the major World Cup and National Championship skiing events in America.

In the world of competitive cycling, Subaru is the Official Car of the U.S. Cycling Federation and stages the nationwide Subaru Cycling Classic Series. The Subaru Cycling Classic Series is America's premier criterium event.

> Subaru also sponsors the Subaru NFL's Fastest Man Competition. The competitors, which are selected by a blue ribbon panel of pro football experts, compete in a series of 60-yard, man-to-man, single elimination races to determine pro football's fleetest of foot.

Your Subaru dealer has it all.

Count on your Subaru dealer to serve as your one-stop, full-service automotive source. Added Security® is the comprehensive, worry-free extended service program that brings you broad coverage at an affordable price. It's the only extended service program backed by Subaru of America. You'll like the new "Gold" plan coverage that includes

almost all mechanical components. Added Security is available throughout the U.S. and Canada, with coverage extending as long as six years and 100,000 miles.

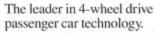
Your Subaru dealer also offers attractive rates for leasing through Subaru Leasing Corp., plus a full range of financial services through Subaru Credit Corp. Ask your participating Subaru dealer for complete details.

*R.L. Polk & Company statistics, July 1, 1988.

**R.L. Polk & Company statistics, December 1989 YTD.







In 1989, more drivers all across the U.S.A. chose Subaru as their 4-wheel drive car than all other makes combined. ** This should come as no surprise since Subaru has more 4-wheel drive passenger car experience than any other car company. And Subaru offers the most advanced 4-wheel drive technology available in America – the "intelligent" Full-Time 4-wheel drive system featuring "active" torque distribution to front and rear axles.

Subaru. A new good neighbor in Lafayette, Indiana.

A new two-million-square-foot, 550-million-dollar facility located on an 869-acre site near Lafayette, Indiana, is producing several vehicles including the new Legacy Sedans and Wagons. An estimated 60,000



