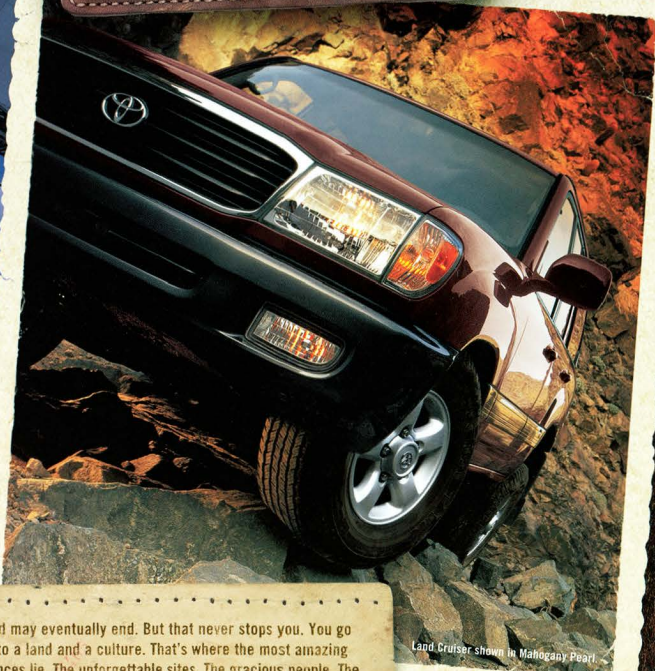




REMEMBER,
IN SOME COUNTRIES,
THEY DRIVE ON THE LEFT SIDE
OF THE RIVERBANK.



Land Cruiser shown in Mahogany Pearl.

The road may eventually end. But that never stops you. You go deep into a land and a culture. That's where the most amazing experiences lie. The unforgettable sites. The gracious people. The unique way of life. These aren't touristy facades, but genuine constructs. And that's what the 2002 Land Cruiser is all about. It's a vehicle that offers a uniquely rewarding travel experience. Just ask anyone who owns one. If they're ever home.



History is on your side. When you buy a Land Cruiser, you're not just getting a big, comfortable SUV that can take you from one part of the globe to another. You're getting all the benefits of Land Cruiser's 50-year history. Where the most useful features have been adapted and refined to bring the greatest features advantage. That explains its sophisticated full-time 4-wheel drive mechanism. Its Traction Control system (TRAC). Even its electrochromic rearview mirror with compass. You might say Land Cruiser is one of the world's most highly evolved SUVs. Or, you might, more accurately, call it a species of its own.



Thunder Cloud Metallic with
Shadow Gray Interior



Natural White with
Ivory or Shadow Gray Interior



Champagne Pearl with
Ivory or Shadow Gray Interior



Riverock Green Mica with
Ivory or Shadow Gray Interior



Mahogany Pearl with
Ivory Interior



Imperial Jade Mica with
Ivory or Shadow Gray Interior



Atlanta Titan Mica with
Ivory or Shadow Gray Interior



Black with
Ivory or Shadow Gray Interior



Land Cruiser interior shown in Ivory.



Land Cruiser interior shown in Ivory with available DVD navigation system.



Standard leather trim
in Shadow Gray



Standard leather trim
in Ivory

The world can be a pretty uncomfortable place. Not that you'd notice. After all, Land Cruiser has just that kind of interior. One where three rows of leather-trimmed seats aren't an option, but come standard. In fact, every detail has been treated similarly. The audio system holds six CDs in-dash. An independent automatic rear climate control system allows those in the back to make their own adjustments. And the outside mirrors are heated. So no matter if you're traveling across a scorching desert or subarctic tundra, one thing's for certain. You'll always be in your element.

STANDARD FEATURES

- Full-time 4WD system with locking center differential
- Vehicle Skid Control (VSC)¹ + Brake Assist²
- Traction Control (TRAC)
- Reclining leather-trimmed 60/40 split fold-down second-row bench seat with center and outboard headrests and 3-point seatbelts
- Foldaway/removable leather-trimmed 50/50 split fold-down third-row bench seat with outboard headrests, 3-point seatbelts and 2-point center lap belt
- CFC-free automatic climate control and independent automatic rear climate control system



Standard 5-spoke aluminum alloy wheel

OPTION PACKAGE

- **Navigation System³** — includes touch-screen DVD navigation system with 7-inch display, integrated audio and climate controls, and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with center console 6-disc CD/DVD changer, 7 speakers, 300 watts (maximum output), FM diversity reception and adjustable power antenna

SAFETY FEATURES

- Driver and front passenger air bag Supplemental Restraint System (SRS)⁴
- 3-point Auto/Emergency Locking Retractor (ALR/ELR) seatbelts in all outboard and second-row center seating positions (driver's belt is ELR only); 2-point lap belt in center position of third-row seat
- Energy-absorbing soft upper interior trim
- Adjustable front- and second-row outboard seatbelt anchors
- Driver and front passenger seatbelt pretensioners with force limiters
- Driver and front passenger seatbelt warning sensor
- Full-time 4WD system with locking center differential
- Traction Control (TRAC)
- Vehicle Skid Control (VSC)¹ + Brake Assist²
- 4-wheel disc brakes with Anti-lock Brake System (ABS)
- Adjustable headrests in all outboard and second-row center positions
- Side-impact door beams
- Child-protector rear hatch and door locks
- Daytime Running Lights (DRL) with auto on/off system
- Center high-mount stop lamp (CHMSL)
- Child Restraint System (CRS) top tether anchors and ISO-FIX lower anchor points

ACCESSORIES

Add a personal touch to your Land Cruiser with Toyota options and accessories. Remember, Toyota vehicles are built with popular option combinations. Not all options are available separately, and some options and accessories may not be available in all regions of the country. So see your Toyota dealer, who can help locate the Land Cruiser that's right for you.

- Front-End Mask
- Hood Protector
- Rear Wind Deflector
- Spare Tire Lock
- Roof Rack
- Bike Rack Attachment
- Ski/Snowboard Attachment
- Gold Emblem
- Black Pearl Emblem
- Wheel Locks
- Running Boards
- Sunroof Wind Deflector
- Towing Receiver Hitch
- Towing Accessories

TOYOTA FINANCIAL SERVICES⁵

You're thinking about driving a Toyota. You may also be thinking about whether you should purchase or lease your Toyota. Toyota Financial Services (TFS) offers a variety of finance and lease products to complement your lifestyle. At TFS we realize that purchasing or leasing a vehicle is a major financial commitment and we have developed some of the

finest insurance products to help protect your interest over time. And in most cases, you may include the cost of these products in your finance or lease contract.

With TFS, you'll find the quality and service that you have come to expect from Toyota. Keep it in the Toyota family — choose TFS for your finance and

insurance needs. Be sure to ask your Toyota dealers or go to toyotafinancial.com for details.

¹Toyota Financial Services is a service mark of Toyota Motor Credit Corporation and Toyota Motor Insurance Services, Inc. Products are available to qualified customers through your participating Toyota dealer and Toyota Financial Services. See your participating Toyota dealer or toyotafinancial.com for details.

You may be eligible for transportation assistance if your vehicle is required to be kept overnight for warrantable repairs.

For complete details about Toyota's warranties, please visit toyota.com, refer to the applicable *Owner's Warranty Information* booklet or see your Toyota dealer.

Rust-Through: 60 months/unlimited miles (corrosion perforation of sheet metal).

Emissions: Coverages vary under Federal and California regulations. Refer to applicable *Owner's Warranty Information* booklet for details.

Accessories: 12 months/unlimited miles, or the remainder of any applicable new vehicle warranty (except car covers, which are warranted for 12 months).

WARRANTIES

Every Toyota Car, Truck and SUV is built to exceptional standards. And that's not idle boasting. We back it up with these Limited Warranty Coverages:

Basic: 36 months/36,000 miles (all components other than normal wear and maintenance items).

Powertrain: 60 months/60,000 miles (engine, transmission/transaxle, front-wheel drive, rear-wheel drive, seatbelts and air bags).

Toyota is constantly improving its products and has developed more vehicles rated "most fuel efficient" in their class than any other brand. (Based on 2001 EPA Most Fuel Efficient rankings using EPA size classes and estimated city mpg.)

SPECIFICATIONS

MECHANICAL/PERFORMANCE

Engine	4.7-liter DOHC 32-valve EFI V8 230 hp @ 4,800 rpm; 320 lb.-ft. @ 3,400 rpm Distributorless Toyota Direct Ignition system (TDI) 4-speed electronically controlled automatic overdrive (ECT) and second-gear start mode and power mode Unitized steel body on 9-member ladder frame Full-time 4-wheel-drive system with locking center differential Independent double-wishbone front suspension with torsion bar springs and stabilizer bar; 4-link rear suspension with coil springs, stabilizer bar and semi-floating axle Engine speed-sensing power-assisted rack-and-pinion 3.97 Power-assisted 4-piston front/2-piston rear ventilated disc brakes with hydraulic brake booster Standard, operates in high and low range Standard Standard
Ignition	
Transmission	
Body construction	
Drivetrain	
Suspension	
Steering	
Turning circle diameter — curb to curb (ft.)	
Brakes	
Anti-lock Brake System (ABS)	
Traction Control (TRAC)	
Vehicle Skid Control (VSC) ¹ + Brake Assist ²	

EXTERIOR DIMENSIONS (IN.)

Overall height	73.2
Overall width	76.4
Overall length	192.5
Wheelbase	112.2
Track (front/rear)	63.8/63.6

INTERIOR DIMENSIONS FRONT/MIDDLE/REAR (IN.)

Head room	39.2/39.1/36.4
Shoulder room	62.4/61.2/61.2
Hip room	58.5/57.9/56.3
Leg room	42.3/34.3/27.3
Seating capacity	8

OFF-HIGHWAY

Skid plates	Transfer case and fuel tank
Angle of approach/departure/breakover (degrees)	31/24/24
Minimum running ground clearance (in.)	9.8
Rear axle ratio	4.30:1
Transfer case ratios — 2-speed (high/low)	1.0:1/2.488:1

WEIGHTS AND CAPACITIES

Curb weight (lbs.)	5,115
Gross Vehicle Weight Rating — GVWR (lbs.)	6,860
Payload ⁶ (lbs.)	1,745
Cargo volume (cu. ft.) behind front/middle/rear seats	90.8/39.2/20.8
Towing capacity (lbs.)	6,500
Fuel tank (gals.)	25.4

TIRES

Size	P275/70R16
Type	Mud-and-Snow-rated steel-belted radial blackwall
Spare	Full-size with alloy wheel

MILEAGE ESTIMATES (MPG CITY/HIGHWAY)⁷

13/16

¹Toyota Vehicle Skid Control (VSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VSC will be effective in preventing a loss of control. Please see your *Owner's Manual* for further details.

²Brake Assist is designed to help the driver take full advantage of the benefits of ABS. It is not a substitute for safe driving practices. Braking effectiveness also depends on proper brake-system maintenance and tire and road conditions.

³Without compass on models with navigation system.

⁴HomeLink[®] is a registered trademark of Johnson Controls, Inc.

⁵The touch-screen DVD navigation system is designed to assist in locating an address or point of interest. Discrepancies may be encountered between the system and your actual location. Changes in street names, road closures, traffic flow or other road system changes may affect the accuracy of the mapping software. Rely upon your common sense to decide whether or not to follow a specified route. Detailed coverage not

available in every city. See your navigation *Owner's Manual* and your Toyota dealer for further details.

⁶Including weight of occupants, equipment and cargo.

⁷Do not exceed the Gross Combined Weight Rating for your vehicle. For each model, a Class III or IV receiver hitch and sway control device are either required or recommended additional equipment. See your Toyota dealer for GCWR limits, additional required equipment and a copy of the *Toyota Trailering Guide*.

⁸Preliminary mileage estimates determined by Toyota. Final EPA mileage estimates not available at time of printing. See your Toyota dealer for details.

⁹The Toyota driver and front passenger air bags are Supplemental Restraint Systems (SRS). The driver and front passenger air bags are designed to inflate in a severe frontal collision. In all other accidents, the air bags will not inflate. To decrease the risk of injury from a deploying air bag, always wear seatbelts and sit upright in the middle of the seat as far back as possible from the air bag modules. Do not put objects in front of an air bag. Do not use rearward-facing child seats in

any front passenger seat. The force of a deploying air bag SRS may cause serious injury or death. Please see your *Owner's Manual* for further instructions.

Some vehicles are shown with available equipment. Toyota Land Cruisers are designed to meet most off-road driving requirements. Abuse may result in bodily harm or damage. Toyota encourages responsible operation to protect your vehicle and the environment.

Seatbelts should be worn at all times. Please do not allow passengers to ride in the cargo area. Towing receiver hitches/ball mount kits are not intended to provide crash protection.

For details on vehicle specifications, standard features and available equipment in your area, contact your Toyota dealer. A vehicle with particular equipment may not be available at the dealership. Ask your Toyota dealer to help locate a specifically equipped vehicle.

Specifications, standard features and available equipment are based upon information available at the time of printing, are subject to change without notice, are for mainland U.S.A. vehicles only and may differ in the state of Hawaii and in other regions.

1-800-60-TOYOTA

Have you logged 100,000, 200,000 or more miles on your Toyota with the original engine, transmission and drivetrain? If you have, give us a call at 1-800-60-TOYOTA and tell us your story.

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LIFE IS FULL OF CHOICES. HERE ARE OURS.



ECHO



CELICA



MR2 SPYDER



MATRIX
Available February 2002



CAMRY



CAMRY SOLARA CONVERTIBLE



CAMRY SOLARA



AVALON



COROLLA



PRIUS



TUNDRA



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LAND CRUISER



SEQUOIA



HIGHLANDER



RAV4



SIENNA



My Computer



My Documents



Recycle Bin



Toyota.com

Toyota.com has everything anyone could possibly want to know about Toyotas, all in one place. Plus features you might not have expected, like some of these:

Toyota dealer locator
Vehicle prices (MSRP)
Financing and insurance information
Lease options and benefits
Vehicle exterior walkarounds
Panoramic interior views
Vehicle color selector
Additional brochure requests
Downloadable brochures
Full warranty information
Available accessories
Toyota Motorsports
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Land Cruiser Weblinks

To really explore what makes Land Cruiser so exciting, log on to:

toyota.com/landcruiser/interior	A 360-degree view of Land Cruiser's interior.
/versatility	Check out how versatile Land Cruiser's seating can be.
/safety	Learn about some of Land Cruiser's safety features.