

QUALITY YOU ASKED FOR IT. YOU GOT IT. TOYOTA



PP/77-303 (10/76) 00600-5300 Litho in U.S.A. (261M)

CToyota Motor Sales, U.S.A. Inc. 1976

WHAT MAKES A TOYOTA A QUALITY CAR?

It's perhaps a cliche to say that quality is a product of the people who produce it.

But at Toyota, it's true. Because the people care very much about their company, and their product. It comes partly from a strong desire to succeed. And partly from a mutual respect that has developed between the company and its workers over many, many years. But mostly, it comes from a tradition of craftsmanship and pride handed down through the ages. A tradition that produces an innate drive in the workers to strive for perfection and auality in everything they do.

Whatever the reasons, you'll find this caring evdent in every worker that helps to build Toyota cars and trucks. Take the white gloves, for example. Each year, hundreds of thousands of white gloves are worn and discarded by Toyota employees. Theyre used to keeping everything they touch clean and unscratched, from the smallest part, to the finished product. And for the same reason, workers who come in close contact with the finished body dorn vear belt buckles. They care.

They care enough to be able to stop the assembly line whenever they detect something wrong. Any worker can do it anytime. A worker pushes a button and in seconds a trouble shooting team of experts arrive to check the problem.

And workers who suggest ways to improve Toyotas are people who care, too. In the past five years over \$4,000,000 has been awarded to employees for their suggestions.

The point is, that this kind of caring is appreciated, rewarded and encouraged. Because it's perhaps the most important ingredient in making sure that quality is built into every single Toyota. So you end up getting a car or truck that is reliable, durable and dependable.

CELICA QUALITY-SPORTS CAR EXCITEMENT PLUS.

It's easy to appreciate the sporty styling of a Celica. All you've got to do is take one look. But what's a Celica like behind the wheel?

If you've ever driven a sports car, you know. Because Celica has the same kind of handling and performing instincts.

The kind of steering responsiveness, engine acceleration and road and corner hugging characteristics that put it in a class of its own.

You'll feel the excitement from the first moment you take the wheel. And you'll never tire of it. But there's more to a Celica than the sheer joy

of driving. Not only do they have room to seat four com-

fortably, they ve got space for plenty of cargo as well. And Celicas have all the other quality pluses you've come to expect from Toyota, built right in. So if you're looking for sports car excitement plus lots more, the Celicas are something to look into. You asked for it. You got it. Toyota Celica.



Any individual worker can shut down an entire assembly line the moment he detects something wrong.

How to Recognize quality When you find it.

There are several good ways to evaluate the quality of a car or truck, short of just going out, buying one and driving it.

First off, you could check the car's record, to see what kind of reputation it's established. If you check Toyotas, you'll find out that nine out of ten Toyota cars ever sold in America are still on the road today. We think you'll agree that says quite a lot about car quality.

Another thing you could do is examine the car itself, for indications of sound engineering design and good craftsmanship. If you examine a Toyota, you'll find they come equipped with solid, quality features built right in.

Celicas, for example, are equipped with standard features like a big, quisy 2 clifter overhead cam engine. Steel-belted radial tires. And fade-resistant power front disc brakes for smooth stopping power. Plus, the GT and GT Liftback are standard equipped with sporty 5-speed overdrive transmissions. So you can expect them to deliver dependable performance, and last for a long time. That's quality too

Toyotas also exhibit many other indications of outstanding craftsmanship. For example, the paint. Toyota bodies are completely submerged in paint. So you'll find it under the hood, inside the trunk, even up under the fenders—places that many manufactures often skip. Because at Toyota, paint is more than just a pretty color. It's protection. More quality.

Look further and you'll see that Toyota hasn't overclock dhe smaller things either Notice the weather stripping around the hood and doors. Its solid rubben not hollow tubing. See how the trunk lid and hood are mounted so they match the body contours. Straight and even. Look under the hood and check the hole in the frewall where the electical wiring comes through. It's finished with a snug rubber grommet, not some sticky, mastic gunk. Quality and more quality.

Of ourse these are only a few small examples, but if you continue looking you'll find hundreds more just like them. Theyre part of Toyota's urrelenting attention to detail, and you'll find them in every car or truck that rolis of the Toyota assembly line. Because at Toyota, we know that by making certain that care and attention is given to even the smallest details, you'll end up with a car or truck that's quality, through and through.

But in the end, perhaps the best way to find out about car quality is to ask the person who owns one. Go ahead, ask. If it's a Toyota you're asking about they'll tell you in their own words about Toyota quality. You see, they have a great story to tell.

And so do we. If fact, Toyota believes so strongly in the superior quality of their automobiles and trucks that they're prepared to make this statement: If you can find a better built small car or truck than Toyota...buy it!

Suggestions by workers on ways to improve Toyota products are continually encouraged and rewarded.



TOM BURKE ASKED FOR A SPORTY PERFORMANCE CAR HE'D BE SATISFIED WITH. A CAR TO TAKE CAROL OUT ON THE TOWN AND ONE TO TAKE DIANE CAMPING.

Being a car buff, Tom was impressed right off the bat with all the quality performance features built right in the Liftback.

The standard 5-speed overdrive transmission combined with a gutsy 22 littler overhead cam engine that delivers great gas mileage* and reduced engine wear. The extra wide steel-belted radial tires mounted on sporty styled steel wheels with chrome tim rings. The dual racing mirrors. Power front disc brakes that resist fading. And MacPhereson strut front suspension that absorbs jolts and provides the Liftback with exceptional road and corner-hugging stability.

road and corner-hugging stability. And Tom's Celica GT Liftback turned out to be just as versatile as his lifestyle.

When he takes Carol out on weeknights, she loves being seen at the best places in the Littback's sporty styling and the feeling she gets sitting in the fully reclining Hi-back bucket seats surrounded by the sport styled interior.

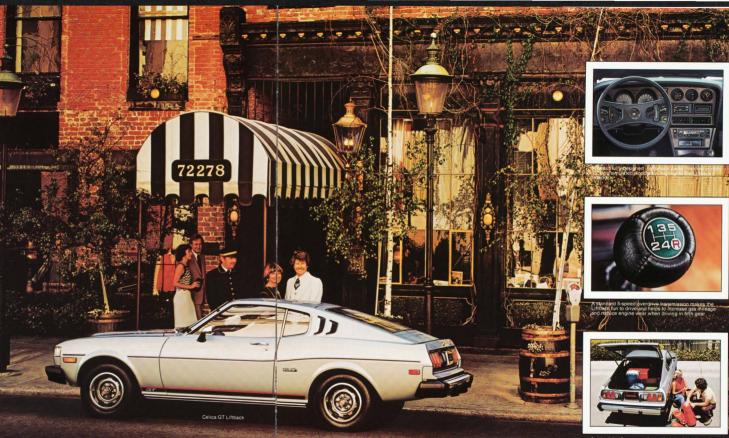
The ockari-type dash and full console. The instrument panel, trimmed in a vinyl reproduction of rich-looking woodgrain, with its 8,000 RPM electric tachometer, electric lock and separate fuel and water temperature gauges. The AM/FM stereo radio. Steering column-mounted light and wiper controls. Plus a long list of other extras Tom didn't have to pay extra for to pay extra for

Come weekends, Tom is off with Diane to the country or the lake. The Littback's rear seat folds down flat at the pull of a handy seat-back release to reveal a spacious cargo area. With more than enough room to carry a good sized tent, stove, cooking utensils, and just about anything else.

And loading and unloading all that gear is easy. Diane can flip the wide-opening rear hatch up and out of the way with just one hand.

Tom's been one happy guy since he got his new Liftback. But he's still got one problem. Tom's not sure what the girls like more. Him or his Celica.

*See EPA mileage figures on specification page



A mountain of cargo can be carried simply by dropping the Liftback's handy fold-down rear seat. Access is easy too, through the wide-opening rear door.



PAUL MYERS ASKED FOR A FLASHY 5-SPEED GT THAT COULD IMPRESS HIS MIXED DOUBLES PARTNER AND GET GOOD GAS MILEAGE," TOO. HIS FRIENDS AT THE CLUB AGREED -- CHERYL AND PAUL'S NEW CELICA HAD NO FAULTS.

Taking Cheryl to the tennis dub has been a lot more fun since Paul of a Celica GT Hardtop. The Celica GT Hardtop comes with a standard S-speed overvine transmission that Paul finds fun to drive. It also helps increase gas mileage and reduce engine wear when driving in fifth gear For even more economy, the GT Hardtop's power pennies down at the gas pump. too But Paul saved more than gas when he got his new Celica. The GT Hardtop comes with all the extras that make it fun to drive, at no extra cost. An AM/FM stereor ratio. Comfortable, reclining Hi-back front bucket seats. Plush cut pile wall-tocosting and a 4-spoke, leather-wrapped steerlooking simulated woodgrant that includes an electric tachometer, electric clock and separate fuel and water temperature gauges.

But one short ride is what showed Paul's friends what the GT Hardtop is really all about. Performance. It comes in the form of quality standard features found on all Celicas. Rugged steel-belted radial tires. Styled steel

Rugged steel-belted radial trees. Styled steel wheels with chrome trim rings. Fade-resisting, power front disc brakes for smooth stops. Plus MacPherson stuff font suspension for excellent handling. And much more. Like a solid, unitized body with welds instead of nust and bolts, to disc an another state and bolts and the stuff of the state of the state of the state of the After Paul showed his friends at the club how the Celica GT Hardtop performed. they all agreed he couldn't have picked a better partner. Except maybe for Cheryl.

strut front suspens CELICA Celica GT Hardtop clining HI-back front iteas neve

*See EPA mileage figures on specification page



CHRISTY THOMAS ASKED FOR A SMART LOOKING CAR WITH ALL THE FEATURES SHE WANTED BUT DIDN'T WANT TO PAY EXTRA FOR.

Even though Christy's Celica ST Hardton is the lowest priced Celica, it makes going out with the gang something extra special.

Because it comes standard equipped with all the features she wanted included in the base sticker

Comfortable, reclining Hi-back front bucket seats. An AM/FM radio. Luxurious cut pile wall-towall carpeting. Power boosted Flo-thru ventilation Eve-saving tinted glass. A handy electric rear window defogger. Plus lots of other extras at no extra cost

Christy's ST has room for four and everyone just loves its sporty looks. Inside and out

The handsome instrument panel trimmed in rich-looking simulated wood-grain includes an electric tachometer, electric clock and separate fuel and water temperature gauges

Outside, to go along with its sleek action lines. sporty styled steel wheels help give the ST even more of a race car look

And its not all the great Celica performance features built right in.

The boy friends pointed out to Christy that the ST's big, reliable 2.2 liter overhead cam engine and standard 4-speed manual transmission will combine to provide her with continued savings on gas mileage* (An optional 3-speed automatic is also available.) The power front disc brakes will resist fading and bring her to sure stops. The rugged steel-belted radial tires will give her thousands of miles of sure-footed driving pleasure.

MacPherson strut front suspension will smooth out the roughest roads and provide her with exceptional control. And the ST's tough unitized body construction, with welds instead of nuts and bolts, will keep Christy and her ST on the road together for a long, long time.

Christy and the whole gang agree, saving was never more fun than with the Celica ST Hardtop.

See EPA mileage figures on specification page





WHEN YOU'RE LOOKING FOR QUALITY PARTS AND SERVICE LOOK TO YOUR NEARBY TOYOTA DEALER.

Now that you've gone ahead and made the decision to buy a Toyota car or truck, you'll find that parts and service are two things you're going to need very little of.

But when you do need that occasional regular servicing for your Toyota, you'll find the best place to go is your local Toyota dealership.

QUALITY SERVICE DEPARTMENTS

It won't be difficult to find a Toyota service department. There are more than 1000 Toyota dealers spread out all across the country. They make up the Toyota network of quality service denartments

You'll find that Toyota operates its parts and service network with the same care and pride that builds their cars. Which means you can expect quality treatment through and through

Next time you visit your local Toyota dealership. take special notice of the parts and service department. You'll find them highly-equipped and efficiently run

For example, each Toyota service department maintains an amazing assortment of tools. Many were designed specificially for work on Toyota cars and trucks to get a job done right and save time too. Efficiency like that helps to save time and money.

QUALITY SERVICE TECHNICIANS

There are over 4000 of them in all. Most were professional automobile mechanics for many years elsewhere before ever coming to Toyota.

Since then, they've become Toyota service technicians, specially schooled and trained in the finer aspects of Toyota service techniques.

Many didn't stop there though. Toyota encouraged them to go on to achieve certification by the National Institute for Automotive Service Excellence (NIASE) a national organization of professionals whose sole purpose is to properly test and qualify service technicians in every phase of automotive technology.

Toyota service technicians do on learning too over time a new design or feature is introduced into the Toyota lineun. And even after they've been on the job for many years

Which all adds up to one thing. Expect only service technicians of the highest caliber to perform work on your car when you take it into a Toyota sonvice department

QUALITY PARTS

Toyota dealers stock all normal service parts for Toyota dealers slock all normal service parts he decen't have a part, he can get it fast There are nine Toyota parts warehousing facili-

ties spread out all across the country. And with the help of a computerized system parts from all warehouses are tied into a master denot. It allows for a complete dealer inventory of parts to be available to Toyota owners at all times.

QUALITY CUSTOMER RELATIONS

One more thing Toyota has been saving 'You asked for it. You got it 'for some time now Well. now we're making it even easier to ask. If you have a suggestion or a problem see your local Toyota dealer about it. We insist. Or write or call us at one of the twelve customer relations offices listed below. We'll do our best to see you get a prompt reply

Good cars that are easy to service. And good service that's easy to find. You asked for it. You got it. Toyota

TOYOTA REGIONAL CUSTOMER RELATIONS OFFICES

CHICAGO REGIONAL OFFICE MID ATLANTIC TOYOTA DIST. INC. Carol Stream. Illinois 60187 (312) 690-9700 Columbia: Maryland 21043 NEW ENGLAND TOYOTA DIST. INC. CINCINNATI REGIONAL OFFICE 30 Olympia Avenue Woburn, Massachusetts 01801 (617) 015-5180 9920 Princeton Pike Cincinnati, Ohio 45246 5131824-4410 DENVER REGIONAL OFFICE NEW YORK REGIONAL OFFICE West Caldwell, N J. 07006 GULF STATES TOYOTA INC. CORTI AND REGIONAL OFFICE 10310 Harwin Avenue Houston, Texas 77036 (213) 771-2581 Portland. Oregon 97220 (503) 255-6440 KANSAS CITY REGIONAL OFFICE SAN FRANCISCO REGIONAL OFFICE PD Box 5404 Lenexa, Kansas 66215 (913) 888-0200 500 Forbes Bivd. South San Francisco, Ca. 94080 (4151871-9040 OF ANCELES RECIONAL OFFICE

SOUTHEAST TOYOTA DIST. INC. 1751 Tallyrand Ave PO Box 52087 Jacksonville, Fla 32206 (305) 946-2200

AM/FM radio pleases the ear and the pocket book too. It's standard equipment on the Celica ST Hardtop.

WHAT YOU'D EXPECT FROM A QUALITY CAR YOU GET WITH CELICA.

GTUM	Hardiop Colog		
2.2 Liter Engine	S	s	S
5-Speed Overdrive Transmission	S	S	-
4-Speed Manual Transmission	-	1.00	S
3-Speed Automatic Transmission	0	-	0
MacPherson Strut Front Suspension	S	S	S
Power Front Disc, Rear Drum Brakes	S	S	S
Steel-Belted Radial Tires	S	S	S
Styled-Steel Wheels	S	S	S
Styled-Steel Wheels with Trim Rings	S	S	-
Simulated Woodgrain Steering Wheel	-	-	S
Leather wrapped Steering Wheel	S	S	-
Hi-back Reclining Front Bucket Seats	S	S	S
Simulated Woodgrain Instrument Panel and Console	S	S	S
Ralley Clock	S	S	S
AM/FM Badio	-0		S
AM/FM Stereo Radio	S	S	-
Tachometer	S	S	S
Wall-to-Wall Cut Pile Carpeting	S	S	S
Passenger Walk-in Device	S	S	S
Knitted Vinyl Seats	S	S	-
Tinted Glass	S	S	S
Electric Rear Window Defogger	S	S	S
Resettable Tripmeter	S	S	S
Console Mounted Electro Sensor Panel	S	S	-
Dual Outside Racing Mirrors	S	S	
Remote Control Mirror (Driver's Side)	S	S	-
Unit Body Construction	S	S	S
Fold-down Rear Seat	S		
Steering Column-mounted Headlight, Windshield Wiper/Washer, Lane Change and Headlight Flasher Controls	S	S	s
Inside Hood Release	S	S	S
Locking Glove Compartment	S	S	S
Day/Night Non-Glare Rear View Mirror	S	S	S
Power Boosted Flo-thru Ventilation	S	S	S
Zinc-Coated Rocker Panels	S	S	S
Transistorized Ignition	S.	S	S
Brake Fluid Level Warning Light	S	S	S
Cargo Compartment Lamp	S	-	-
Racing Stripes	S	S	
Locking Fuel Door	S	-	-
Molded Headliner	S	S	-
Reversible Ignition and Lock Key	S	S	S

