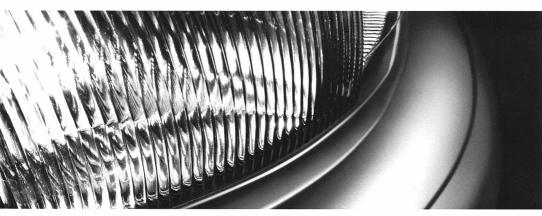
B U C K



Exploration in light forms/lens detail

THE SPIRIT OF AMERICAN STYLE

It is flair without flamboyance. Art without artifice. Luxury without apology. It's the flash of sun off a curve of chrome. The shine of paint that looks a foot deep. The glow of fine leather. It is the calm of a quiet cabin. And the thrill of a finely tuned engine at full song. It's physicality informed by philosophy. The security of careful engineering and assembly. The satisfaction of well-thought details. The idea of elegance with intelligence. The Spirit of American Style is the ethos of legendary designer Harley Earl beautifully interpreted for a new age. It is the heritage and the heart of Buick. Now come see how that spirit is offered in the 2004 Century.



Studio still life / Century 2004





Illuminating sculpture

AN UNCOMMONLY REWARDING EXPERIENCE.

Some of life's most pleasant ownership experiences can revolve around products that don't carry an expensive price tag. Consider a pair of perfect-fitting jeans. Or a classic furniture find at a yard sale. Or the 2004 Buick Century. Century is the most affordable automobile in Buick's stable, but it is still every inch a Buick. So, despite a price that places it in the midst of much competition, Century rises above the crowd with its beautiful style and proportions, with the powerful, effortless way it drives and with a surprising array of luxurious amenities that come at no additional cost. Century proves that the term "affordable luxury" doesn't have to be an oxymoron. See for yourself. With the uncommonly rewarding experience of driving a 2004 Buick Century.





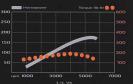
3.1L 3100 SFI V6 The 3100 V6 has a 60° cylinder-bank angle that makes it inherently smooth. The solid cast-iron engine has a stiffened skirt that deadens vibration for a smoother ride. Sequential fuel injection precisely matches fuel delivery to each cylinder's intake stroke for smoother combustion. This is one smooth operator.

175 HP- 195 LB-FT TORQUE The 3100 V6 produces lots of CAMRY ACCORD CENTURY found in Toyota Camry and Honda Accord.

TIRE INFLATION MONITOR It's a simple matter of physics an underinflated tire has a smaller diameter than a properly inflated tire - and, to cover the same distance, constantly measure the speed at which each tire and wheel are turning, and report that information to the electronic control module computer. It compares that data and can quickly tell when one tire is turning significantly faster than the others. That's when a and you know you have a tire that needs attention.

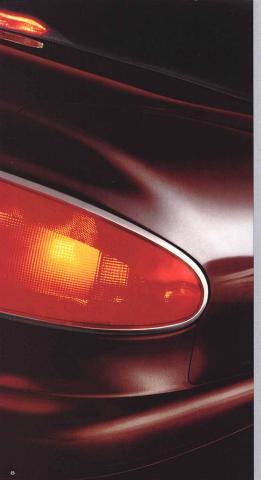














CORNERING LAMPS Employing technology that is usually reserved for expensive premium sedans, Century's cornering lamps form an integral part of the headlamp cluster. The cornering lamps come on when the turn signals are activated, and, with computer-designed reflectors and lenses, they cast a bright, focused white light in the direction of the turn to increase visibility and safety while driving at night.

PERSONAL CHOICE CONFIGURATIONS Like customizing the look of the desktop on your personal computer, Century lets you communicate with its "mainframe" computer, the electronic control module, to personalize select features. So you can choose when the automatic locks engage and disengage and whether you hear the horn chirp or see the lights flash when you lock the doors with the remote keyless entry.

COMFORT-DESIGNED SEATS Century's seats were designed from the outset to be far more than just pleasing to the eye. Using computer-based human factors research tools such as digital human modeling software, as well as real world testing techniques, Century's seats were designed to accommodate, support, help protect and be comfortable for a wide range of adult sizes - from those as small as a 5th percentile female to those as large as a 95th percentile male.

DUAL-ZONE CLIMATE CONTROL If you embrace the notion that men and women are from different planets, you'll understand why this technology is so important. With dual-zone climate control, the driver and front-seat passenger can each dial in their temperature preference.



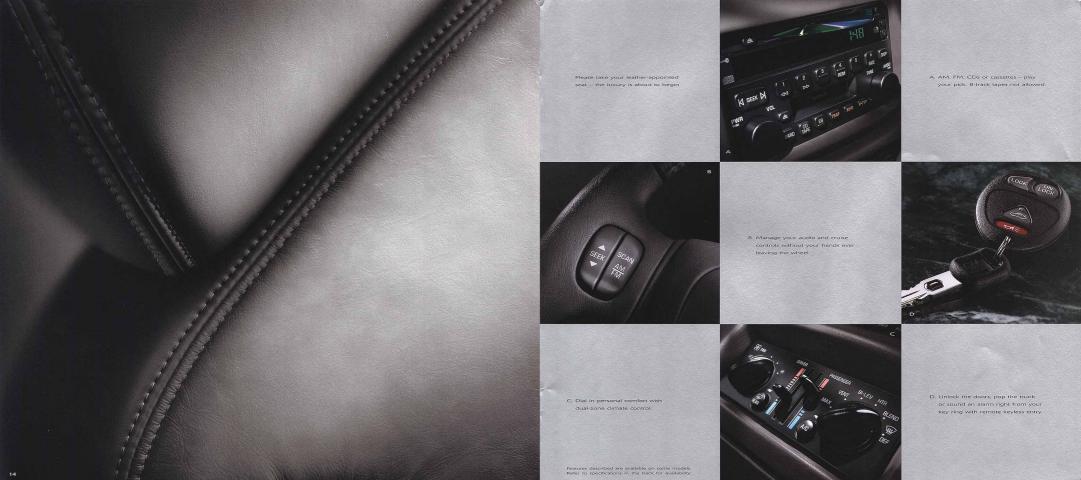




Curved forms that function









Light textures and soft focus



UP TO 100,000-MILE IRIDIUM SPARK PLUGS Iridium is a precious, silver-white metal (No. 77 on the periodic table) and one of the densest materials on earth. Platinumtipped spark plugs have an iridium core in the conductor that allows the plugs to fire with less voltage and also improve combustion efficiency.'

OIL LIFE SYSTEM If you changed your oil only when it was really necessary, you'd save time and money. You'd avoid inconvenience. And you'd use less of the earth's non-renewable resources while you protected the environment. But you'd need a computer to figure out when your oil was nearing the end of its true useful life. And, with Century, you have one. The 3100 V6 engine has a powerful computer that is constantly recording engine speed, temperature, rpm variance, and the time of engine operation at any given temperature. Provided with this information, the Oil Life System calculates oil degradation and recommends an oil change when one is actually needed."

ONE-PIECE SIDE FRAME The entire side of Century's body structure, from the front door hinges all the way back to the tail lamps, is formed in one continuous piece, eliminating joints and welds. This one-piece side frame yields better dimensional integrity, which means tight-fitting doors, tight-sealing seals and less outside noise entering the passenger compartment.

STAINLESS STEEL EXHAUST Buick wants your relationship with Century to be one of long-term satisfaction and enjoyment. That's why the Century comes with an exhaust system made of stainless steel.

*Maintenance needs vary with different uses and driving conditions. See Owner's Manual for more information.

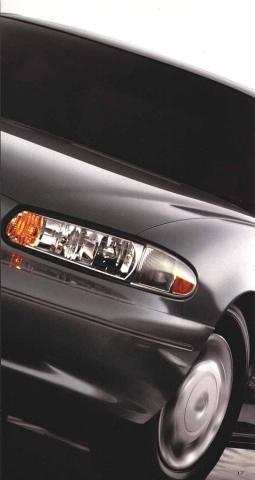


DIUM SPARK PLUG



OIL LIFE SYS









Century comes with four-wheel disc brakes as standard equipment. Disc brakes at all four wheels mean quieter operation with more consistent braking and less overheating and brake fade. Disc brakes also have an important performance advantage in unfavorable weather braking situations.

FOUR-WHEEL INDEPENDENT SUSPENSION Century's fully independent suspension lets each wheel react to road inputs on its own, without being affected by the movements of the other wheels. Aluminum knuckles in the suspension help lower unsprung weight. Front and rear stabilizer bars allow more efficient roll control for a more level ride in curves and corners. It's all working together to help Century deliver a smooth, quiet ride while giving the driver added control.

RIGID BODY STRUCTURE In humans, body stiffness is something to be avoided. In automobiles, more body stiffness results in less torsion and bending, and that helps our engineers design-in the smooth, quiet ride and responsive handling. Thanks to the application of the latest computer-based analytical tools, the 2004 Century enjoys a significant increase in bending and torsional stiffness over its last generation predecessor. You'll feel the difference the first time you take a test drive.

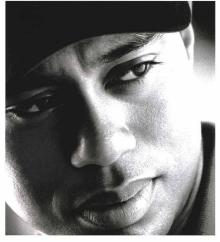
A BENCHMARK ASSEMBLY PLANT GM's Oshawa Plant near Toronto, Ontario (where Century is assembled), has won many awards for quality. It automates 97% of its welds to help attain accuracy to 1/1000th of an inch. Fourpost road simulators test vehicles using dynamic road inputs to confirm long-term quality.







Century. LeSabre. Rainier. Rendezvous. Regal. Park Avenue. Each with its own personality, yet each embodying Buick's mission to bring you a beautifully designed, carefully assembled vehicle that will deliver exceptional satisfaction with every mile you drive. The Spirit of American Style is alive and well — and at your Buick dealer now.



Tiger Woods

Buick is the Official Car of the PGA TOUR. Buick has been involved in the game of golf for nearly 50 years.

That's why we're so proud to be partnered with the man pictured above. You see, we have a long history of supporting the game with style and elegance — and he's making history by playing the game in the very same way.



15" Deluxe Wheelcover



15" Chrome-Plated Wheelcover





White (40) Interior: Taupe Gray Graphite



Cashmere Metallic (15) Interior: Taupe



Cardinal Red Metallic (63) Interior: Taupe Gray Graphite



Sterling Silver Metallic (12) Interior: Gray Graphite



Dark Bronzemist Metallic (76) Interior: Taupe



Graphite Metallic (32) Interior: Gray Graphite



Steelmist Metallic (88) Interior: Gray Graphite



Augusta Green Metallic (47) Interior: Taupe Gray Graphite



Black (41) Interior: Taupe Gray Graphite



Taupe Cloth



Gray Cloth



Graphite Cloth



Taupe Leather Trim



Gray Leather Trim



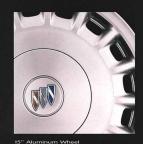
Graphite Leather Trim







15" Chrome-Plated Wheelcover



INTERIOR FEATURES	Century	Package	Package	INTERIOR FEATURES (continued)
S Standard A Available P Included in Option Package — Not available				Rear window defogger — electric
Acoustical Insulation Air bags	S	S	s	Remote keyless entry — includes instant alarm and trunk/release
driver and right front passenger, frontal	S	S	s	Safety belts
- driver-side, seat-mounted side-impact	-		A	 front-seat outboard lap/shoulder belts with shoulder
Air conditioning — dual-zone climate control	S	s	S	belt comfort adjuster and center position lap belt
Air filtration system	S	S	S	 rear-seat outboard lap/shoulder belts with center position lap belt
Assist handle				Side and front window defogger
— front passenger	S	S	S	Seats
– rear passenger, dual		Р	S	- cloth
Audio systems				— leather-appointed
 ETR AM/FM stereo with seek/scan, digital clock, Theftlock, RDS display, CD, speed 				 front 55/45 reclining split-bench with armrest
compensated volume and auto tone control	S	S	S	and dual cup holders
- ETR AM/FM stereo with seek/scan, digital				power six-way driver
clock,Theftlock, RDS display, cassette, CD, speed compensated volume and				Steering wheel — leather-appointed
auto tone control	Α	Α	A	Storage — front and rear door map pockets
- steering wheel audio controls			P	glove compartment with locking feature
Carpet savers — front and rear	A	Р	P	TILT-WHEEL™ — adjustable steering column
Child seat anchors — rear-seat upper and lower				Trunk convenience net
LATCH system for compatible child safety seats	S	S	S	
Convenience Plus features — reminder tones				Trunk lock release — power remote (part of remote keyless entry only)
for ignition key, headlamps, turn signals,				Trunk release handle — mounted inside the trunk
parking brake "on"; delayed entry/exit lighting; theater dimming; battery rundown protection;				Visor vanity mirrors
lockout protection; daytime running lamps				 cloth-covered driver and passenger
with Twilight Sentinel' and delayed locking;			-	- cloth-covered driver and passenger
flash-to-pass feature	S	S	S	with lighting feature
Cruise control — electronic	A	P	P	
Head restraints — adjustable, outboard front seats	S	S	S	EXTERIOR FEATURES
Heat ducts — rear-seat	S	S	S	Antenna — fixed mast, fender-mounted
Hood release — inside, instrument panel-mounted, remote	S	s	S	Cornering lamps
Horn — dual note	5	5	S	Grille — chrome-plated with graphite-colored accent
Inside rearview mirror — includes map reading lights	5	5	S .	Headlamps — includes daytime running lamps
Instrumentation — includes speedometer, trip	5	5	5	with Twilight Sentinel
odometer, fuel and temperature gauges; and				Mirrors — dual black fold-away with power remote
warning lights for low fuel, door ajar, trunk ajar, washer fluid level and oil life monitor				- dual body-color fold-away with power remote
CONTROL MARKET OF NAME OF STREET	S	S	S	Paint — basecoat-clearcoat with anti-chip protection
Lights — dome, glove box and trunk	S	s	S	Tinted glass — Solar-Ray' solar-control windshield
rear reading and courtesy	_	P	P	and rear window; Soft-Ray' side glass
OnStar' – includes one-year Safe & Sound	11.71	-		Tires — P205/70R15 steel-belted, radial-ply
service agreement*	A	A	A	all-season blackwall
PASS-Key' II — passive theft-deterrent system	S	s	S	Wheels -15" steel wheel with bolt-on wheelcover
Power door locks — include programmable				-15" steel wheel with bolt-on chrome-plated
automatic locking with memory and lockout protection features	s	s	s	wheelcover
Power windows — include driver express-down	3	3	3	-15" aluminum
and passenger lockout feature	S	S	s	Windshield wipers — two-speed with variable delay

INTERIOR FEATURES

Custom Limited

Century Package Package

INTERIOR FEATURES (continued)	Century	Custom Package	Limited Package	MECHANICAL FEATURES	Century	Custom Package	Limited Package
Rear window defogger — electric	s	S	S	Battery — Delco* Freedom with rundown protection	S	S	S
Remote keyless entry — includes instant alarm and trunk/release	s	s	s	Brakes — four-wheel anti-lock	А	А	A
Safety belts				— four-wheel disc	S	S	S
 front-seat outboard lap/shoulder belts with shoulder belt comfort adjuster and center position lap belt 	s	s	s	Engine block heater	А	Α	Α
- rear-seat outboard lap/shoulder belts with center	-	-		Exhaust system — stainless steel	S	S	S
position lap belt	S	S	S	Front-wheel drive	S	S	S
Side and front window defogger	S	S	S	Starter protection — starter grind protection	S	S	S
Seats				Steering — power rack-and-pinion	S	S	S
- cloth	S	S		Suspension — four-wheel independent	S	S	S
— leather-appointed	1-1	-	P	Tire inflation monitor (requires ABS brakes)	А	Α	A
 front 55/45 reclining split-bench with armrest and dual cup holders 	s	s	s	Traction control (requires ABS brakes)	Α	Α	Α
– power six-way driver	A	Р	P	Transmission — electronically controlled four-speed automatic with overdrive and brake/transmission			
Steering wheel — leather-appointed	1-1	100	P	shift interlock	S	S	S
Storage — front and rear door map pockets	s	s	s	*OnStar services require vehicle electrical system and analog wireless service for features to function properly. OnStar uses existing emergency servi	ce providers as	s well as ar	nalog
- glove compartment with locking feature	S	S	S	wireless and satellite technologies and is subject to their limitations. The Commission (FCC) ruled that wireless carriers will no longer be require			
TILT-WHEEL™ — adjustable steering column	S	S	S	network after February 16, 2008. After that time, if the carriers for OnS service, OnStar service will only be available through dual-mode hard			
Trunk convenience net	2-7	Р	P	purchase of a system upgrade. Call 1-888-4ONSTAR (1-888-466-782			

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Guide, or visit onstar.com for system information and details.

ENGI	7	E
Туре		

7	ype 3.1-liter 3100 SFI V6
F	Horsepower 175 @ 5200 rpm
ö	orque 195 @ 4000 rpm
A	xxle ratio
E	PA estimated mpg, city/hwy

PACITIES	
nk (cu. ft.)	
l tank (approx. gal.)	
e curb weight	

EXTERIOR DIMENSIONS (inches)

ength .																194.6	5
Vidth																72.7	7
leight																56.6	5
Vheelba																	
ront trea																	
ear trea	d															61 1	1

NTERIOR DIMENSIONS (inches)	front/rear
– Legroom	42.4/36.9
- Headroom	39.3/37.4
- Shoulder room	58.0/57.1
– Hip room	54.4/53.3

A NOTE ABOUT CHILD SAFETY. Always use safety belts and proper child restraints, even in vehicles equipped with air bags. Children are safer when properly secured in a rear seat. Never place a rear-facing infant restraint in the front seat of any vehicle equipped with an active air bag. See your vehicle Owner's Manual and child safety seat instructions for more information.



GM is proud to be the only car company that can help you save for college with Upromise - for you, our children, your grandchildren, or any child ou care about. GM has teamed up with

Upromise, a free service that can help you turn your everyday spending into college savings. Once you join Upromise, every time you use your credit card, make a long distance phone call, shop online, buy gas, dine out even buy an eligible new GM car or truck - you can get a portion of your purchase back for college. Learn more and join for free at upromise.com/gmcatalog.

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- Keep an online history of services performed
- * Read your Owner's Manual, warranty, and more, online
- · Receive only the recall notices that apply to your vehicle Watch do-it-yourself videos and much more

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New Vehicle Limited Warranty. This warranty is for GM vehicles registered in the USA. See your Buick dealer for terms

and conditions (whichever comes first): The complete vehicle · Tires · Towing to your nearest Buick dealership . Cosmetic corrosion resulting from defects - Repairs made to

correct any vehicle defect . No charge for most warranty repairs Covered for 6 years/100,000 miles (whichever comes first): Rust-through

Corrosion Protection. Buick vehicles are designed and built to resist corrosion. All body and sheet metal components are warranted against rust-through corrosion for six years or 100,000 miles, whichever comes first. Application of additional rustinhibiting materials is not required under recommended. See your Buick dealer for

Updated Service Information. Buick dealers receive useful service bulletins about Buick products. You may purchase them from Helm Incorporated by calling 1-800-551-4123

terms of this limited warranty.

or by visiting www.helminc.com.

Assembly. Buick vehicles and their components are assembled or produced by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce Buick vehicles with different or differently sourced components than originally scheduled. Since some options may be unavailable when your vehicle is assembled, we suggest that you verify that your vehicle includes the equipment you ordered or, if there are changes, that they are acceptable to you.

Engines. Buicks are equipped with engines produced by different operating units of GM, its subsidiaries or suppliers to GM worldwide.



Buick goddess hood ornament/1933

