BUICK



Sweeping chrome/grille detail

THE SPIRIT OF AMERICAN STYLE

It is flair without flamboyance. Art without artifice. Luxury without apology. It's the flash of sun off a curve of chrome. The shine of paint that looks a foot deep. The glow of fine leather. It is the calm of a quiet cabin. And the thrill of a finely tuned engine at full song. It's physicality informed by philosophy. The security of careful engineering and assembly. The satisfaction of well-thought details. The idea of elegance with intelligence. The Spirit of American Style is the ethos of legendary designer Harley Earl beautifully interpreted for a new age. It is the heritage and the heart of Buick. Now come see how that spirit is offered in the 2004 LeSabre.



Studio still life/leSabre 2004





Sculpture in steel and glass

A CERTAINTY OF PURPOSE.

American highways are cluttered with posers these days. There are trucks posing as luxury sedans. Cars posing as SUVs.

And station wagons pretending to be something called "crossover vehicles." But above all the posing and pretending, there's the Buick LeSabre. It's a car that's comfortable in its own beautifully-sculpted skin. A car that understands its purpose. A sedan without insecurity issues. Simply put, LeSabre is a carefully-assembled six-passenger family car designed to help you feel safe and secure every time you settle into the driver seat. It's a car with the kind of luxury, quiet ride and sure handling people just love. A car filled with extra touches that make it a joy to own. That's why LeSabre has been America's best-selling full-size car for eleven straight years. It's worth a closer look.





Pisc in dappled light

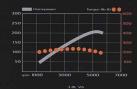


3.8L V6-3800 SERIES II This V6 engine has earned a of "The 10 Best Engines of the 20th Century" by

THE BENCHMARK The 3800 Series II is a benchmark for pushrod-actuated, overhead valve V6 engines. It excels in packaging efficiency, smoothness and reliability. And, measured by output, efficiency' and emissions, it equals or bests many overhead-cam engines while

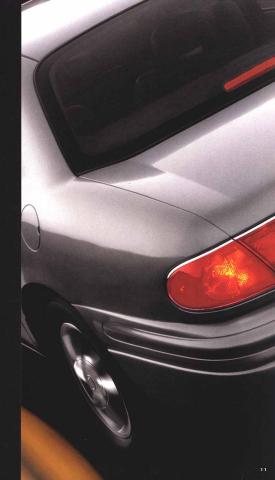
205 HP, 230 LB-FT TORQUE The 3800 Series II V6 generates accelerate from a stoplight and down the road with

ADVANCED STARTER SOLENOID The starter solenoid on the 3800 engine has been improved to virtually eliminate polymer, which does not absorb moisture, so it can't ice up, making cold-weather starting much more reliable.













OIL LIFE SYSTEM

OIL LIFE SYSTEM If you changed your oil only when it was really necessary, you'd save time and money, avoid inconvenience, and protect the environment. But how would you know when your oil was nearing the end of its useful life? The 3800 V6 engine has a powerful computer that is constantly recording engine speed, temperature, load or rpm variance, and the time of engine operation at any given load and temperature. With this information, the Oil Life System calculates oil degradation and recommends an oil change when one is actually needed.

10,000-MILE OIL CHANGE INTERVALS Advances in lubricants have allowed engineers to extend the maximum recommended oil change interval on LeSabre up to 10,000 miles, when the new GF-3 (Gasoline Fueled, Standard 3) motor oil is used. GF-3 contains a friction modifier that makes oil molecules more slippery. Also, a new refining process leaves molecules in the base oil more stable. So GF-3 oil retains proper lubricating properties longer and degrades less with heat. Buick still recommends an oil change at least once a year or when the Oil Life System signals an oil change is needed.

150,000-MILE COOLANT The days of having to change your anti-freeze once a year are long gone. LeSabre comes with Dexcool' in the cooling system. It's designed to go up to 150,000 miles before it needs replacing. For the average driver, that's ten years away.

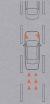
UP TO 100,000-MILE IRIDIUM SPARK PLUGS Iridium is a precious, silver-white metal (No.77 on the periodic table) and one of the densest materials on earth. These platinum-tipped spark plugs have an iridium core that allows the plugs to fire with less voltage and improve combustion efficiency. See the Owner's Manual for more information.





ANTI-LOCK BRAKING SYSTEM The story behind LeSabre's anti-lock braking system (ABS) is really the story of the evolution of the automobile in the late twentieth century. It is a story of a multitude of sensors and massive on-board computing power. ABS uses four wheelspeed sensors, one at each wheel, to constantly monitor the speed at which each wheel is turning, and to send that data to the powertrain control module (PCM) computer. If, under braking conditions, the PCM detects that a wheel is about to lock-up, it takes control and modulates, or pulses the brake on and off faster than humanly possible. Pulsing the brakes allows the wheel to brake while continuing to rotate, so instead of skidding on the few square inches of tire tread in contact with the road, the driver is able to retain steering control to help steer the vehicle out of trouble.

TRACTION CONTROL The same wheel-speed sensors that enable LeSabre's anti-lock braking system also provide the raw data that enables the traction control system. The powertrain control module (PCM) computer is constantly analyzing data. When it detects that one front wheel is spinning much faster than the other wheels, the traction control algorithm programmed into the PCM orders a series of interventions to help control the amount of power going to the spinning BRAKING WITHOUT ABS tire and thereby regain traction. First, it tries to brake the wheel. Then, the spark is retarded to all engine cylinders. Spark retardation means the air/fuel mixture is ignited at a point in the engine cycle where it results in less power being produced. Next, if necessary, the PCM cuts off fuel to one, two, or up to three cylinders. No fuel means no combustion, which means a dramatic reduction in power. Finally, the PCM can even shift the transmission out of first gear and into second gear, causing the drive wheels to rotate more slowly. When traction is restored through any of these intervention measures, the PCM returns full control to the driver.













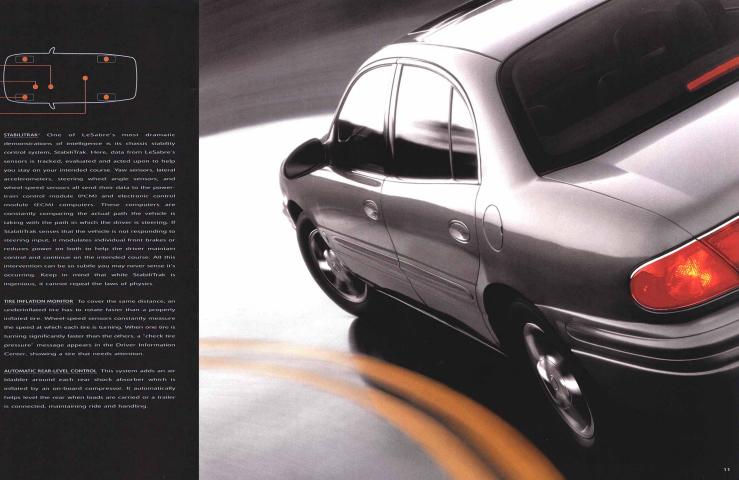


demonstrations of intelligence is its chassis stability control system, StabiliTrak. Here, data from LeSabre's you stay on your intended course. Yaw sensors, lateral accelerometers, steering wheel angle sensors, and train control module (PCM) and electronic control module (ECM) computers. These computers are constantly comparing the actual path the vehicle is taking with the path in which the driver is steering. If steering input, it modulates individual front brakes or reduces power on both to help the driver maintain occurring. Keep in mind that while StabiliTrak is



TIRE INFLATION MONITOR To cover the same distance, an underinflated tire has to rotate faster than a properly inflated tire. Wheel-speed sensors constantly measure turning significantly faster than the others, a "check tire

AUTOMATIC REAR-LEVEL CONTROL. This system adds an air bladder around each rear shock absorber which is is connected, maintaining ride and handling.







16" chrome-plated wheel with



A. Celebration Edition leather-appointed two-tone seat. (Late availability.)



B. Integrated turn signals in the side mirrors are designed to help enhance safety during lane changes.





D. Blacked-out Celebration Edition grille with monochromatic Buick emblem.



OnStar." A pioneering technology in the area of advanced in-vehicle safety and security, OnStar uses global positioning satellites to locate a vehicle, and a hands-free wireless phone to provide a communications link and seamless integration into LeSabre's electrical system. At the touch of a button, professionally trained OnStar Advisors can provide a number of safety, security and convenience services twenty-four hours a day, every day of the year. ations in the back for availability. OnStar services require vehicle electrical system and analog wireless service to be available and



MAGNESIUM BEAM MODULAR INSTRUMENT PANEL. The best way to be sure an instrument panel is assembled properly is to build it off-line as a complete module, then bring it to the assembly line for final installation. That's how LeSabre is built. A cast magnesium beam behind the instrument panel provides a strong means of preassembly. Once the entire module is assembled off-line, an electrical check is initiated to be sure all systems are functioning properly. Then the validated instrument panel is simply plugged into the interior of LeSabre and bolted down. The light, stiff magnesium beam runs from side pillar to side pillar to connect the instrument panel and steering column rigidly to the rest of the body structure. Assembly line ergonomics are greatly improved. Car-to-car variation is greatly diminished. Difficult to diagnose behind-the-dash squeaks and rattles are virtually eliminated.

RIGID BODY STRUCTURE In humans, body stiffness is something to be avoided. In automobiles, more body stiffness results in less torsional bending and flexing. That helps engineers design-in a smooth, quiet ride and responsive handling. Thanks to the application of the latest computer-based analytical tools, the 2004 LeSabre enjoys a 27% increase in bending stiffness and a 62% increase in torsional stiffness over its last generation predecessor. You'll feel it the first time you take it out for a test divise.

ONE-PIECE SIDE FRAME The entire side of LeSabre's body structure, from the front door hinges all the way back to the tail lamps, is formed in one continuous piece, eliminating joints and welds. This one-piece door frame yields better dimensional integrity, which means tight fitting doors, tight sealing seals and less outside noise entering the passenger compartment.



Facets of luminous energy



OnStar. A pioneering technology in the area of ad positioning satellites to locate a vehicle, and a hands seamless integration into LeSabre's electrical system. A can provide a number of safety, security and conveni

OnStar is available on some models. Refer to specifications in the back for availability. uses existing emergency servic







CATCHER'S MITT™ FRONT SEATS Just as the well-formed pocket of a catcher's mitt cradles and holds a baseball. LeSabre's Catcher's Mitt front outboard seats are designed to cradle, hold and help protect occupants in a rear-end collision. Upon rear impact, the highretention seat acts like a catcher's mitt-absorbing energy and pocketing the occupant's pelvis and lower back into the seat. During a slower-speed rear impact. the self-aligning head restraint moves forward and up in one smooth operation as the seat occupant moves rearward. This movement can lower the head and neck velocity of the occupant, with the potential to reduce the risk of injury.

FRONT SEAT SIDE-IMPACT AIR BAGS LeSabre has a seatmounted head and upper body side-impact air bag on the driver side. On the front passenger side, only upper body protection is provided by the air bag to minimize risk to an out of position child. Lateral acceleration sensors trigger inflation in less than 20 milliseconds to provide protection from a side-impact collision.

DUAL-STAGE FRONT AIR BAGS In a lower speed frontal collision, the air bags deploy at less than full level. In a higher speed frontal collision, the air bags deploy at full level. The goal is to reduce the risk of an injury resulting from air bag deployment.

Air bag inflation can cause severe injury or death to anyone too close to the air bag when it deploys. Be sure every occupant is





ELECTROCHROMIC AUTOMATIC-DIMMING MIRRORS When glare is encountered on the road, LeSabre has a solution - the electrochromic automatic-dimming mirror. Electrochromics is the process of temporarily darkening materials by applying electricity, and that's how these mirrors control glare. Each electrochromic rearview mirror is really two glass plates with a thin mirror has a forward- and rearward-facing light sensor. When the forward-facing sensor detects a low ambient light level outside the vehicle, it activates the rearwardfacing sensor, which immediately starts watching for bright lights to intrude. When the rear-facing sensor detects place, it tells the mirror's microprocessor how much is present. Then voltage is sent to the electrochromic gel proportionate to the level of glare detected, the gel darkens, and the mirror dims, but only to the level required to reduce the reflected glare. When the glare is gone, the electrochromic

MOISTURE SENSING WIPERS The heart of LeSabre's moisture sensing wiper system is contained in a little black box that sits high on the inside of the windshield, attached to the rearview mirror stem. Inside is a light emitter, a lens and a light detector. When the system is on, the light emitter sends pulses of infrared light through the focusing lens and into the windshield at a 45° angle. If no moisture is present on the windshield, all the beams of light will be reflected by the outside surface of the windshield, and bounce back into the light detector, which measures their intensity. But if moisture is present on the windshield, it alters the angle at which the beams diffuse, which reduces the intensity of light coming back into the light sensor. When this is detected, the system knows there is moisture on the windshield and activates the wipers.







Facets of luminous energy

OnStar. A pioneering technology in the area of ac positioning satellites to locate a vehicle, and a hands seamless integration into LeSabre's electrical system. A can provide a number of safety, security and conveni

FUEL ECONOMY AVERAGE 28.0 MPG

> FUEL ECONOMY INST. 27 MPG

> > FUEL RANGE 507 MI

OIL PRESSURE NORMAL 40 PSI

COOLANT TEMP NORMAL 122 °F

BATTERY STATE NORMAL 11.7 V

OIL LIFE INDEX NORMAL 84 %

> CHANGE ENGINE OIL SOON

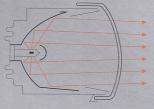
TIRE PRESSURE NORMAL

DOOR AUAR

TRUNK AJAR

WINDSHIELD WASHER FLUID LOW

DRIVER INFORMATION CENTER LeSabre's Driver Information Center is a communications portal to the computing power of the automobile. Through it, the on-board computers send drivers important messages. Drivers can tell the computers their personal preferences for many of the car's functions, and request specific information. Two lines of liquid-crystal display (LCD) characters form the driver information display on the instrument panel. The system sends messages of 14 different conditions that may require attention from a turn signal that's been on for a long time, to the detection of an attempted theft of the vehicle. The driver can request information on 11 different performance readings - from instantaneous fuel economy to a check of tire inflation. Two different drivers can also make personal choice programming decisions in eight different areas - from when the doors automatically lock, to whether the car sends a personal greeting each time the engine is started.



PARABOLIC HEADLAMPS The reflector surface of LeSabre's headlamps has the shape of a parabolid – a parabolid rotated around its own axis. The light bulb is positioned so that the light radiating upward is reflected downward on the road across the optical axis. Optical patterns in the lens distribute the light with two different types of optical patterns: vertical cylindrical elements for horizontal distribution, and prismatic elements at the height of the optical axis to focus the light on intended areas. This provides the driver with a source of bright, carefully patterned and focused light to more clearly see the road ahead.





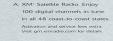
Facets of luminous energy







B. Manage AM, FM, XM, CD and cruise controls without your hands ever leaving the wheel.





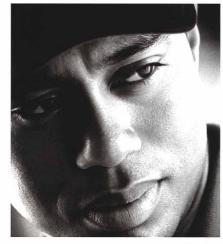


C. With a power sunroof, the sky's



D. Dial in personal comfort with dual-zone climate control.

LeSabre. Century. Rainier. Rendezvous. Regal. Park Avenue. Each with its own personality, yet each embodying Buick's mission to bring you a beautifully designed, carefully assembled vehicle that will deliver exceptional satisfaction with every mile you drive. The Spirit of American Style is alive and well — and at your Buick dealer now.



Tiger Woods

Buick is the Official Car of the PGA TOUR. Buick has been involved in the game of golf for nearly 50 years.

That's why we're so proud to be partnered with the man pictured above. You see, we have a long history of supporting the game with style and elegance — and he's making history by playing the game in the very same way.



15" Deluxe Wheelcover



15" Multi-Spoke Aluminum Wheel



16" Chrome-Plated Aluminum Wheel (Celebration Edition only.)



16" Gran Touring Aluminum Wheel



16" Cross-Lace Aluminum Wheel





Lt. Bronzemist Metallic (54)(4) Interior: Lt. Cashmere⁽²⁾ Cashmere/ Lt. Cashmere⁽³⁾



Glacier Blue Metallic (68)

White Gold Flash (93)(1)

Interior: Lt. Cashmere⁽²⁾ Cashmere/

Lt. Cashmere(3)

Interior: Lt. Cashmere Gray Graphite



Interior: Gray Graphite







Interior: Lt. Cashmere Gray Graphite



Crimson Pearl (86)(1) Interior: Lt. Cashmere(2) Cashmere/ Lt. Cashmere(3)

Steelmist Metallic (88)

Gray Graphite

Interior: Lt. Cashmere



Black (41) Gray Graphite



Interior: Lt. Cashmere





Graphite Leather Trim





Gray Cloth



Graphite Cloth



Lt. Cashmere Leather Trim



Leather Trim





15" Deluxe Wheelcover



15" Multi-Spoke Aluminum Wheel



16" Chrome-Plated Aluminum Wheel (Celebration Edition only.)



16" Cross-Lace Aluminum Wheel



16" Gran Touring Aluminum Wheel

INTERIOR FEATURES	Custom	Package	Limited
S Standard A Available P Included in Option Package — Not available			
Air bags — driver and right front passenger.			
frontal dual-stage inflation	S	S	S
 driver and right front passenger, seat-mounted side-impact 	А	А	s
Air conditioning — manual single-zone climate control	s	s	-
automatic dual-zone climate control with rear-seat outlet			s
Air filtration system	_	А	A
Arm rests — front-seat storage with dual cup holders	s	s	5
- rear-seat fold-down with dual cup holders and pass-through to trunk			5
and pass-irrough to truth Audio systems — ETR AM/FM stereo with seek/scan, digital clock, RDS display, Theftlock*; CD and auto tone control; includes remote steering wheel controls	s	s	
 ETR AM/FM stereo with seek/scan, digital clock, RDS display, Theftlock, cassette, CD and auto tone control; includes remote 		A	-
steering wheel controls	_	A	S
extended range four-speaker system	S	P	
Concert Sound II six-speaker system		Р	S
diversity antenna integrated into the windshield and rear glass	S	S	S
 XM¹ Satellite Radio (activation and service fees extra; not available in Alaska or Hawaii) 	-	А	A
Auxiliary power outlet	S	S	S
Carpet savers — front and rear	S	S	S
Child seat anchors — rear-seat upper and lower LATCH system for compatible child safety seats	s	s	s
Child security door locks — rear doors	5	S	S
Convenience Plus features — include electronic reminder tones for ignition key, headlamps, turn signals, parking brake "on"; delayed entry and exit lighting; theater dimming; battery rundown protection; lockout protection; delayed locking; PASS-Key" III passive theft-deterrent system and Tiwilight Sentinel' with daytime running lamps.	s	s	S
EyeCue' head-up windshield display	-	-	A
Driver Information Center — includes trip computer, low oil, coolant, washer fluid and			
fuel reminders; oil life and tire inflation monitors	-	Р	S
Inside rearview mirror — electrochromic-auto dimming	-	Р	_
 electrochromic-auto dimming with compass 		A	S
Instrumentation — full analog cluster with fuel, temperature and speedometer gauges	s	_	_
— full analog cluster with fuel, temperature, speedometer, tachometer, low fuel indicator and Driver Information Center		P	s
OnStar* — includes one-year Safe & Sound service agreement*		A	s
Overhead console — includes front reading lamps on Custom; includes front and rear			
reading lamps on Limited	S	S	S

INTERIOR FEATURES (continued)	Custom	Best-Seller Package	Limite
Paint – basecoat-clearcoat with anti-chip protection	S	S	S
Personal Choice features — include settings for door locks, perimeter lighting and remote keyless entry security feedback	s	s	S
 memory setting for driver seat adjustments, outside mirrors with passenger-side parallel park assist, climate control and radio presets 	_		А
Power door locks — include lockout protection, delayed locking and memory feature	s	s	s
Power windows — include driver and front passenger express-down and passenger lockout feature	s	s	s
Rear window defogger – electric	-5	5	5
Remote keyless entry — includes instant alarm, perimeter lighting, security feedback and individually programmable transmitters	s	s	s
Safety belts — front outboard seat-mounted lap/shoulder belts with center-seat lap belt	s	s	S
- rear outboard and center-seat lap/shoulder belts	S	S	S
Seats — cloth	s	s	_
— leather-appointed	-	Α	S
reclining 55/45 split-front bench, includes right-front passenger manual lumbar adjuster	s	s	s
– power 8-way driver	S	S	_
- power 8-way right-front passenger	(-)	А	_
 power 10-way driver and right-front passenger, includes power recliners 	-	-	S
lumbar adjuster, driver-side manual	S	S	-
 lumbar adjuster, driver-side four-way power 	-	-	S
 heated front outboard seats (requires leather- appointed seats and power passenger seat) 	120	А	s
Steering wheel controls — cruise and audio controls	s	s	s
— temperature control	-	-	S
Storage bin and drawer — center instrument panel	S	S	S
Sunshades — extendable	S	S	S
Theft-Deterrent System — includes alarm, starter interrupt and central unlocking feature	-	Р	S
TILT-WHEEL™ — adjustable steering column	S	S	S
Trunk cargo net	-	Α	Α
Trunk lock release — power activation with valet lockout	s	s	s
Trunk release handle — mounted inside the trunk	S	S	S
Universal transmitter — programmable three-function remote for garage door and more	-	-	s
Visor vanity mirrors — driver and passenger, covered	s	s	s
driver and passenger, illuminated	n-2	Р	5
EXTERIOR FEATURES Headlamps — include daytime running lamps with			
Twilight Sentinel; include cornering lamps on Limited	S	S	S
Mirrors — dual fold-away power remote	S	S	S
 dual fold-away power remote with driver-side electrochromic auto-dimming feature 	1-1	1-1	Α
- heated			S

EXTERIOR FEATURES (continued)	Custom	Custom Best-Seller Package	Limited	ENGINE	
Sunroof — power sliding and tilting with sunshade	= 5	= 1	A	Туре	
Tires — P215/70R15 all-season steel-belted radial	s	S	S	Horsepower	
- P225/60R16 all-season steel-belted radial	_	А	A	EPA estimated mpg	
P225/60R16 touring steel-belted radial (included with Gran Touring Suspension Package)		А	А		
Wheels — 15" steel wheel with deluxe wheelcover	s	_	_	Trunk (cu. ft.)	
— 15" multi-spoke aluminum	-	P	S	Fuel tank (approx. g	
— 16" cross-lace aluminum	= -	A	A	Base curb weight — Custom	
16" aluminum (requires Gran Touring Suspension Package)	1-1	А	A	- Limited	
Windshield wipers — two-speed with variable delay	s	S		EXTERIOR DIMEN	
— moisture-sensing	-	A	S	Length	
MECHANICAL FEATURES Battery — Delco® Freedom with rundown protection	S	S	S	Height	
Brakes — four-wheel anti-lock disc	S	S	S	Front tread	
Engine block heater	А	A	A	Rear tread	
StabiliTrak® — automatic chassis control system	-	-	A	INTERIOR DIMEN	
Steering — power-assisted rack-and-pinion	S	S	S	- Legroom	
Suspension — four-wheel independent with automatic rear-level control	s	S	S	- Headroom	
Gran Touring Suspension Package, includes touring-tuned suspension components, 3.05 axle ratio, leather-appointed steering wheel, 16" brakes and aluminum wheels with P225/60R16 tires.		A	Α.	- Shoulder room	
Tire inflation monitor — included in Driver Information Center	_	Р	s	Children are safer will place a rear-facing int	
Traction control — full-range		Р	S	equipped with an a	
Transmission — four-speed electronically controlled automatic with overdrive	s	S	s	Manual and child sal	

CELEBRATION EDITION Standard Features - include all of the Limited standard features, plus the following: two-tone Cashmere/Lt. Cashmere leather-appointed seats (late availability); embroidered Buick tri-shields on front seats and carpet savers: memory driver seat, outside rearview mirrors, climate control and radio presets; Black Cherry simulated wood trim accents; blacked-out grille; monochromatic fascias and rocker moldings: 16" chrome-plated wheels: integrated outside mirror LED turn signals with driver-side auto-dimming feature: StabiliTrak and EveCue head-up windshield display.

Available Features - White Gold Flash and Crimson Pearl paint. XM Satellite Radio, Gran Touring Suspension Package, power sunroof, engine block heater

*OnStar services require vehicle electrical system and analog wireless service to be available and operating for features to function properly. OnStar uses existing emergency service providers as well as analog Commission (FCO) ruled that wireless carriers will no longer be required to support the analog wireless network after February 16, 2008. After that time, if the carriers for OnStar elect to only provide digital service, OnStar service will only be available through dual-mode hardware, which may require the purchase of a system upgrade. Call 1-888-4ONSTAR (1-888-466-7827), see your OnStar Owner's

Type	3.8-liter 3800 Series II Ve
Horsepower	205 @ 5200 rpm
Torque	230 @ 4000 rpn
EPA estimated mpg, city/hwy	20/29
CAPACITIES	

XTERIOR DIMENSIONS (inches) .. 73.5 570

IOR DIMENSIONS (inches)	front/rear
room	42.4/39.9
droom	38.8/37.8 ear with sunroof)
ulder room	59.1/58.7
room	56.1/56.6

NOTE ABOUT CHILD SAFETY. Always use safety belts and proper child restraints, even in vehicles equipped with air bags. Children are safer when properly secured in a rear seat. Never place a rear-facing infant restraint in the front seat of any vehicle equipped with an active air bag. See your vehicle Owner's



GM is proud to be the only car company that can help you save for college with Unremited your save for college with Unremited the you care about. GM has teamed up with your everyday spending into college savings. Once you join Upromise, every time you use your credit card, make a long distance phone call, shop online, buy gas, dine out even buy an eligible new GM car or truck - you can get a portion of your purchase back for college. Learn more and

ENHANCE YOUR OWNERSHIP EXPERIENCE. The Owner

- make the most of your vehicle ownership.
- . Sign up for e-mail reminders about service visits
- Read your Owner's Manual, warranty, and more, online





Register today at MYGMLink.com!

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IMPORTANT WORDS ABOUT THIS BROCHURE.

We have tried to make this brochure comprehensive and factual. We reserve the right, however, to make changes at any time, without notice, in prices, colors, materials, equipment, specifications, models, and availability. Since some information may have been updated since the time of printing, please check with your Buick dealer for complete details. Buick reserves the right to lengthen or shorten the model year for any product for any reason, or to start and end model

New Vehicle Limited Warranty. This warranty is for GM vehicles registered in the USA. See your Buick dealer for terms and conditions. Covered for 3 years/36,000 miles (whichever comes first): The complete vehicle . Tires . Towing to your nearest Buick dealership . Cosmetic corrosion resulting from defects - Repairs made to correct any vehicle defect . No charge for

years at different times.

most warranty repairs Covered for 6 years/100,000 miles (whichever comes first): Rust-through

Corrosion Protection. Buick vehicles are designed and built to resist corrosion. All body and sheet metal components are warranted against rust-through corrosion for six years or 100,000 miles, whichever comes first. Application of additional rustinhibiting materials is not required under the corrosion coverage and none is recommended. See your Buick dealer for terms of this limited warranty.

Updated Service Information. Buick dealers receive useful service bulletins about Buick products. You may purchase them from Helm Incorporated by calling 1-800-551-4123 or by visiting www.helminc.com.

Assembly. Buick vehicles and their components are assembled or produced by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce Buick vehicles with different or differently sourced components than originally scheduled. Since some options may be unavailable when your vehicle is assembled, we suggest that you verify that your vehicle includes the equipment you ordered or, if there are changes, that they are acceptable to you.

Engines, Buicks are equipped with engines produced by different operating units of GM, its subsidiaries or suppliers to GM worldwide.



Buick goddess hood ornament / 1933

