

'91 LAND CRUISER



 TOYOTA

LAND CRUISER

LEGENDARY

For 40 years, the legendary Toyota Land Cruiser has expanded frontiers around the world. From the plains of the Serengeti to the Australian Outback, Land Cruiser has confidently pushed its way into the far corners of the earth.

When the nearest civilization lies a long day's trek beyond the horizon, it's reassuring to have such legends around the campfire.

Now the 1991 Land Cruiser brings new levels of luxury and sophistication to the expedition. (Shown in Beige Metallic.)

Shown with optional equipment.



RENOWNED

It's always been a match for the wilderness. The renowned ruggedness still rings true. But now, Land Cruiser sets off for the future with styling that's as appropriate across town as it is across the Outback.

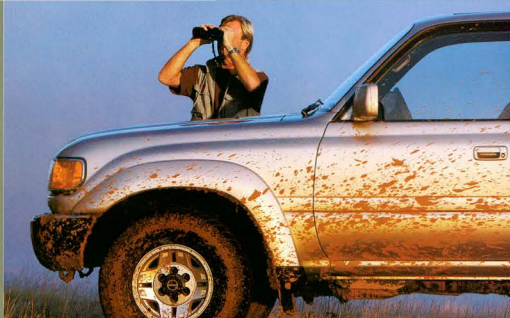
Shaped to be strong and versatile, from its flush new halogen headlamps to an easy-opening tailgate, Land Cruiser offers generous proportions for station-wagon versatility and sedan comfort. The new body is both wider and higher than

previous models, yet its access is extraordinary. Land Cruiser's design includes ample glass to assure a commanding view in all directions. Its long wheelbase gives a smooth ride on or off the highway.

The details of Land Cruiser's styling include dramatic touches of sophistication, color-keyed mirrors and flush door handles complement its dramatic good looks.

There's always been beauty in its strength; now, there's also beauty in its body. The new Land Cruiser offers a masterful blend of features that make it at home, wherever it roams. (Shown in Beige Metallic.)

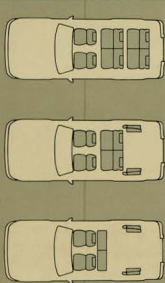
Shown with optional equipment.



CIVILIZED

Land Cruiser's new coil spring suspension is so comfortable that you can take civilization with you. The interior is luxuriously cloth-trimmed and includes full carpeting. The standard audio system is a deluxe AM/FM electronic-tuning radio with cassette and five speakers.

The available Power Package provides power windows, door locks and remote-operated power side mirrors. The optional power moon-roof includes a sunshade. (Shown in Sable cloth.)



2 Land Cruiser's optional front-facing third seats fold away to give 100.2 cu. ft. of storage and up to 1830 lb. payload.* There's seating for eight or space for an expedition's gear.

3 The standard drivetrain luxuries include four-speed automatic over-drive transmission and full-time four-wheel drive. When macadam suddenly turns to marsh, there's a center differential lock that assures power to both front and rear axles.

*Including occupants, equipment and cargo. Shows with optional equipment.



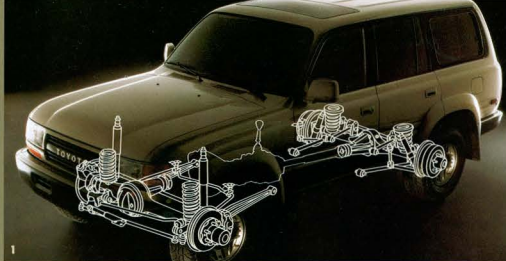
WELL-BRED

Four decades of technical evolution have brought Land Cruiser to its position of dominance. For 1991, Land Cruiser gains a crafted body which includes rust-resistant galvanized steel. The new body is attached to a rugged full-box frame with sound-absorbing mounts that help reduce noise and vibration without compromising Land Cruiser's legendary strength and durability.

Every Land Cruiser ever built has had four-wheel drive. And this year, Land Cruiser now offers standard full-time four-wheel drive. The system includes a center differential that can be locked for extreme driving conditions. Land Cruiser's standard four-speed automatic overdrive

transmission has an oil cooler for dependable performance in the Outback or when towing a trailer. (Shown in White.)

1 Developed for 1991, the four-wheel coil suspension allows increased wheel travel for a smooth ride and exceptional off-road traction. The front suspension features a rugged solid axle controlled with leading arms and lateral rods. The rear suspension has a tough 4-link design with lateral rods. Front and rear stabilizer bars are standard.



2 Land Cruiser's legendary 4.0-liter six-cylinder electronically fuel-injected powerplant delivers 220 ft.-lb. of torque.

3 Just add the optional frame-mounted towing receiver hitch to take advantage of Land Cruiser's standard 3500-lb. towing capacity and maximum Gross Combined Weight Rating of 10,025 lb.

Shown with optional equipment.



LUXURIES

The new Land Cruiser combines surprising luxury with the rugged readiness to take on the world at its worst. You can make your own expedition even more comfortable with these most convenient accessories.

- Optional stalk-mounted cruise control makes long tours more pleasant and helps maintain an accurate average speed automatically.
- The optional Power Package includes power windows, door locks and side mirrors. A master panel on the driver's door operates all windows and door locks.

- This optional nine-speaker premium AM/FM electronically tuned radio features cassette and compact disc player.
- A new tilt/slide moonroof option opens up the Land Cruiser's world as never before.
- The optional 31-in. Tire Package has 31x10.5R15 6PRLL steel-belted radial tires on styled four-spoke alloy rims, and fender flares to help protect the body. This Package increases towing capacity to 5000 lb.*



*Not to exceed GCWR of 11,520 lb. Requires a Class III tow hitch.



DATA

MECHANICAL FEATURES	
4.0-liter 6-cylinder OHV engine	S
Electronic fuel injection	S
Heavy-duty engine cooling system	S
Full-time four-wheel drive	S
Locking center differential	S
Four-speed automatic overdrive transmission	S
Transmission oil cooler	S
Steel transfer case and fuel tank protectors	S
Power steering	S
Front and rear coil spring suspension	S
Front vented disc brakes with rear drums	S
Front and rear stabilizer bars	S
Gas-filled shock absorbers	S

EXTERIOR	
Aerodynamic rectangular halogen headlamps	S
Color-keyed trim, dual outside mirrors and door handles	S
Dual outside rearview mirrors	S
Two-tone metallic paint	O
Chrome front bumper trim and grille trim	S
Chrome steel wheels	S
Front and rear mudguards	S
Lockable one-touch tailgate release	S
Black galvanized steel roof rack	O
Power moonroof with sunshade	O

INTERIOR	
Reclining front bucket seats	S
Seating for five	S
Center console	S
Front and rear seat headrests	S
Full door trim with cloth inserts	S
Full carpeting	S
Three-point seat belts in all outboard seating positions	S
Child-protector side door locks	S
Air conditioning	O
Three-spoke urethane tilt steering wheel	S
Cruise control	O
Intermittent front windshield wipers	S
Rear window defogger	S
Intermittent rear wiper wiper	S
Full instrumentation (tachometer, speedometer with resettable trip-meter, fuel level, coolant temperature, oil pressure and voltage)	S
Digital quartz clock	S
Front and rear heater	S
Locking glove box	S
Remote fuel lid and hood release	S
Deluxe AM/FM elect.-tuning radio (ETK) w/cassette and 5 speakers	S
Premium AM/FM ETR radio w/cassette and 5 speakers	O
Premium AM/FM ETR radio w/cassette, CD and 9 speakers	O

OPTIONAL PACKAGES	
Aluminum Wheel Package—includes fender flares and 15-in. wheels	O
Power Package—includes power windows, door locks and mirrors	O
Third Seat Package—includes child-protector rear hatch lock, rear three-point seat belt in outboard position, sliding quarter window	O

MECHANICAL SPECIFICATIONS

Body/frame construction	Separate body and frame
Steering type	Power recirculating ball
Turning circle diameter (curb-to-curb)	40.4 ft.
Brakes	Power-assisted (ventilated front/disc/rear drum)
Suspension (front)	Coil springs, gas-filled shock absorbers and stabilizer bar
(rear)	Coil springs, gas-filled shock absorbers and stabilizer bar
Engine type	6-cylinder OHV EFI
Displacement	4.0-liter (3956cc)
Horsepower (SAE net)	155 @ 4000 rpm
Torque	220 ft.-lb. @ 3000 rpm

EXTERIOR DIMENSIONS (in.)	
Wheelbase	112.2
Overall length	188.2
Overall width	72.0
(with optional Aluminum Wheel Package)	74.8
Overall height	70.5
(with optional Aluminum Wheel Package)	72.2
Tread width (front)	60.4
(rear)	60.6
(with optional Aluminum Wheel Package)	62.0
(rear)	62.2

INTERIOR DIMENSIONS (in.)	
Head room (front)	40.7
(rear)	40.0
Leg room (front)	42.2
(rear)	33.7

CAPACITIES	
Cargo capacity, rear seat down (cu. ft.)	100.2
Payload (lb.)	1929**
GVWR	6526
Towing capacity (lb.)	3500**
Fuel tank (gal.)	25.1
Standard curb weight (lb.)	4597

TIRES	
Mud-and-snow rated steel-belted radial black wall	P235/75R15 6PRLL
Size	Full size
Spare	Full size

'MILEAGE ESTIMATES'	
EPA estimated MPG city/highway	12/14
Estimated highway range miles	351

OFF-HIGHWAY SPECIFICATIONS	
2-speed transfer case (high ratios)	1.00/1.248
Axle ratios (front)	4.10/1
(rear)	4.10/1
Angle of approach	36°
departure	18.5°
Ground clearance (in.)	8.9
(with optional Aluminum Wheel Package)	10.8
Suspension travel (in.)	8.6

COLORS



S-Standard
O-Optional

*Including occupants, equipment and cargo.
**Towing up to 3,500 lb. requires additional 3,500-lb. weight-carrying frame-mounted Class II tow hitch; not to exceed GCWR of 10,025 lb. Towing up to 5,000 lb. available only with optional Aluminum Wheel Package. Requires additional 5,000-lb. weight-carrying frame-mounted Class III tow hitch; GCWR not to exceed 11,520 lb.

**1991 preliminary mileage figures determined by Toyota. 1991 EPA mileage estimates not available at time of printing. See your Toyota dealer for details.
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SPECS

THE TOYOTA TOUCH

The Toyota Touch is our commitment to your total satisfaction. It's our dedication to make all your experiences with Toyota the very best, before the sale and after.

If you ever have any questions, contact your dealer's Customer Relations Manager. For additional information, call our Customer Assistance Center at 1-800-331-4331 (weekdays, 9 a.m. to 9 p.m. EST).

ENVIRONMENTAL RESPECT

Toyota urges that off-road vehicles be used with an appreciation of the natural beauty of our land. When we protect nature, we also help ensure that it will be ours to enjoy for many years to come.

WARRANTY INFORMATION

A 36-month/36,000-mile basic new vehicle limited warranty applies to all components other than normal wear and maintenance items. Additional 60-month/limited warranties cover your powertrain (for 60,000 miles) and corrosion perforation (unlimited miles). In addition, there may be times when we will establish a special policy adjustment which will further defray repair costs.

LIMITED WARRANTY SUMMARY

Comprehensive coverage	36 months or 36,000 miles
Powertrain	60 months or 60,000 miles
Corrosion perforation	60 months and unlimited mileage

Get More From Life... Buckle Up!

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Little in U.S.A. (2004)
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TOYOTA
"I love what you do for me."